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Helicopter Mission Optimization Study

John R. Olson

CONTRACT NAS1-14980
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NASA Contractor Report 3060

Helicopter Mission Optimization Study

John R. Olson
United Technologies Corporation
Stratford, Connecticut

Prepared for
Langley Research Center
under Contract NAS1-14980



National Aeronautics
and Space Administration

**Scientific and Technical
Information Office**

1978

FOREWORD

Sikorsky Aircraft, a Division of United Technologies Corporation, has developed programs for use in a hand-held computer that enable a CH-53 helicopter pilot to determine optimum flight conditions for minimization of fuel consumption or takeoff and landing noise. The work was accomplished under contract NAS1-14980 for the National Aeronautics and Space Administration during the period from July, 1977 to June, 1978.

A portable, programmable, printing calculator with magnetic card inputs of the developed programs was delivered, with this report, in fulfillment of the contract.

NASA technical representatives were Mr. Jerry Keyser and Mr. William Snyder. The author acknowledges the special efforts of Sikorsky engineers Phillip Gold, who was responsible for the programming and user documentation, and Larry Levine and Anthony Belloli, who performed the takeoff and landing noise analyses.

SUMMARY

The objective of this project was to take advantage of currently available, low-cost computer technology to demonstrate the feasibility of providing the helicopter pilot with onboard capability to rapidly establish optimum flight conditions for minimization of fuel consumption or takeoff and landing noise. Programs for this purpose were developed specifically for the CH-53 helicopter and the Hewlett Packard HP-97 calculator, but the concepts have general application.

Eight individual programs were developed, this number being the best compromise between the handling convenience of few and the accuracy and input/output simplicity of many. These programs determine: (1) power required, (2) fuel flow, (3) best range conditions, (4) best range performance, (5) best endurance conditions and performance, (6) maximum sustained speed, (7) minimum noise takeoff conditions, and (8) minimum noise landing conditions.

Typical program inputs are gross weight, temperature, and wind. Typical outputs are optimum airspeed, optimum altitude, optimum rotor rpm, and the corresponding optimized performance.

Up to fifty percent fuel savings can be achieved by operating at optimum flight conditions, the exact saving depending on the initial, non-optimum conditions and on applicable flight envelope restrictions. Most of this saving is due to altitude and airspeed optimization, with up to 5% contributed by optimizing rotor rpm.

Takeoff noise is minimized by climbing at low rotor rpm and maximum achievable climb angle. Landing noise is minimized in autorotation at low rotor rpm and a descent angle of about eleven degrees. Noise reductions of 10 dB EPNL can be realized compared to typical non-optimum climb and descent procedures.

Optimum flight conditions are defined without constraining them by CH-53 flight envelope restrictions. This approach was taken in order not to penalize performance potential by constraints that may change or that may not apply in selected situations. The impact of current CH-53 flight envelope restrictions is discussed.

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LIST OF SYMBOLS

ALT	Pressure altitude
A/S	Airspeed
c	Speed of sound
CAS	Calibrated airspeed
C_p	Main rotor power coefficient, $\text{SHP} \times 550 / (\text{disc area} \times \rho \times \text{tip speed}^3)$
C_w	Weight coefficient, $\text{GW} / (\text{disc area} \times \rho \times \text{tip speed}^2)$
EPNL	Effective Perceived Noise Level, decibels
FF	Fuel flow
GW	Gross weight
hp	Pressure altitude
H WIND	Headwind speed
H_z	Hertz frequency, cycles per second
IAS	Indicated airspeed
ISA	International Standard Atmosphere
k_{as}	Airspeed fuel flow correction
k_c	Compressibility power correction
k_{st}	Stall constant
k_{tr}	Tail rotor power correction
M_t	Advancing blade tip Mach number
NE	Number of engines operating
N_R	Rotor speed, percent (100% = 185 main rotor rpm)
OAT	Outside ambient temperature
OPT	Optimum
PNL	Perceived Noise Level, decibels
Q	Engine Output Torque, percent (100% = 3200 SHP per engine at 100% N_R)
R	Rotor radius
ROC	Rate of climb
ROD	Rate of descent
SHP	Total engine shaft horsepower
SPE	Specific endurance, time per unit fuel weight
SPR	Specific range, distance per unit fuel weight
STD	International standard atmosphere (ISA)

T	Outside ambient temperature (OAT)
TAS	True airspeed
$V_{\max}$	Maximum sustained airspeed
V_{pwr}	Power-limited airspeed
V_{red}	Red-line structurally-limited airspeed
V_{st}	Stall-limited airspeed
V_{WIND}	Wind speed
ρ	Mass density of air
ρ_0	Mass density of air at sea level ISA
μ	Rotor advance ratio, true airspeed/rotor tip speed
ΩR	Rotor tip speed
γ	Climb or descent angle

INTRODUCTION

As the helicopter continues to mature into an important element of the world transportation system, it faces increasing demands for safety, economy, energy conservation, and public acceptance. The National Aeronautics and Space Administration has responded to these demands with an aggressive Civil Helicopter Technology Program that has sponsored research in the areas of passenger acceptance, noise and vibration reduction, gust suppression, fuel conservation, improved handling qualities, and air traffic control.

The Helicopter Mission Optimization Study described in this report is a part of the NASA Civil Helicopter Technology Program. Its objective is to demonstrate the feasibility of using low-cost, portable computer technology to help a helicopter pilot optimize flight parameters to minimize fuel consumption and takeoff and landing noise.

The wide operating envelope of the helicopter makes it particularly sensitive to flight optimization. This envelope includes a speed range down to zero and the variable of rotor rpm, neither of which is available to the fixed wing aircraft.

The benefits achievable from optimizing helicopter flight parameters are significant and relatively easy to identify. The more difficult problem is how best to put flight optimization into practice. Methods for doing so range from providing the pilot with charts of the type found in flight manuals, to the ultimate of a full autopilot that senses ambient conditions and automatically adjusts flight controls to achieve a specified optimization goal. Neither of these extremes is practical, the former because continual in-flight reference to a volume of charts is awkward, the latter because low-cost automatic systems are not currently available nor compatible with present piloting or air traffic control procedures.

The approach taken in this study is a cost-effective compromise between these two extremes. The pilot flies the helicopter and is provided with on-board capability to quickly determine optimum flight parameters based on a few, readily available inputs to a small, portable computer.

CONCEPTUAL PROGRAM DESIGN

Consistent with the objective of enabling the pilot to rapidly establish and implement optimum flight conditions, program operation is kept as simple and straightforward as possible. Inputs and outputs are limited to those with a significant effect on performance. Inputs are readily available to the pilot and outputs are easily put into practice. The resulting program logic is shown in Figure 1.

Primary inputs are the desired optimization goal, gross weight, air temperature, and wind. Primary outputs are pressure altitude, airspeed, rotor rpm, and corresponding performance. Constraints can be imposed by specifying one or more of the primary outputs as inputs. For example, pressure altitude may not be an available option due to air traffic control restrictions. All inputs are available to the pilot, from pre-flight information, instrument observations, or communication with ground control.

Center of gravity was not included as an input because it has relatively small performance impact (less than 2% on power required - see Assumptions and Limitations) and also because it is not readily determined, particularly as fuel is consumed or payload is redistributed.

Calculations and trending were performed using customary units of measurement. Program inputs and outputs are expressed in customary units rather than SI (metric) units to be compatible with CH-53 instruments and publications. (The figures in this report are plotted with primary scales in SI units and secondary scales in customary units, consistent with NASA report standards.) True and indicated (calibrated) airspeeds are generally provided as alternative inputs, and both are presented when airspeed is an output. Temperature can generally be input either in degrees F or degrees C. Where possible, standard ISA temperature at the specified pressure altitude is automatically provided as an optional input.

The optimization is divided into eight individual programs to simplify input and output while providing acceptable accuracy within the 224-step programming capacity of the Hewlett Packard HP-97. The eight programs are power required, fuel flow, best range conditions, best range performance, best endurance conditions and performance, maximum speed, minimum noise takeoff, and minimum noise landing.

Each program is defined by a maximum of two magnetic cards. After loading in the computer, the title magnetic card is inserted in the face of the computer to label input and output parameters. Inputs are keyed in and the desired output is designated. Keyed-in inputs appear in the display for verification before entry and are recorded on paper tape after entry for future reference. Outputs appear in the display and are also printed out on paper tape.

Program organization and operation is described more fully in the section entitled Detail Program Design and in the appendices.

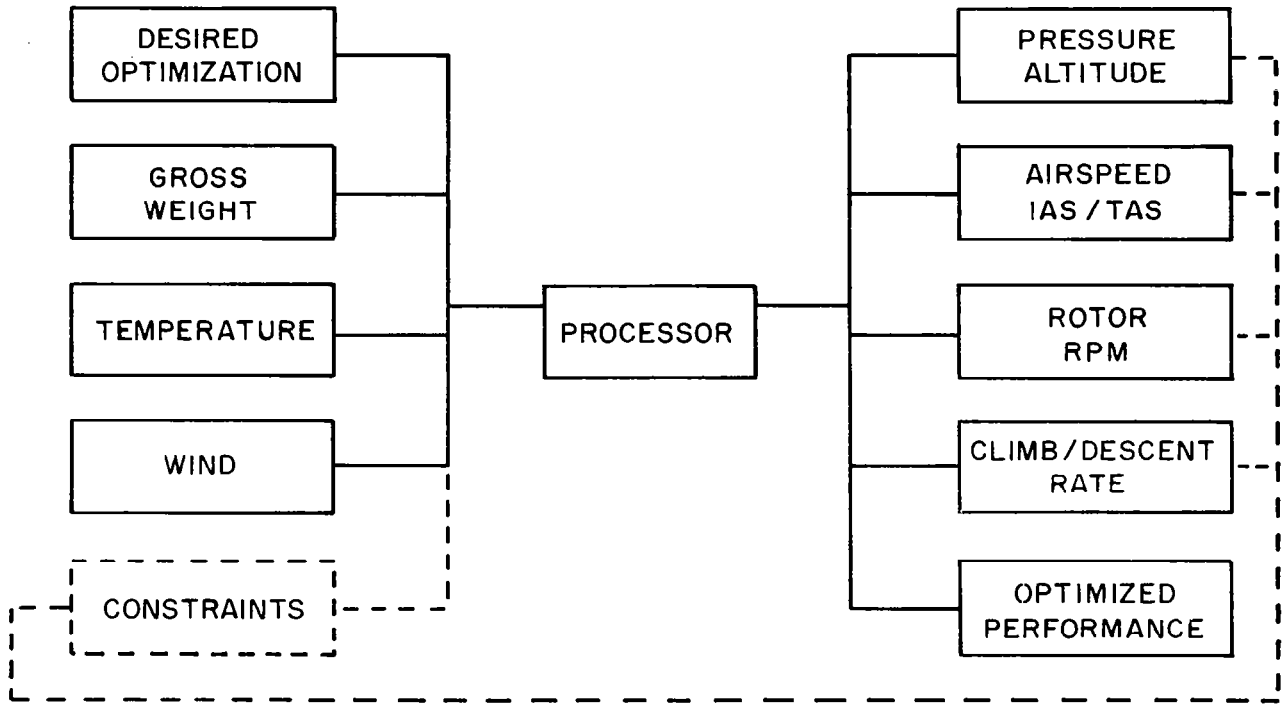


Figure 1. Conceptual Program Design.

PERFORMANCE ANALYSES

This section describes the methodology used to define the following performance characteristics:

- Power required
- Minimum fuel consumption - range
- Minimum fuel consumption - endurance
- Maximum speed
- Noise methodology
- Takeoff noise
- Landing noise

Power Required

CH-53 power required is programmed in a non-dimensional format that improves accuracy and reduces the required number of computer steps compared with a dimensional approach. In particular, it facilitates treatment of rotor rpm variation. This format consists of main rotor power coefficient versus advance ratio for a range of weight coefficients (Figure 2). Total power is found by dimensionalizing Figure 2 at the appropriate gross weight, airspeed, rotor rpm, and air density and multiplying the result by the compressibility correction (k_c) of Figure 3 and the tail rotor correction (k_{tr}) of Figure 4. Constant accessory power of 147 hp is added and an overall mechanical efficiency of 99.5% is applied:

$$\text{SHP} = (\text{Power from Figure 2} \times k_c \times k_{tr} + 147) \times 1/.995$$

Correlation of the resulting power required with the data used to develop CH-53 flight manual performance is shown in Figures 5 and 6.

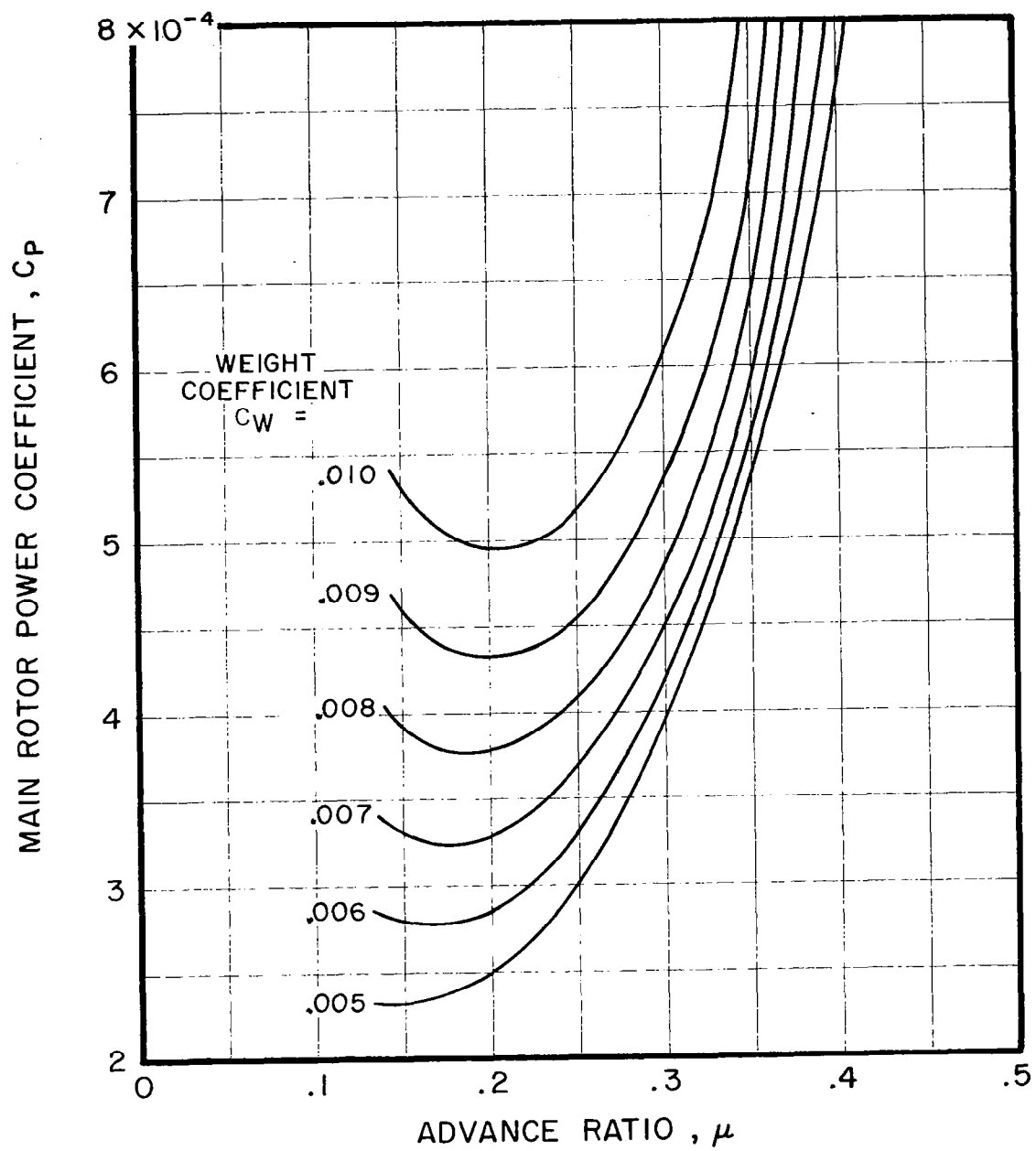


Figure 2. Non-dimensional CH-53D Main Rotor Power Required.

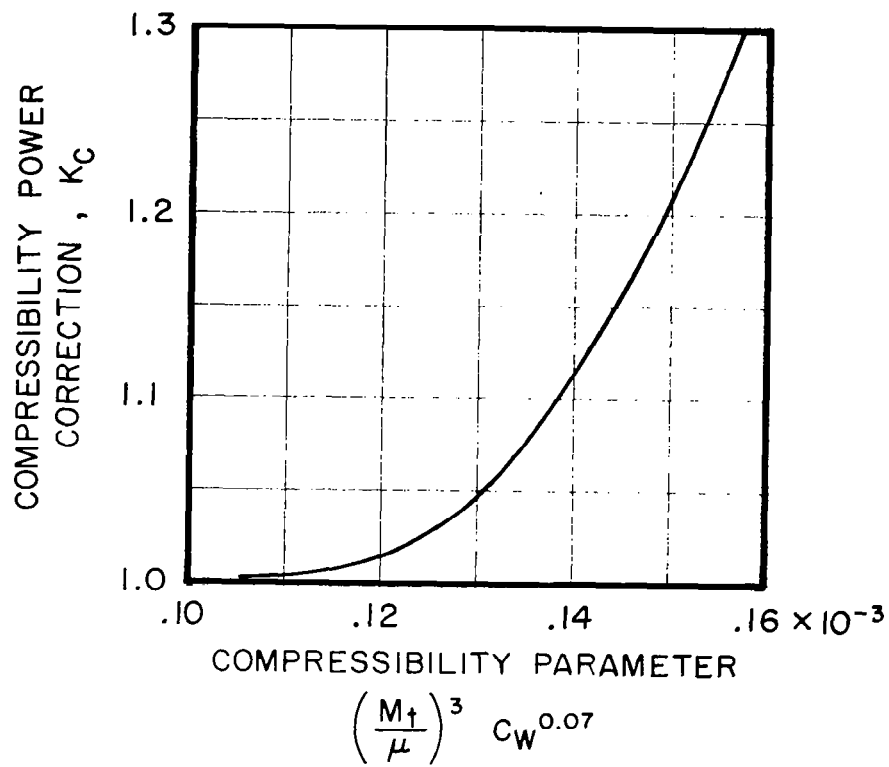


Figure 3. Compressibility Power Correction.

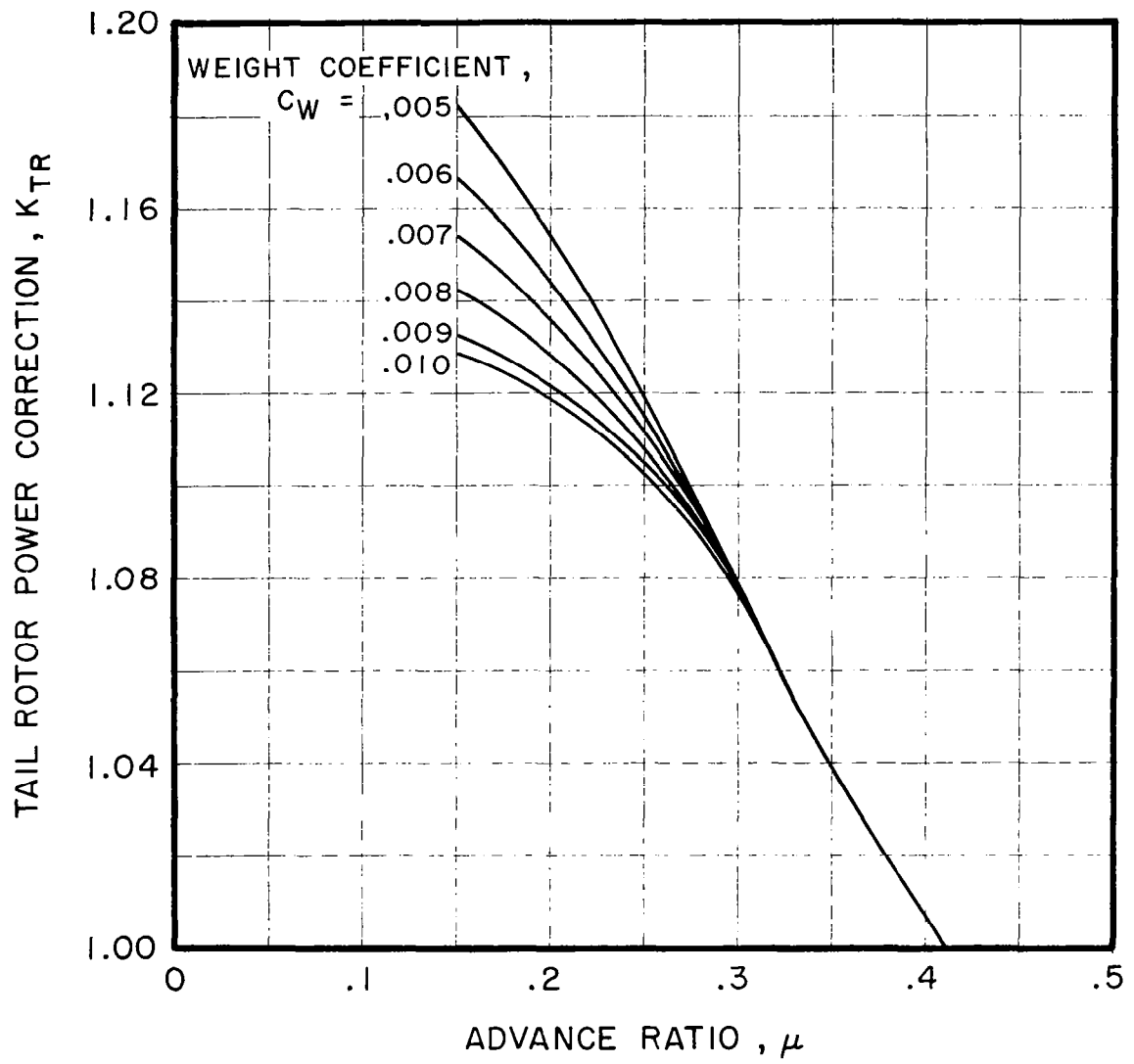


Figure 4. Tail Rotor Power Correction.

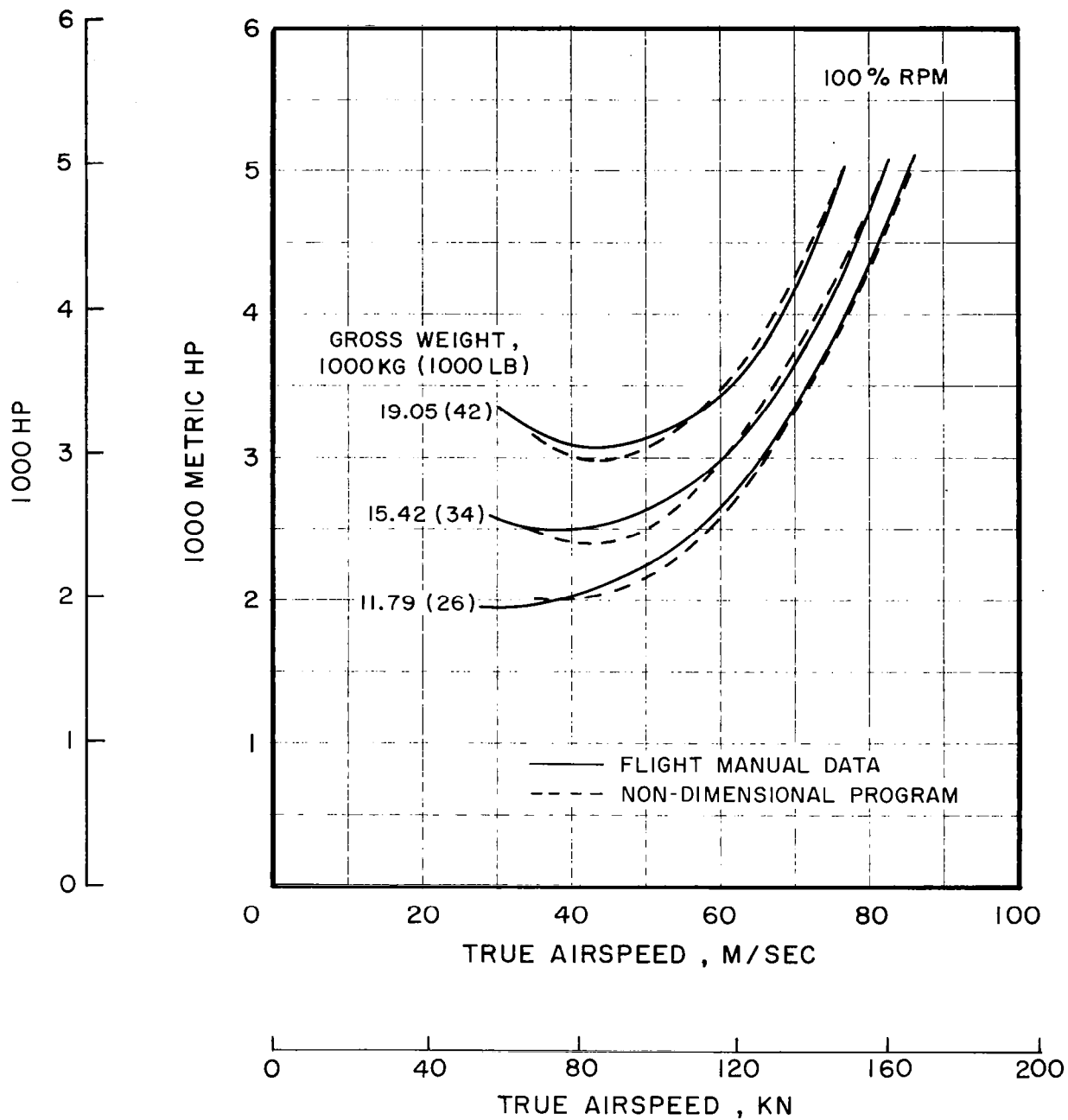


Figure 5. CH-53D Power Required Correlation at Sea Level ISA.

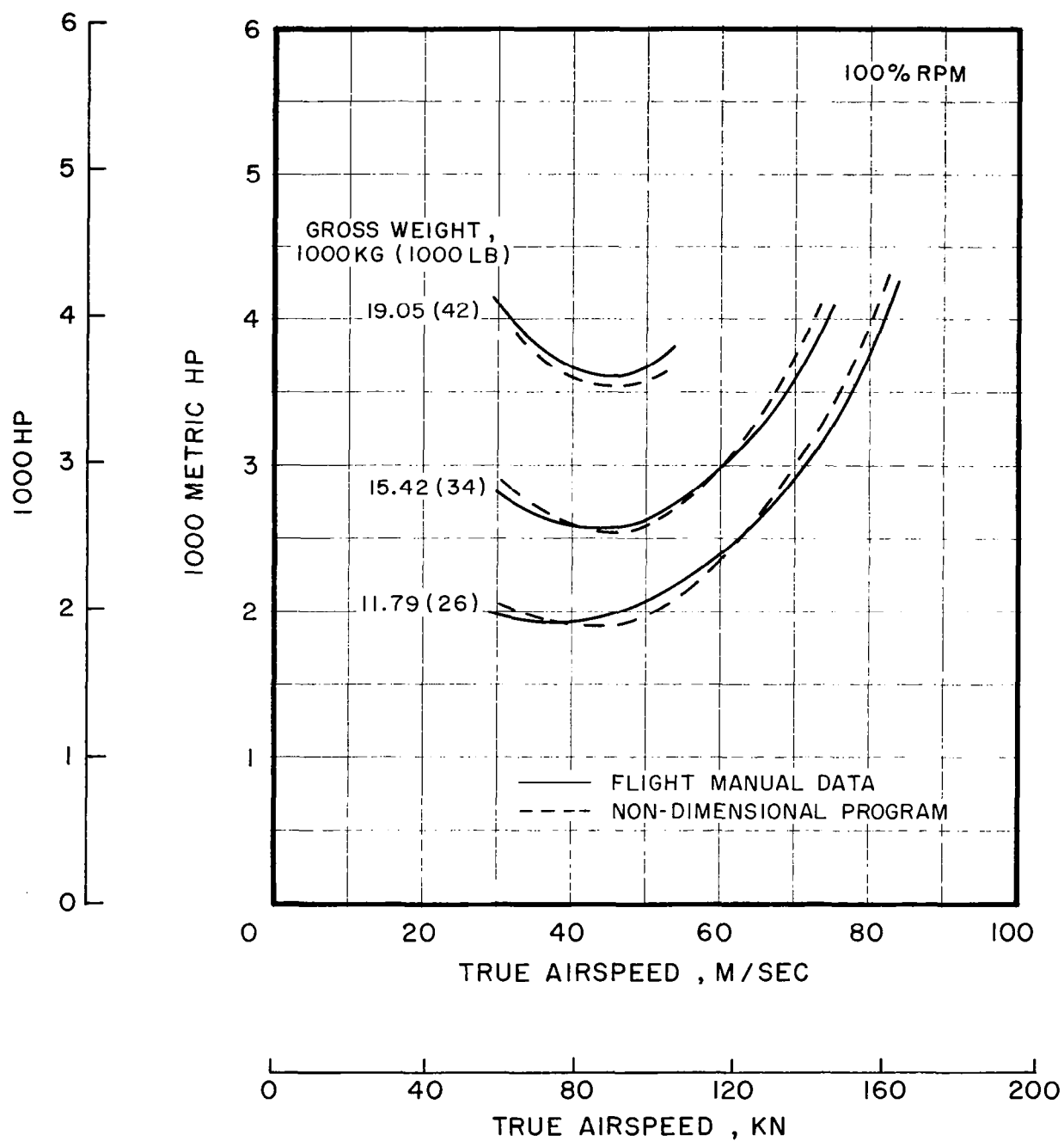


Figure 6. CH-53D Power Required Correlation at 3048m (10000 ft) ISA.

Minimum Fuel Consumption - Range

Flight conditions resulting in minimum fuel consumption for a given range were developed by combining the output of the power required analysis with the engine fuel flow performance illustrated in Figure 7. The trends and relationships thus developed were then programmed using curve-fit techniques.

Specific range was used as the measure of fuel efficiency for a given range. This parameter is equal to unit distance per unit of fuel weight and is expressed as kilometers per kilogram in metric units and nautical miles per pound in customary units.

Specific range sensitivity to airspeed is illustrated in Figure 8 for a range of gross weights and altitudes in zero wind. Optimum true airspeed falls in the range from 66 to 68 m/sec (128 to 132 knots). With a headwind, best range airspeed increases; with a tailwind, it decreases (Figures 9 and 10). As shown in Figures 11 and 12, best range rotor rpm varies from 90 percent or less at low altitude and gross weight to over 100 percent at high altitude and gross weight.

Figure 13 shows the best achievable specific range as a function of gross weight and altitude for zero headwind and ISA temperature.

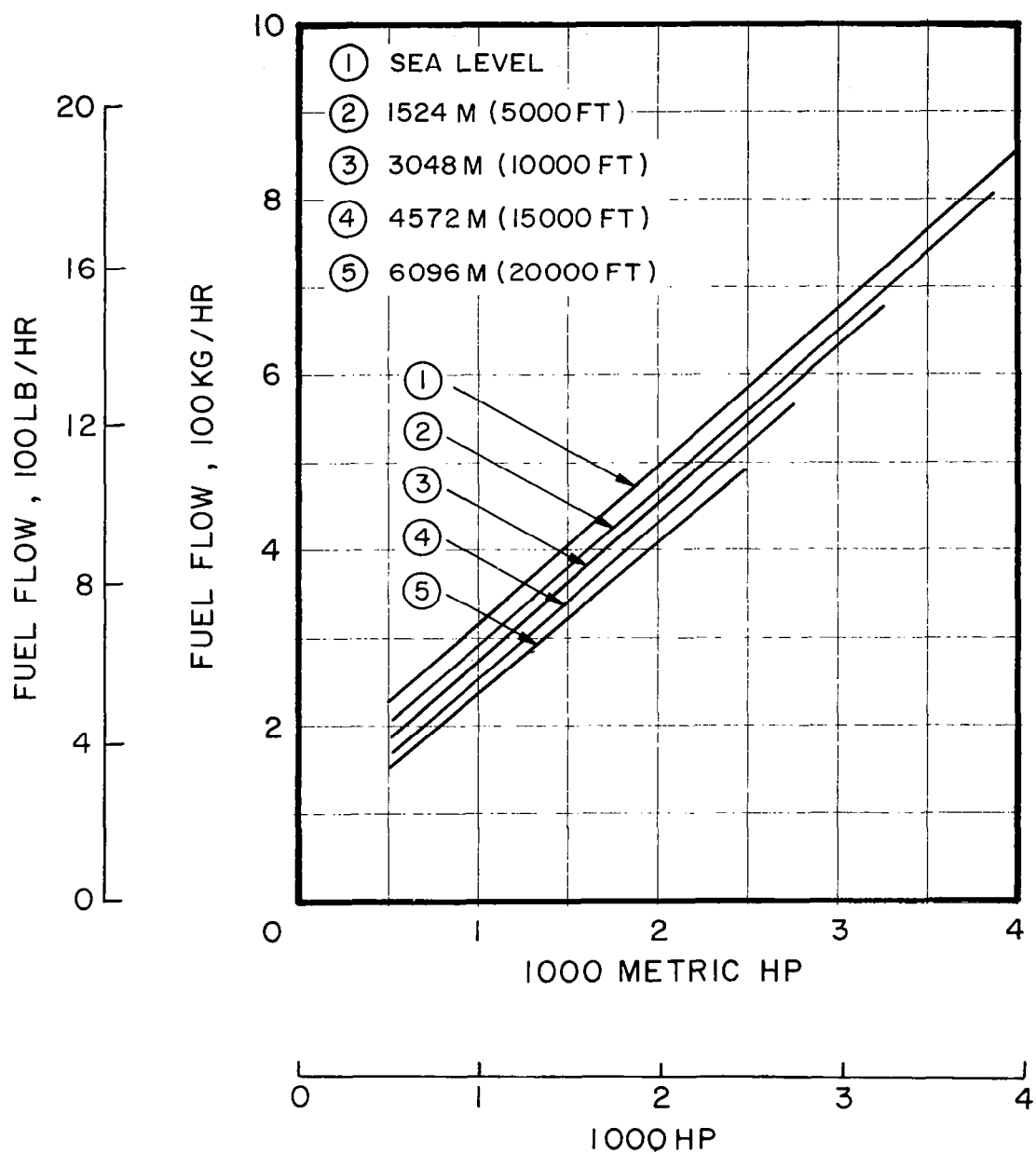
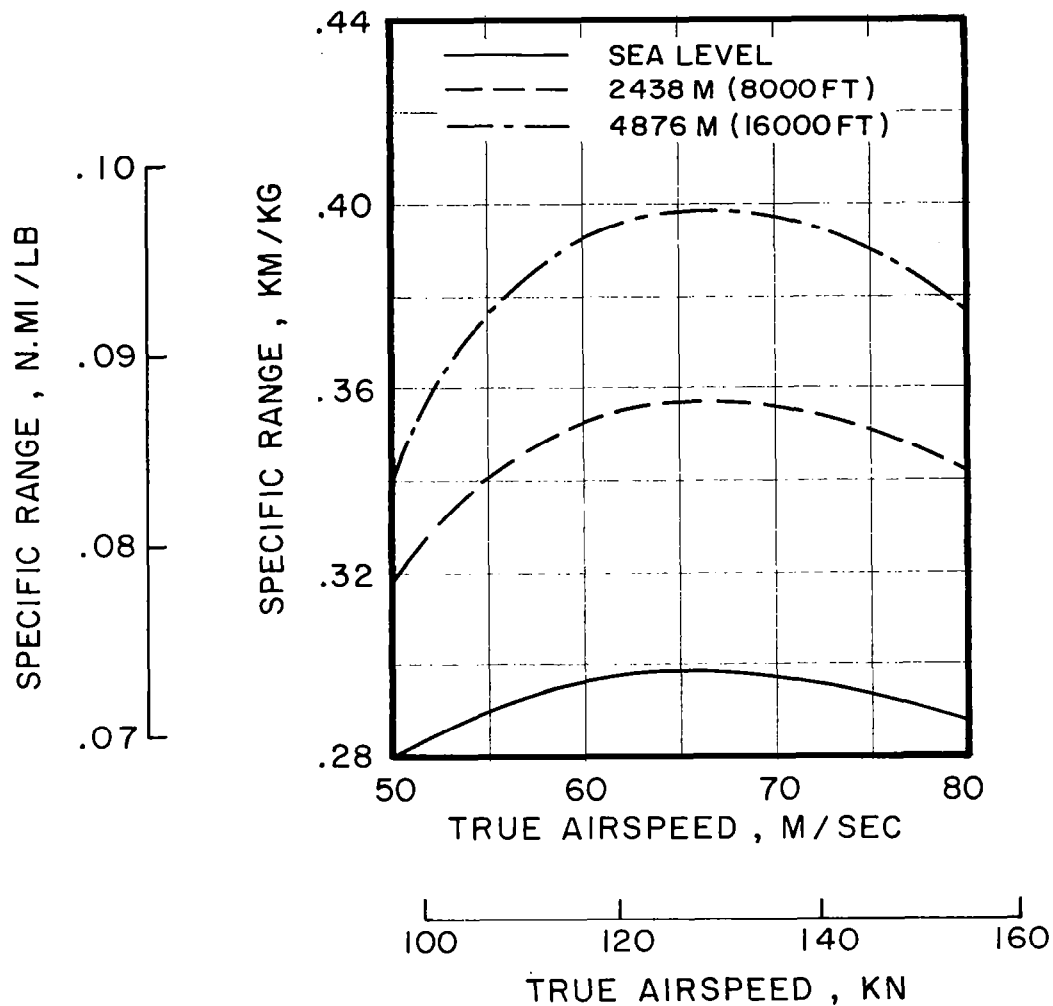
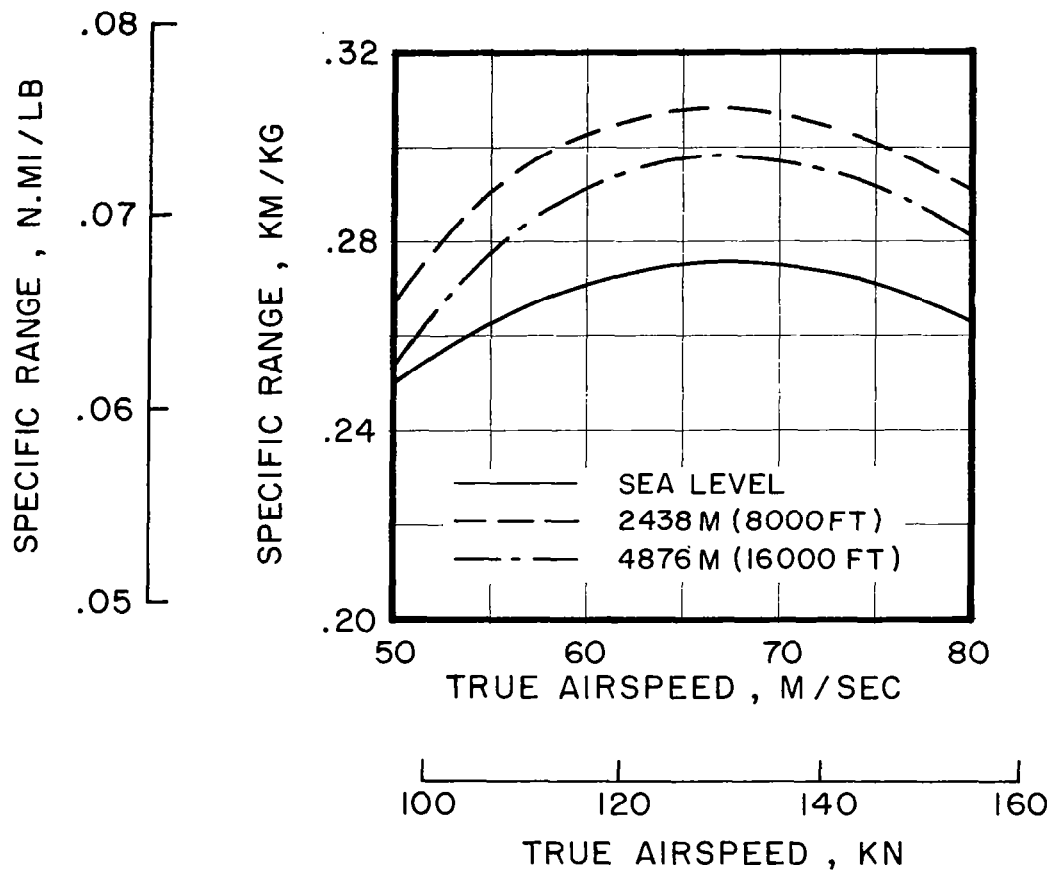


Figure 7. T64-GE-413 Engine Fuel Flow, ISA.



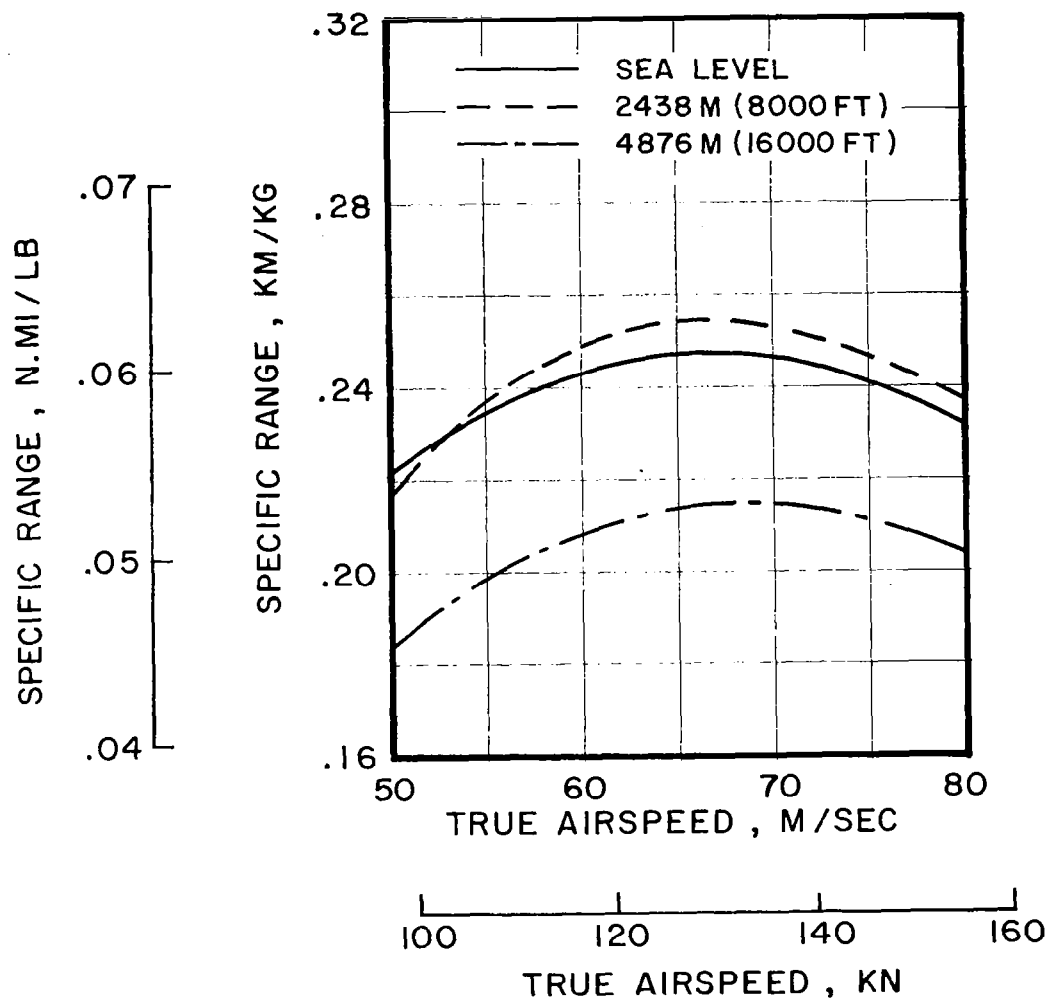
(a) GW = 11790 kg (26000 lb)

Figure 8. Specific Range Sensitivity to Airspeed (Best rpm, Zero Headwind, 15°C).



(b) GW = 15420 kg (34000 lb)

Figure 8. - Continued.



(c) GW = 19050 kg (42000 lb)

Figure 8. - Concluded.

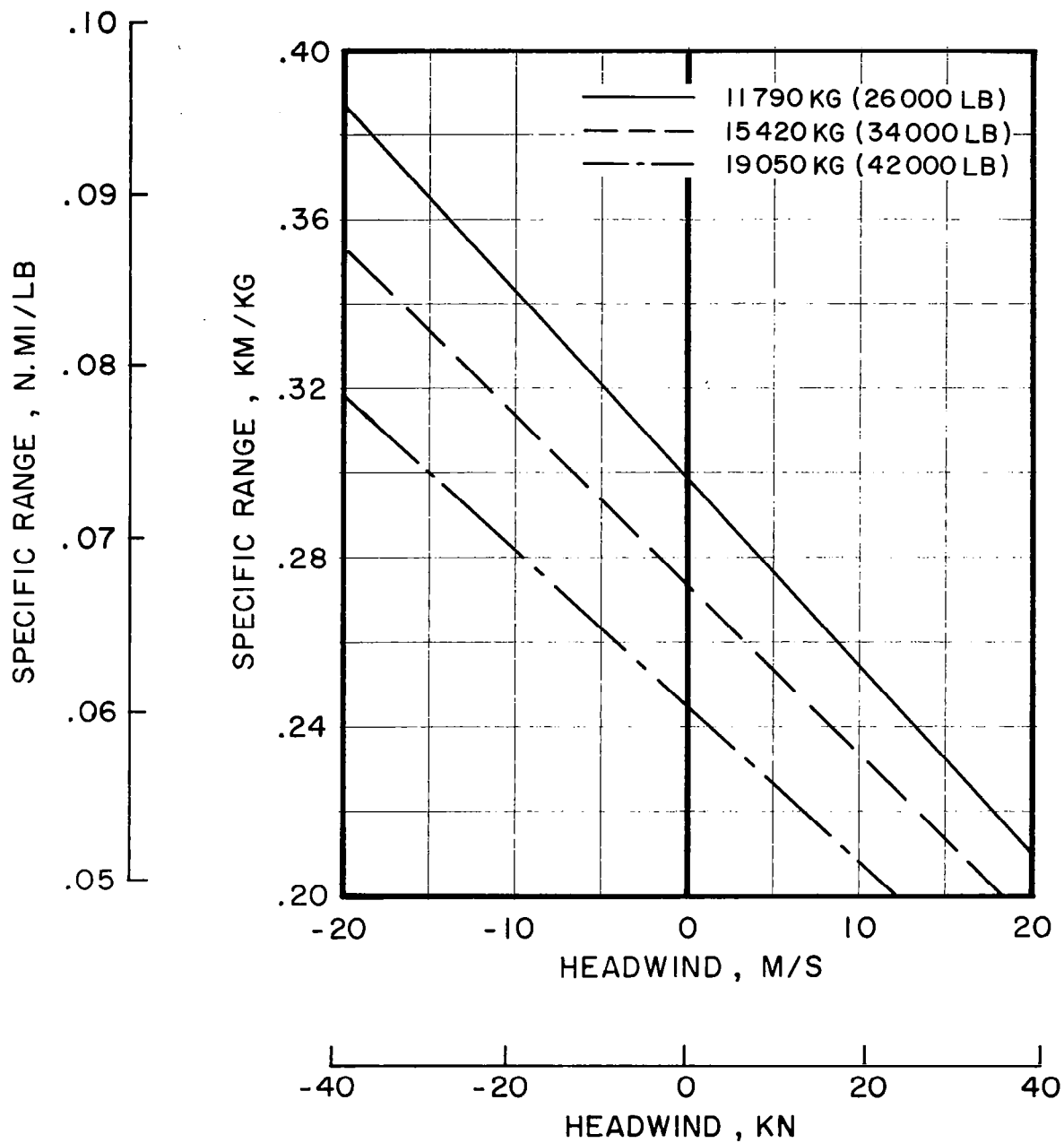
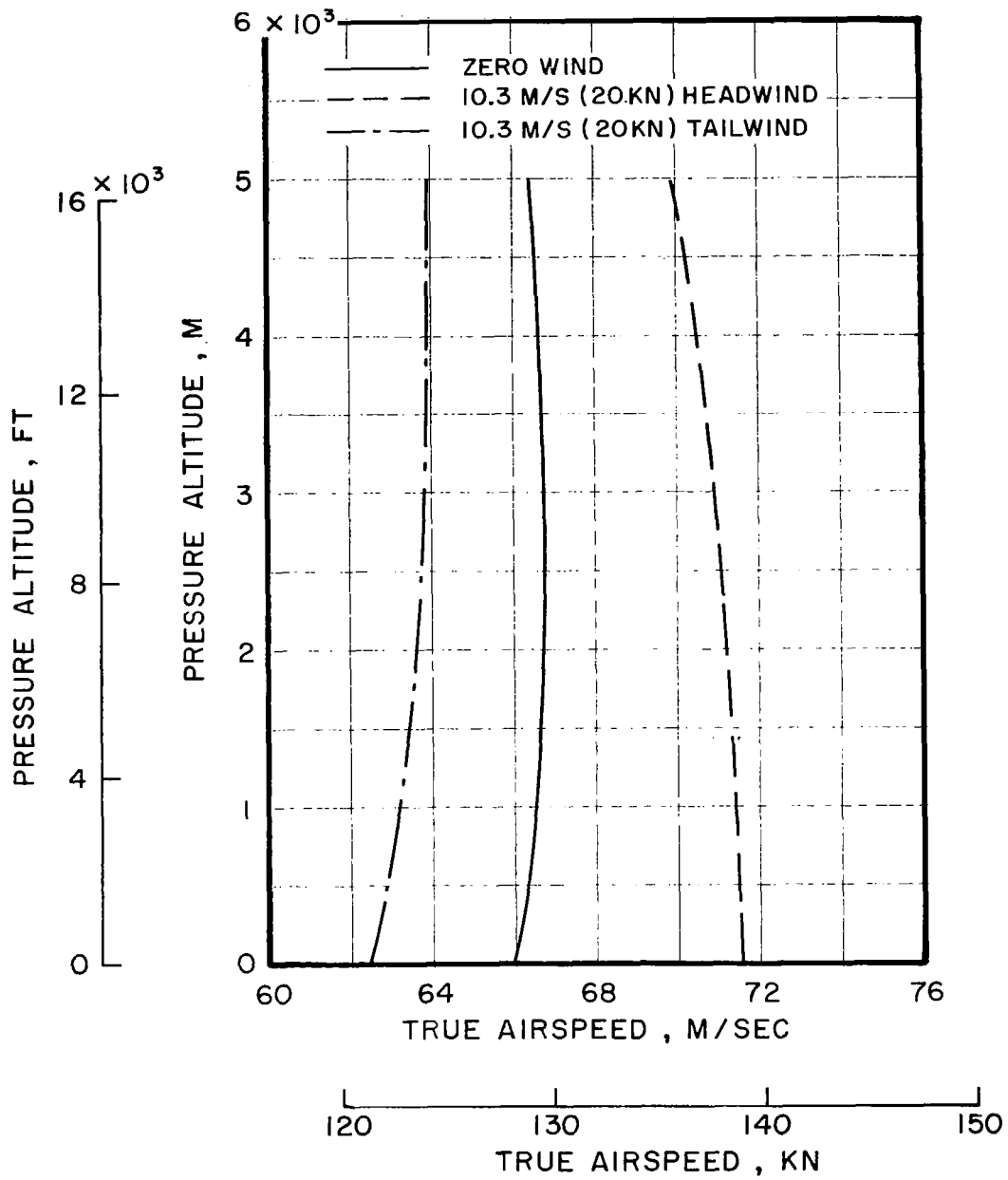
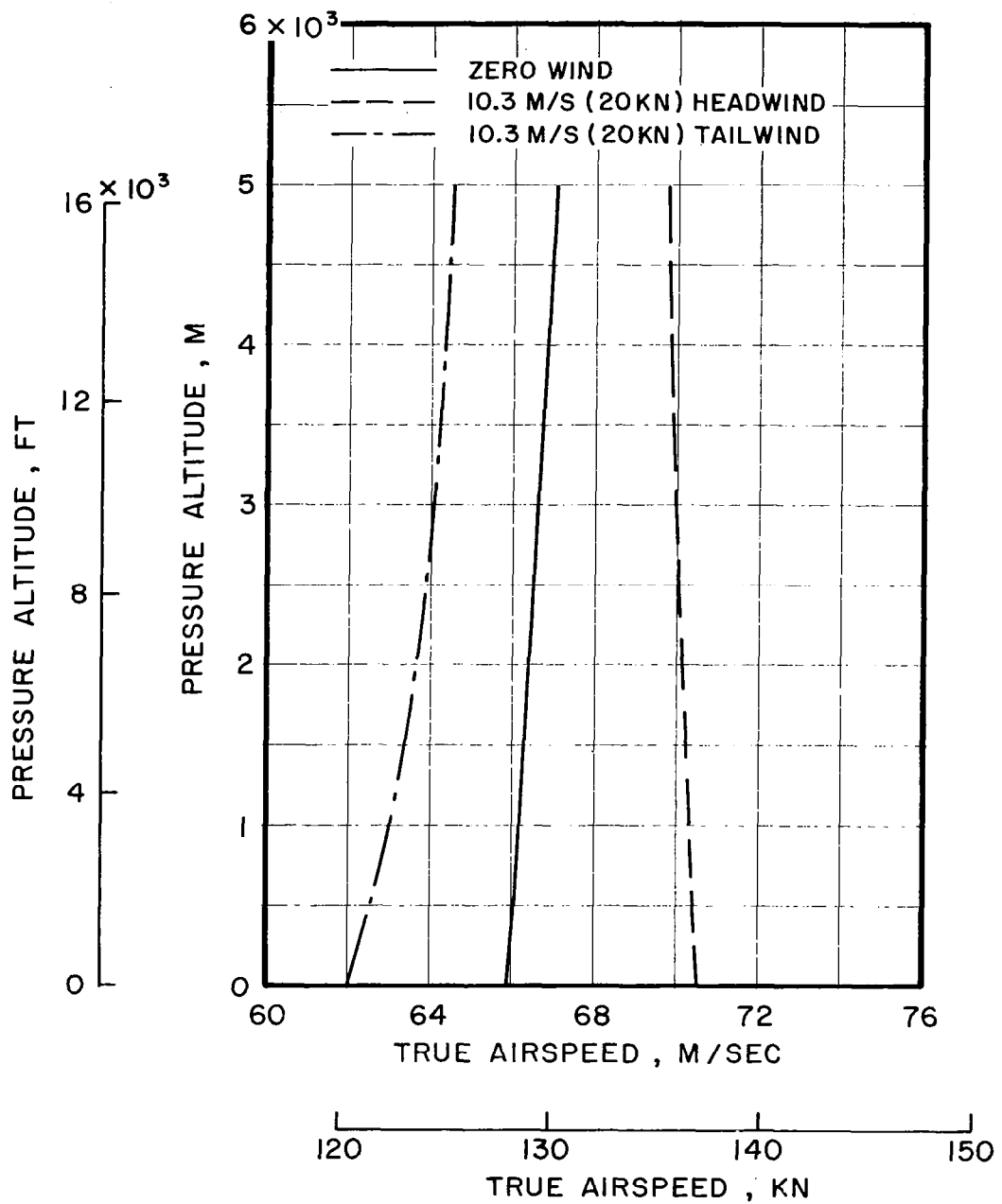


Figure 9. Specific Range Sensitivity to Headwind (Best Airspeed, Best rpm, Sea Level ISA).



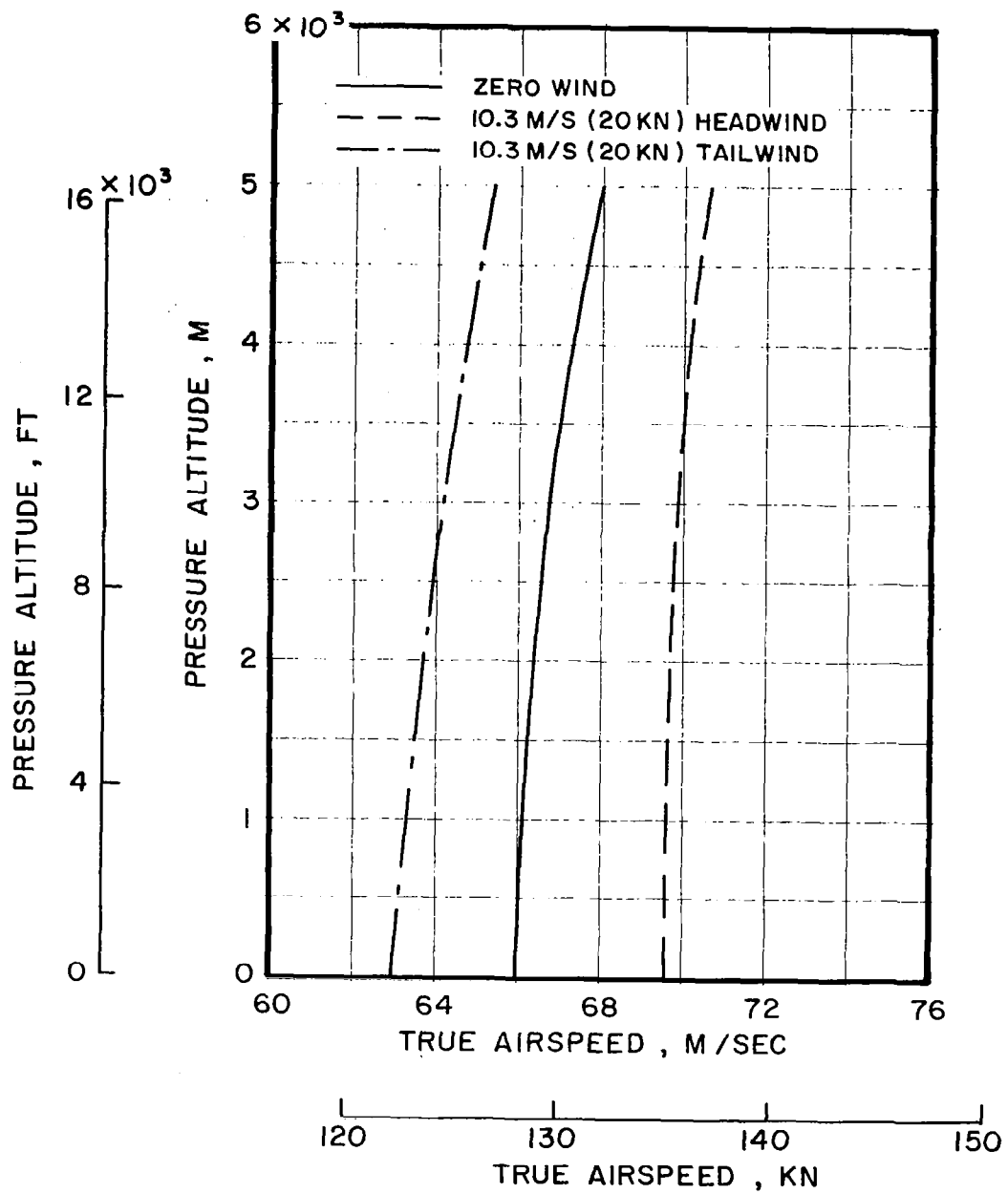
(a) GW = 11790 kg (26000 lb)

Figure 10. Best Range Airspeed (Best rpm, 15°C).



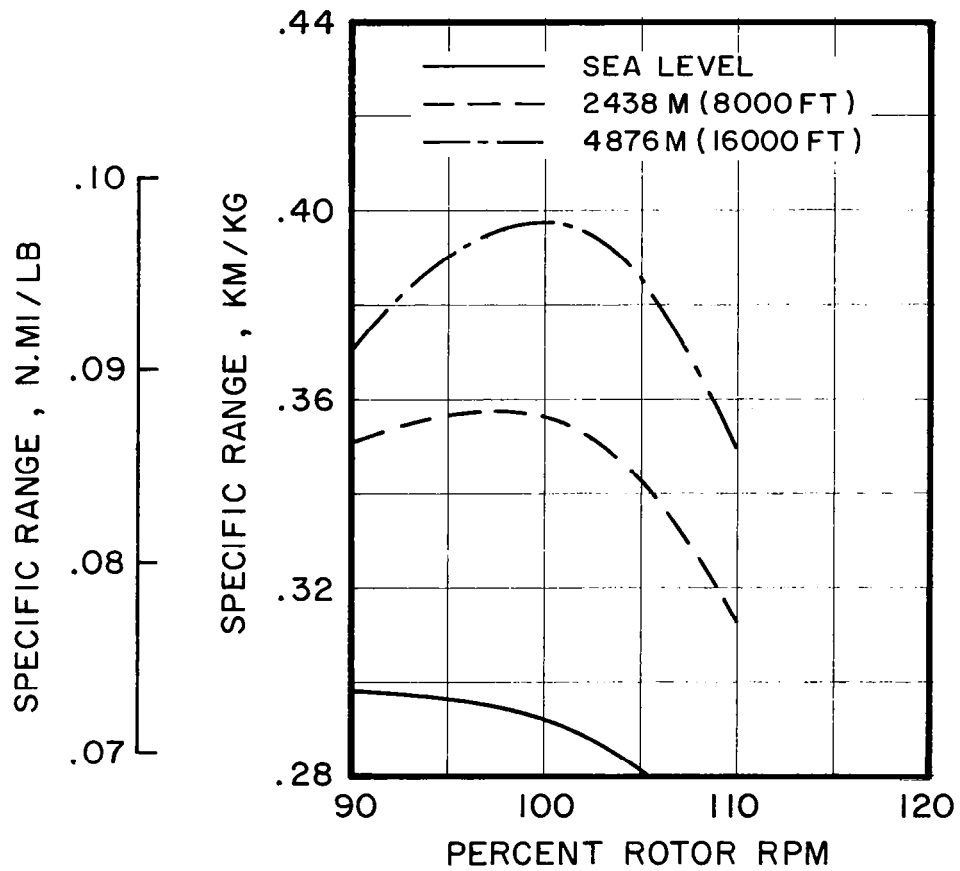
(b) GW = 15420 kg (34000 lb)

Figure 10. - Continued.



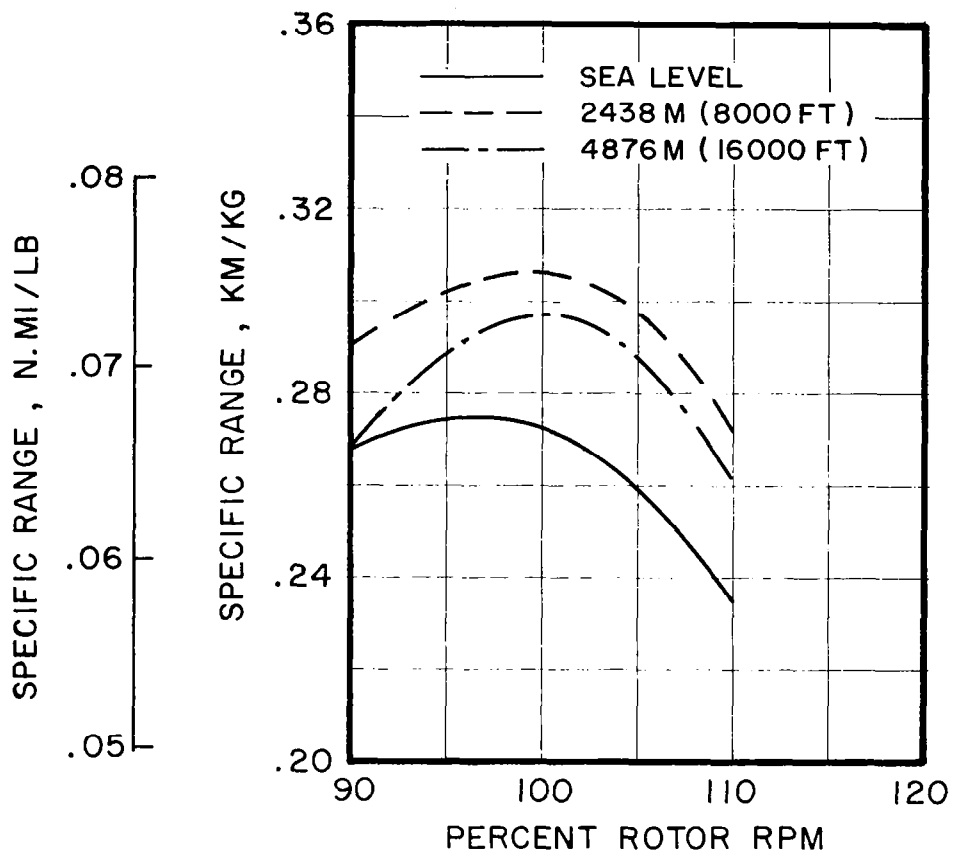
(c) GW = 19050 kg (42000 lb)

Figure 10. - Concluded.



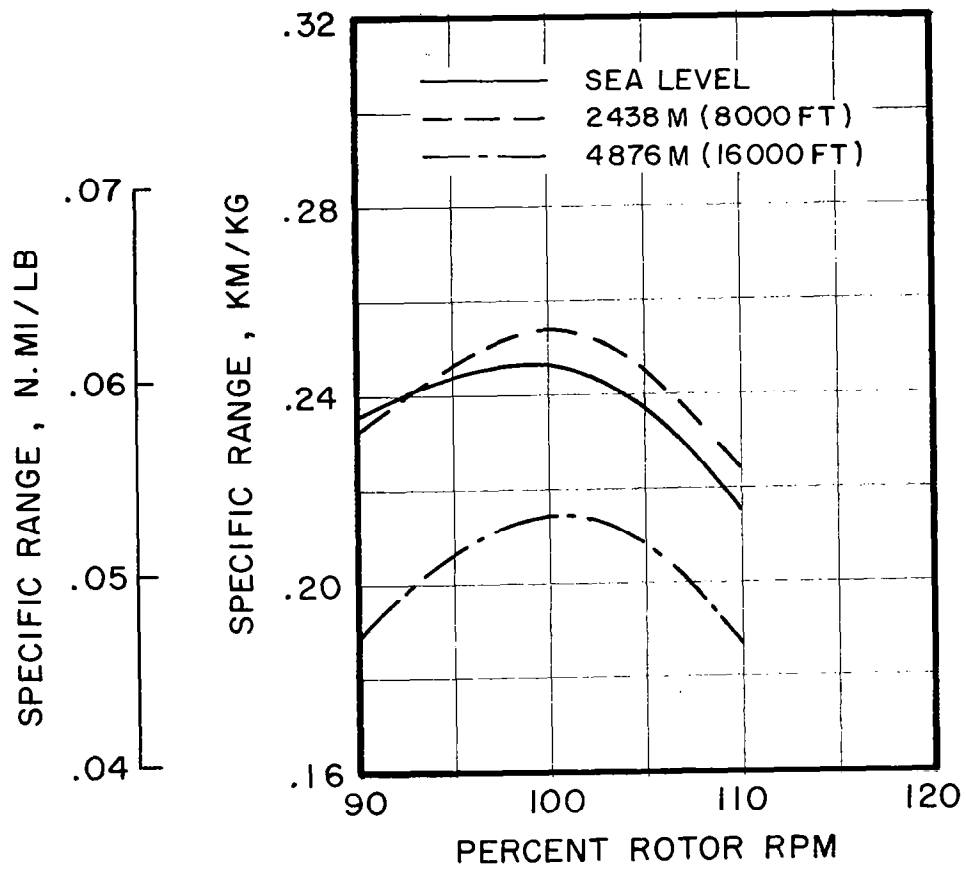
(a) GW = 11790 kg (26000 lb)

Figure 11. Specific Range Sensitivity to Rotor rpm (Best Airspeed, Zero Headwind, 15°C).



(b) GW = 15420 kg (34000 lb)

Figure 11. - Continued.



(c) GW = 19050 kg (42000 lb)

Figure 11. - Concluded.

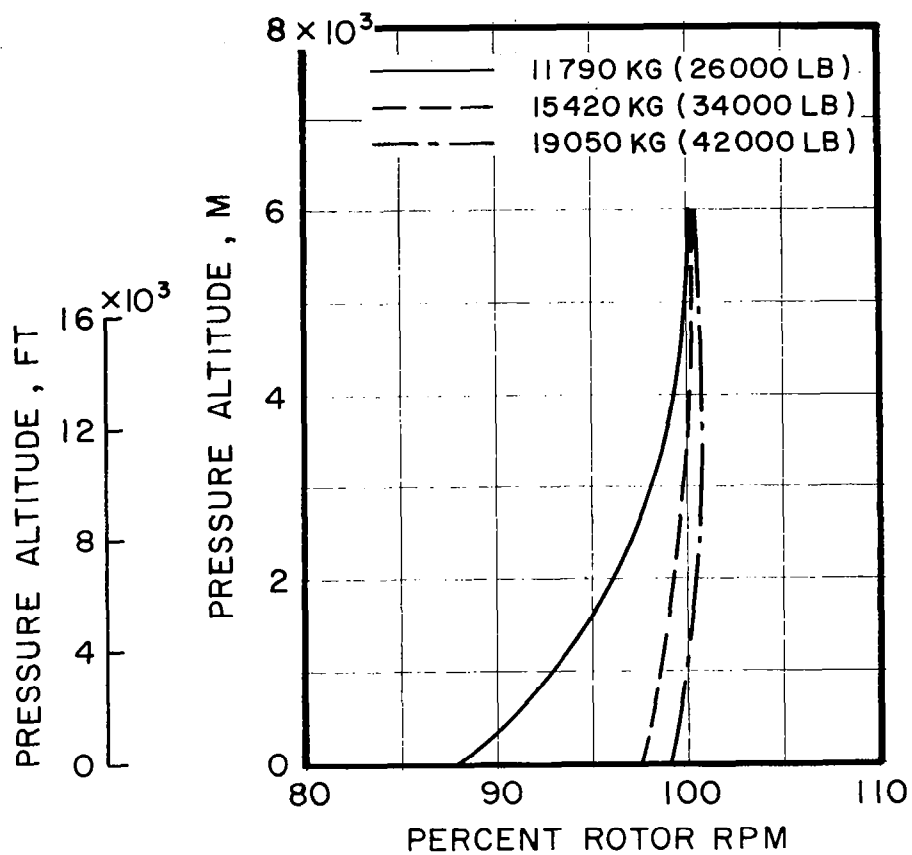


Figure 12. Best Range Rotor rpm (Best Airspeed, 15°C).

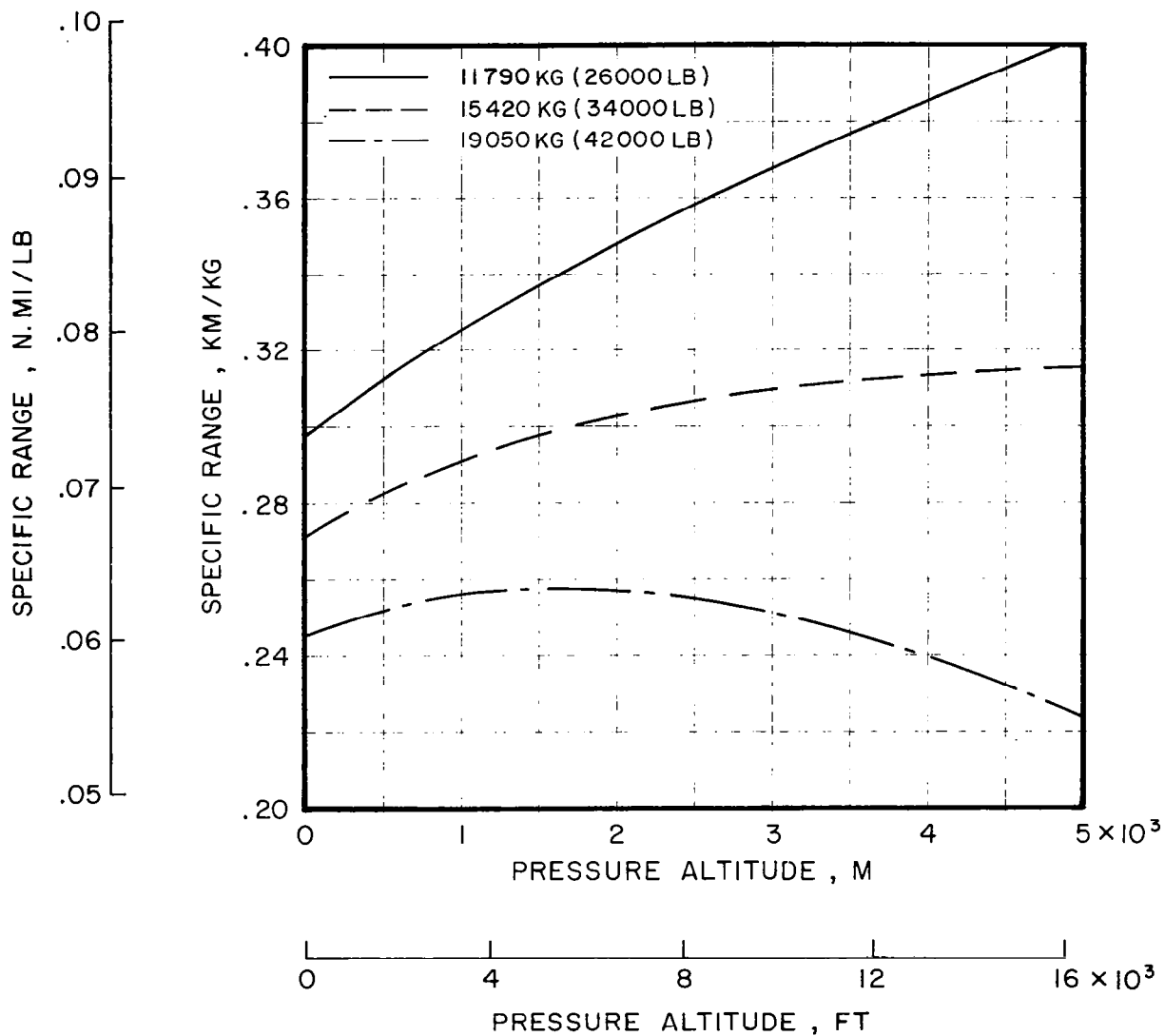


Figure 13. Best Specific Range for ISA and Zero Headwind.

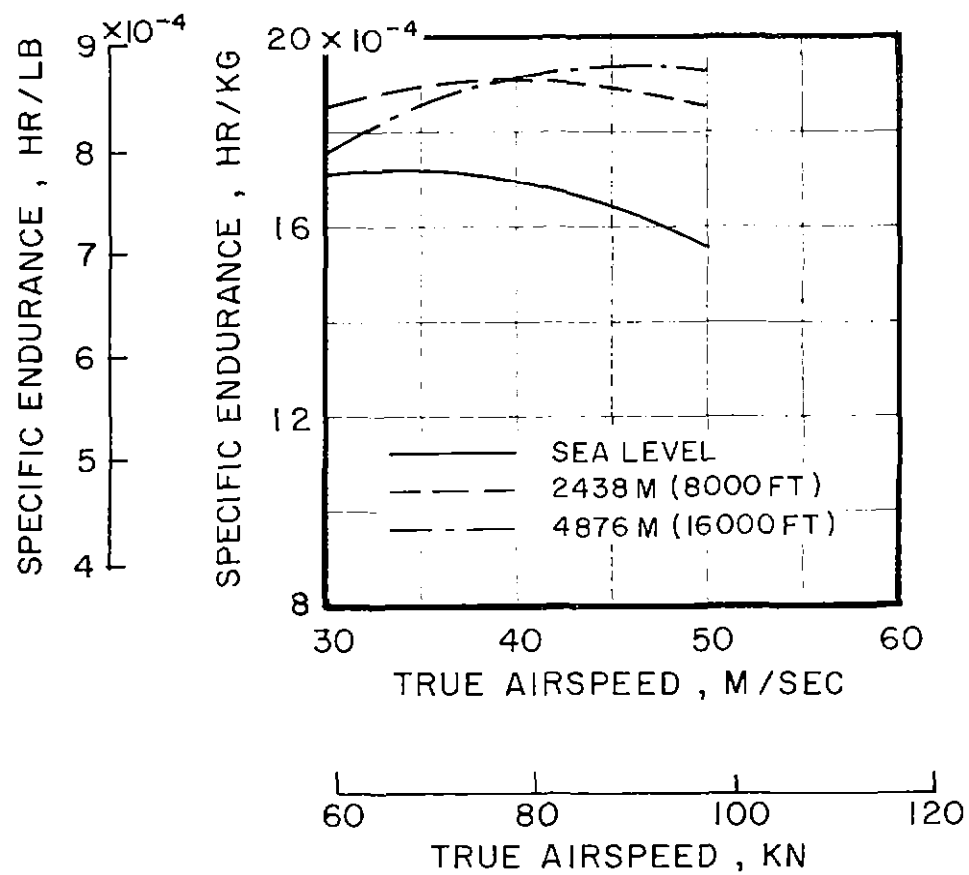
Minimum Fuel Consumption - Endurance

Flight conditions resulting in minimum fuel consumption for a given endurance were developed by combining the output of the power required analysis with the engine fuel flow performance illustrated in Figure 7. The trends and relationships thus developed were then programmed using curve-fit techniques.

Specific endurance was used as the measure of fuel efficiency for a given endurance. This parameter is equal to unit time per unit of fuel weight and is the reciprocal of total fuel flow. It is expressed as hours per kilogram or hours per pound.

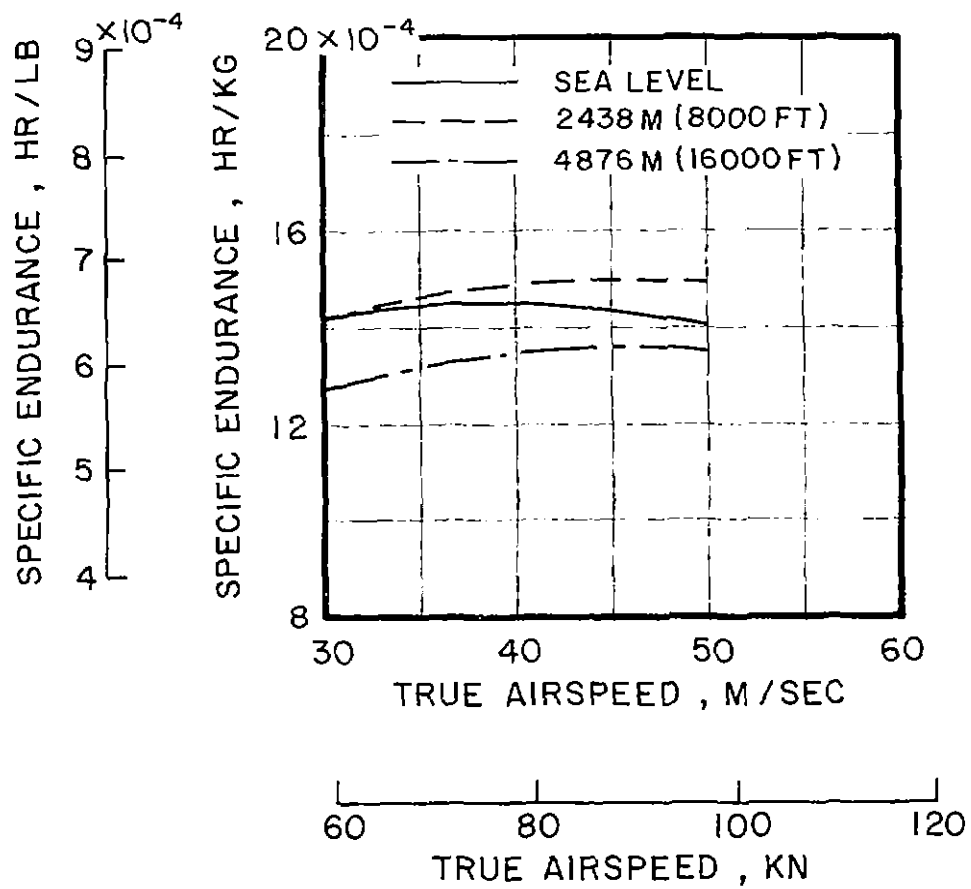
Specific endurance sensitivity to airspeed is illustrated in Figure 14 for a range of gross weights and altitudes. Optimum true airspeed (Figure 15) ranges from 34 to 48 m/sec (65 to 95 knots). Unlike for specific range, headwind does not influence best endurance conditions except that it changes the relationship between airspeed and ground speed. As shown in Figures 16 and 17, best endurance rotor rpm varies from less than 80 percent to over 100 percent depending on gross weight and altitude.

Figure 18 shows the best achievable specific endurance as a function of gross weight and altitude for ISA temperature.



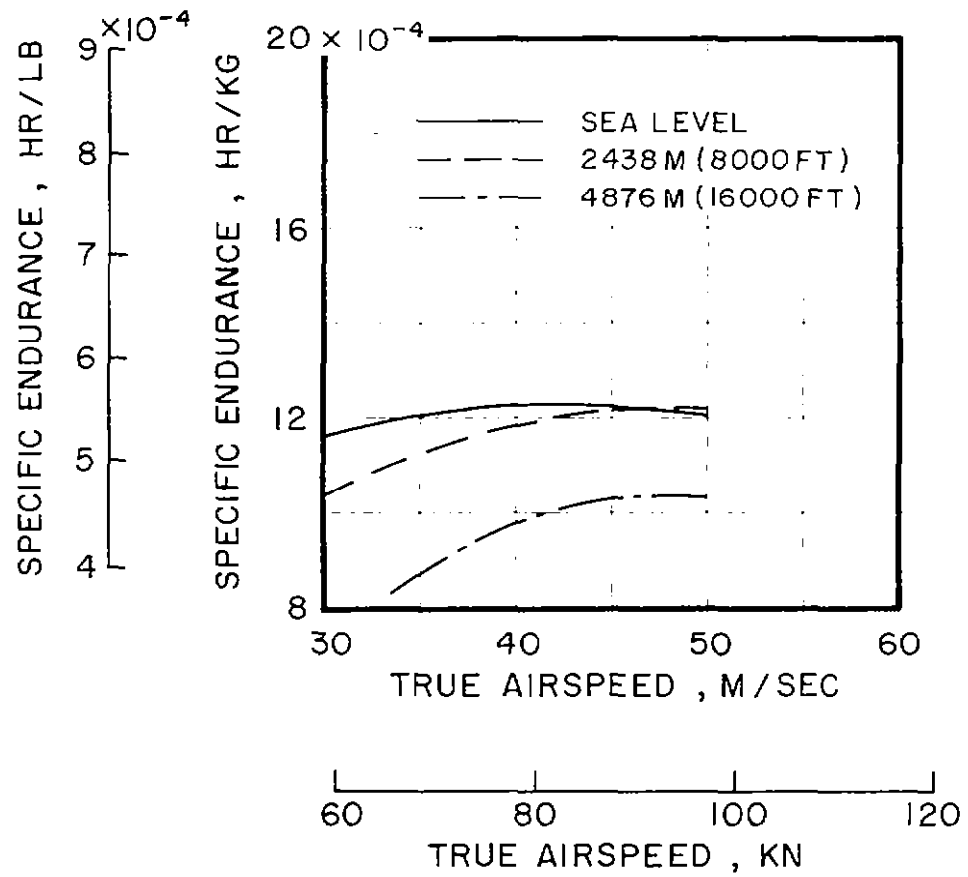
(a) GW = 11790 kg (26000 lb)

Figure 14. Specific Endurance Sensitivity to Airspeed (Best rpm, 15°C).



(b) GW = 15420 kg (34000 lb)

Figure 14. - Continued.



(c) GW = 19050 kg (42000 lb)

Figure 14. - Concluded.

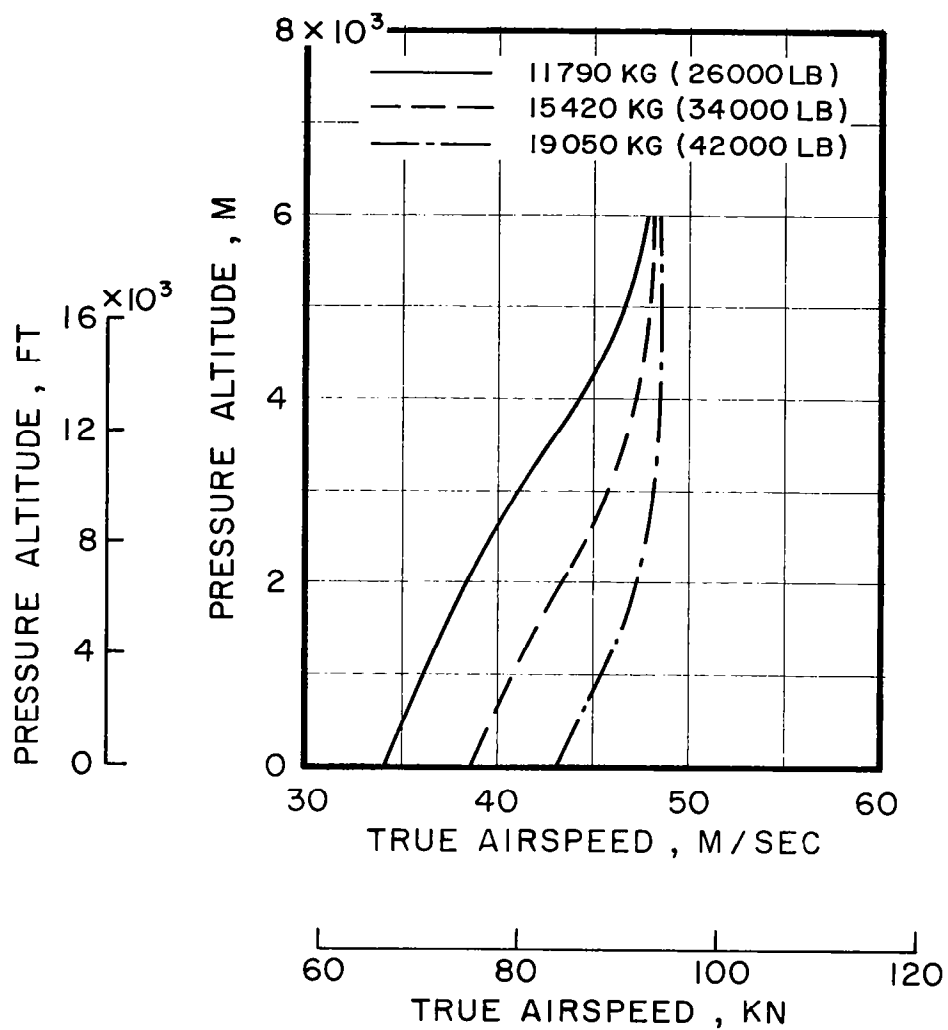
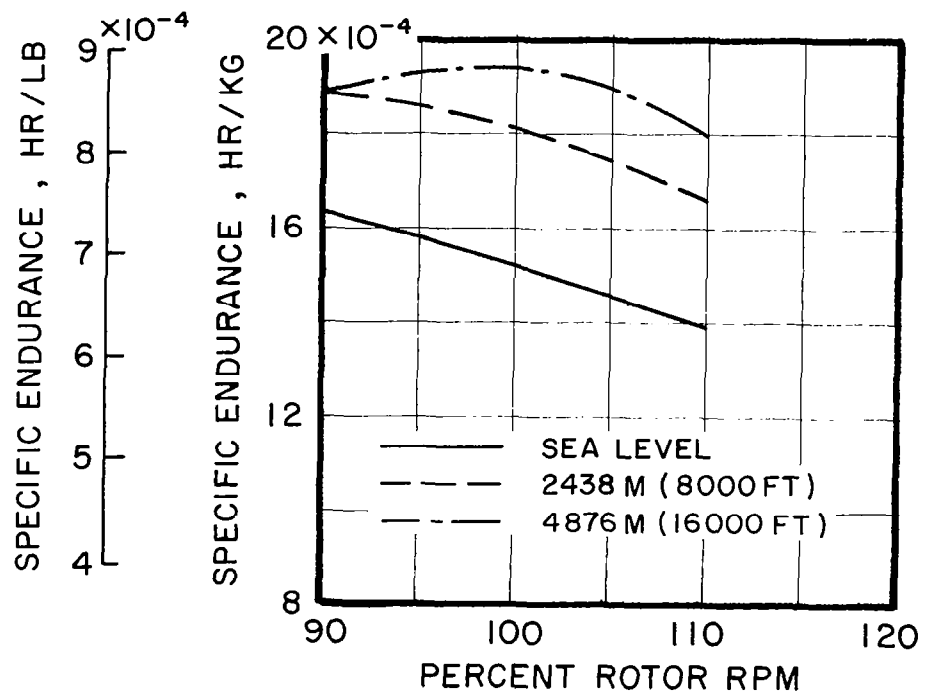
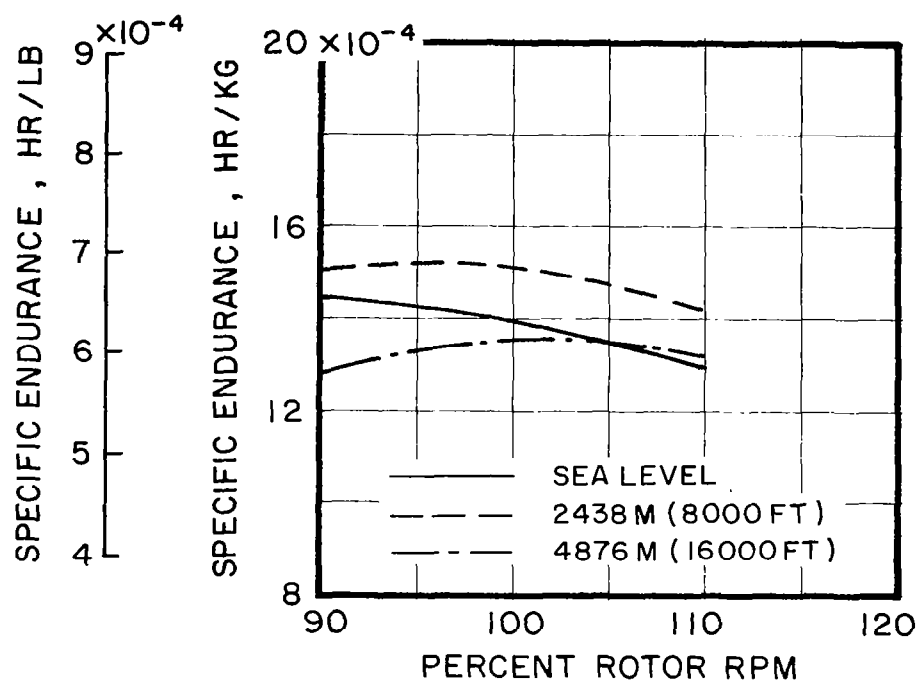


Figure 15. Best Endurance Airspeed (Best rpm, 15°C).



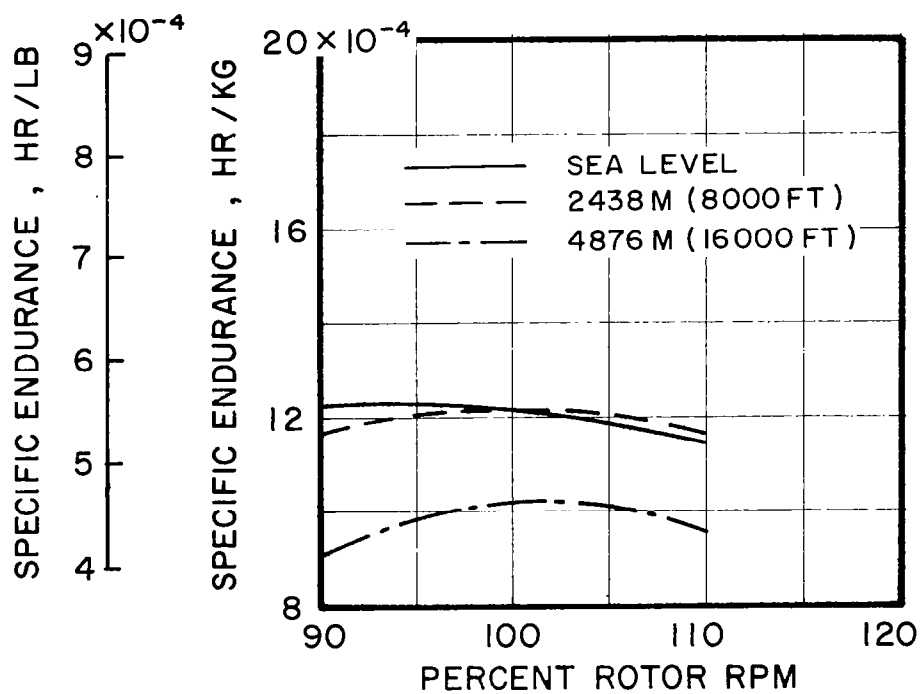
(a) GW = 11790 kg (26000 lb)

Figure 16. Specific Endurance Sensitivity to Rotor rpm (Best Airspeed, 15°C).



(b) GW = 15420 kg (34000 lb)

Figure 16. - Continued.



(c) GW = 19050 kg (42000 lb)

Figure 16. - Concluded.

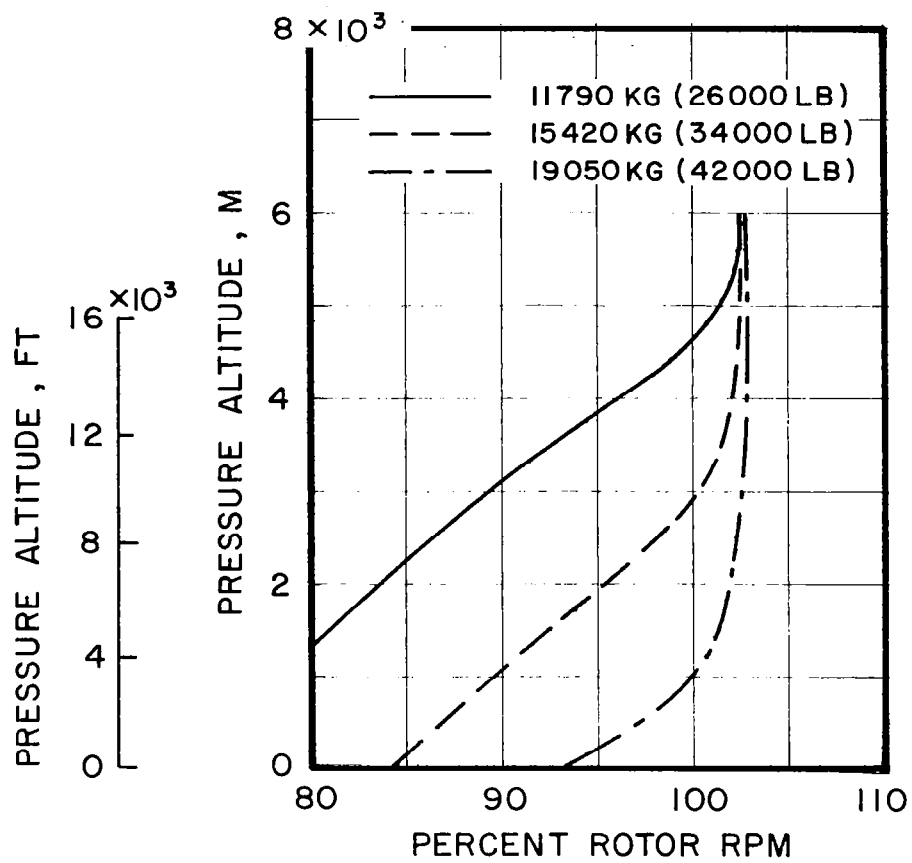


Figure 17. Best Endurance Rotor rpm (Best Airspeed, 15°C).

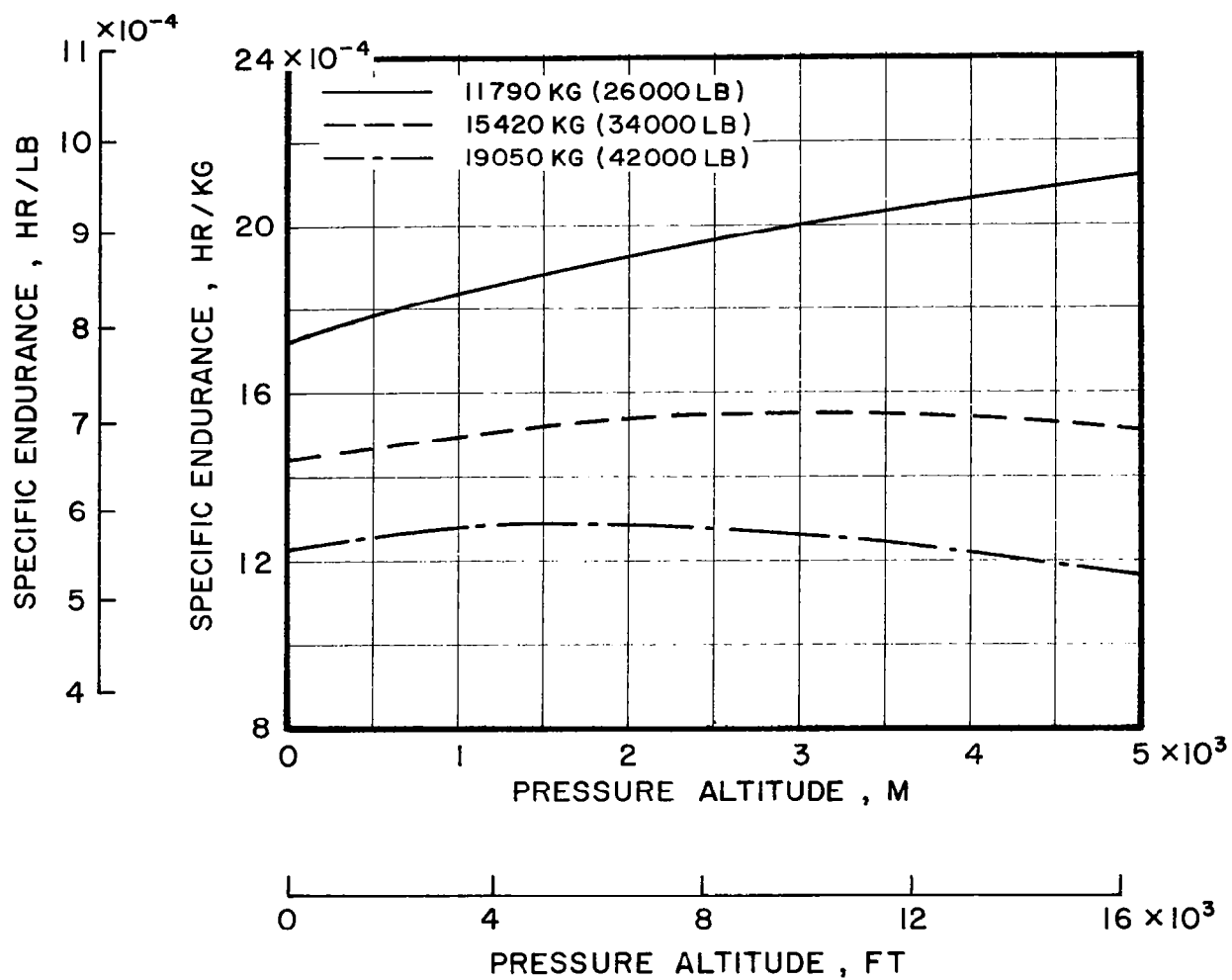


Figure 18. Best Specific Endurance for ISA.

Maximum Speed

Maximum sustained airspeed is limited by one of three independent criteria: power available, blade stall, or structural design.

Power limited speed occurs at the match of power required and available normal rated power. It was defined by calculating power required versus airspeed as a function of gross weight, altitude, and temperature, and superimposing the T64-413 power available defined in Figure 19. Two-engine operation is assumed. The CH-53D transmission limits per-engine continuous power to 3244 metric hp (3200 hp).

Blade stall manifests itself as increasing control system loads which are registered on the cockpit cruise guide indicator. The onset of stall is a function of the retreating blade angle of attack, which in turn depends on the blade lift requirement (gross weight), retreating blade speed (airspeed and rotor rpm) and air density (altitude and temperature). The relationship between these parameters can be approximated as:

$$\text{Retreating blade angle} \approx \frac{k \times GW}{\text{air density} \times (\text{tip speed} - \text{airspeed})^2}$$

where k is a constant for a given helicopter.

Solving for airspeed and defining a new constant, k_{st} , representing the onset of stall, results in:

$$V_{st} = \text{tip speed} - k_{st} \left(\frac{GW}{\text{density ratio}} \right)^{1/2}$$

The constant, k_{st} , is derived empirically from measured control system load characteristics. For the CH-53, $k_{st} = 0.8978$ for speed units of meters/second and weight units of kilograms. ($k_{st} = 1.1745$ for speed units of knots and weight units of pounds).

Structurally limited speed, or red-line speed, is that corresponding to the dynamic pressure for which the aircraft structure is designed and substantiated. Since it represents a constant dynamic pressure, red-line speed is a constant indicated (calibrated) airspeed, which means that the corresponding true airspeed varies as the inverse root square of the density ratio.

Power limited speed was defined as a function of gross weight, altitude, temperature, and rotor rpm and the resulting trends were programmed using curve-fit techniques. Stall and structural speed limits were programmed analytically using the above described relationships. The maximum speed program outputs the lowest of the three speeds for the flight condition specified.

Typical maximum sustained speed capability is depicted in Figure 20 for ISA conditions and 100 percent rotor rpm.

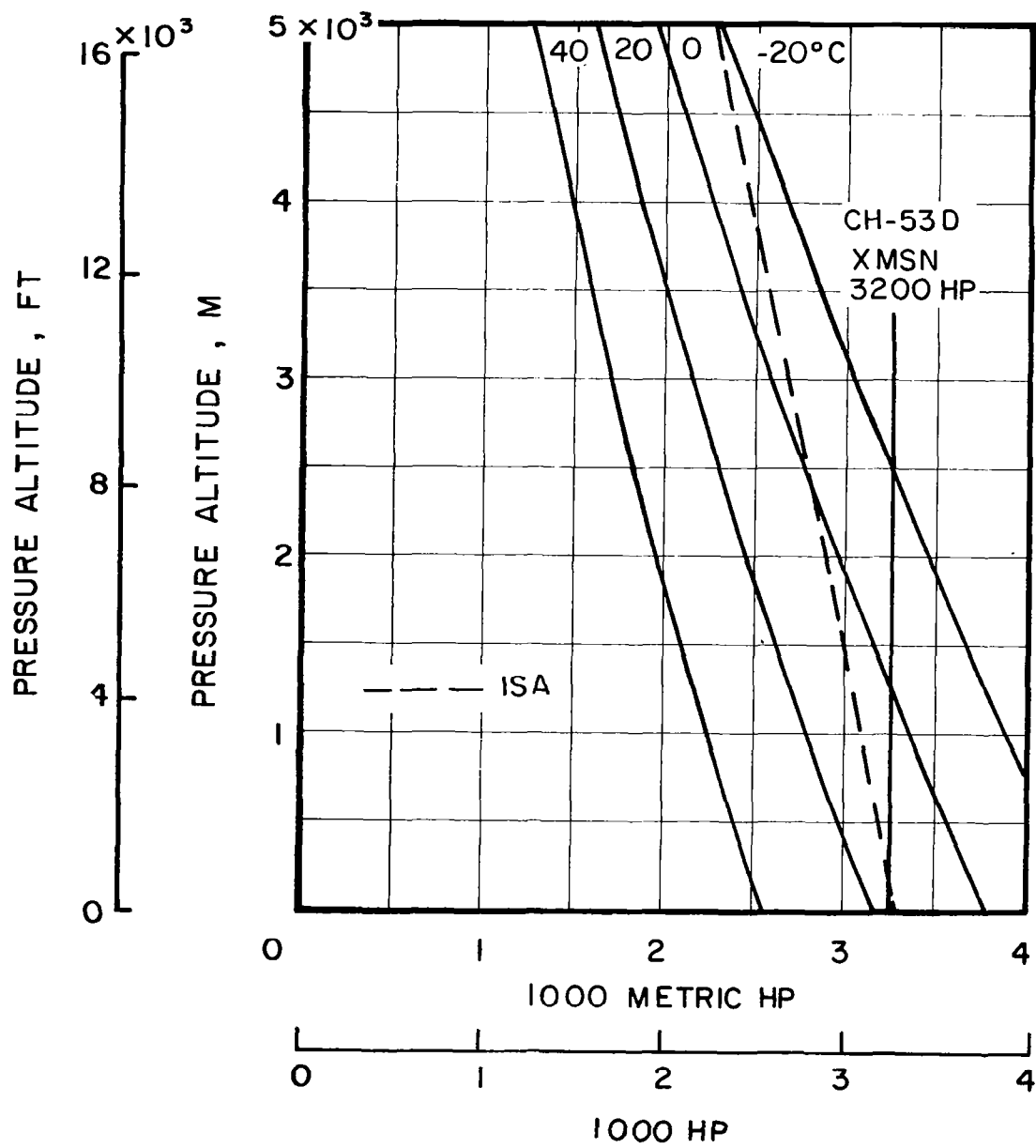


Figure 19. T64-GE-413 Maximum Continuous Power.

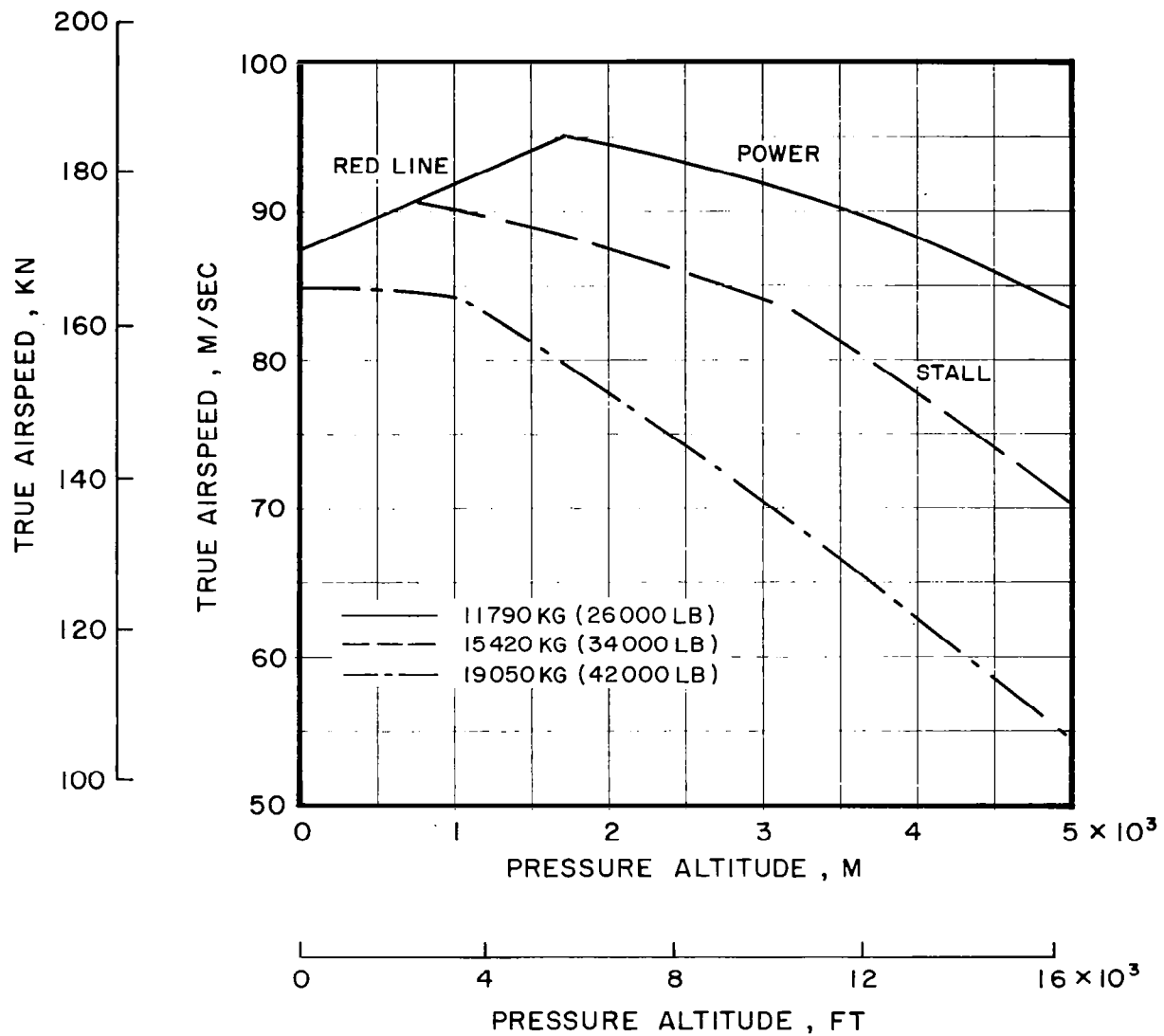


Figure 20. Maximum Sustained Airspeed (100% rpm, ISA).

Noise Methodology

Helicopter external noise arises from three basic sources: the main rotor, the tail rotor, and the engines. The relative dominance of a particular source depends on the helicopter configuration, the flight regime, and the observer position.

Main rotor noise consists of rotational harmonics starting at the fundamental blade passage frequency (18.5 Hz for the CH-53) plus a broadband distribution at higher frequencies. Tail rotor noise has a similar signature except that it is shifted up in frequency due to the higher rpm.

Engine noise is basically broadband in character, with levels peaking between 200 and 500 Hz. For the CH-53 there is also a narrow angle forward of the engine inlet where compressor tones can be heard at 8000 Hz.

Human hearing is most acute in the frequency range from 500 to 4000 Hz. For the same pressure level, higher frequency noise is generally more annoying. To measure annoyance, the observed noise pressure frequency spectrum is weighted according to the sensitivity of the human ear. This results in units of Perceived Noise Level, PNL. Annoyance is also a function of exposure time. The time factor is accounted for by the Effective Perceived Noise Level, EPNL, which is the PNL integral over the exposure period in 1/2-second intervals. EPNL is the unit of noise measurement accepted by the FAA for aircraft certification. A complete discussion of EPNL and its method of calculation is presented in Reference 1.

The maximum noise produced by an overflying helicopter is observed directly under the flight path (ignoring wind effects). Although overall community noise impact depends on the total noise footprint, it is sufficient for the purpose of establishing minimum noise procedures to trend noise along the flight path centerline.

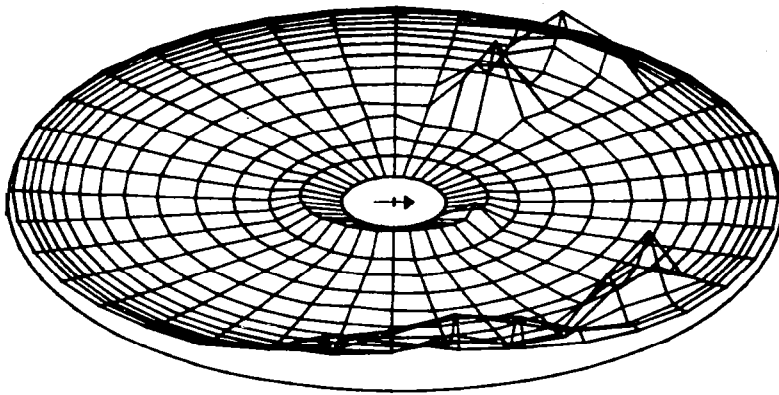
A point on the ground 1158 meters (3800 feet) along the flight path centerline from the takeoff (or touchdown) threshold was selected as the noise measurement point. This point corresponds to the observer position when the helicopter is 122 meters (400 feet) overhead during a six degree climb or descent angle, which is the current FAA criterion.

CH-53 flyover noise was predicted by the Sikorsky Generalized Helicopter Noise Model described in Reference 2. This model calculates the PNL time history and resulting EPNL generated by the combination of main rotor, tail rotor, and engines.

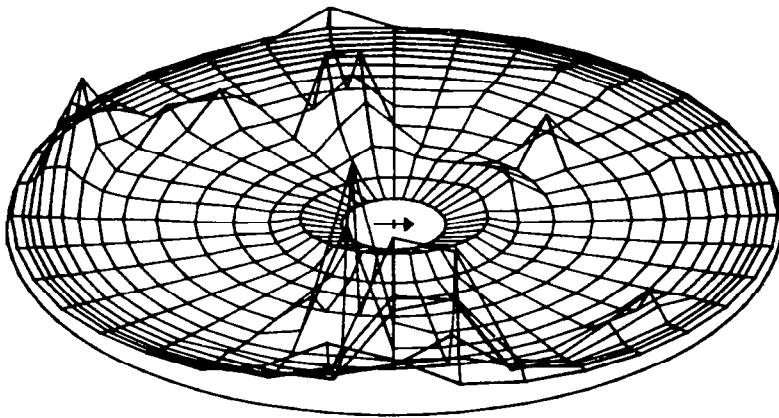
Level flight and climb noise prediction is relatively straightforward. Descent noise prediction is a greater challenge because of interaction between the rotor and its own wake.

During some descent conditions, the main rotor flies into its own wake. The strong circulations present in the wake, particularly in the wound-up tip vortices, induce high local blade angles of attack in portions of the rotor disc. This in turn induces sharp fluctuations in blade section profile drag which are observed in the far field as impulsive noise. To treat this phenomenon, a rotor performance program was run with a variable inflow wake representation, and the resulting profile drag force distribution was input to the rotor noise model. Figure 21 illustrates the typical distribution of local blade drag loading for descent angles of three, six, and nine degrees. It is apparent that the six degree descent produces the greatest drag perturbations.

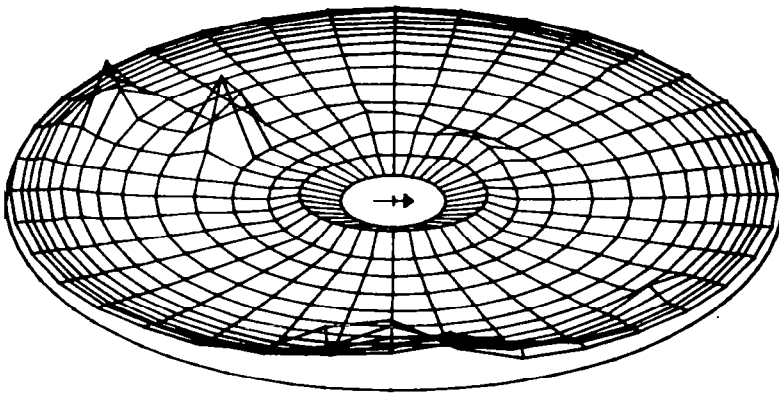
Figure 22 shows typical correlation of predicted level flight flyover PNL with that measured during CH-53 flight tests at Wallops Island Flight Center in August of 1977. Predicted noise is slightly higher, resulting in an EPNL of 100 dB compared to the observed level of 98.5 dB. Climb and descent measurements exhibited run-to-run variation due to difficulty in controlling flight path (radar track data were not available for correction purposes). However, the average measured six-degree descent EPNL was within one dB of the predicted value.



DESCENT ANGLE = 3 DEG



DESCENT ANGLE = 6 DEG



DESCENT ANGLE = 9 DEG

Figure 21. Blade Profile Drag Distribution at Various Descent Angles for
GW = 19050 kg (42000 lb), Airspeed = 49 m/s (95 kt).

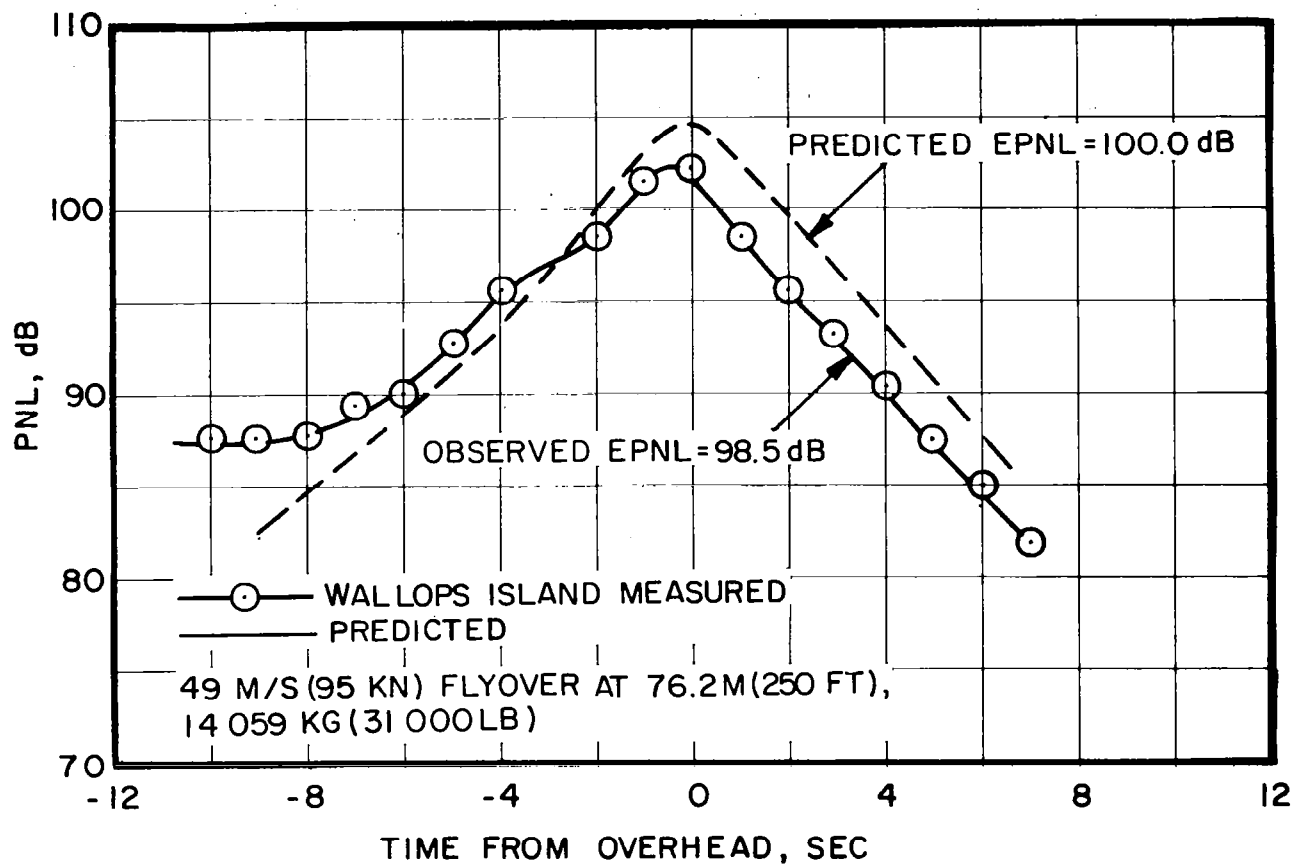


Figure 22. Correlation of Predicted and Observed Noise.

Takeoff Noise

The noise produced by the CH-53 during takeoff climbout increases with power level and decreases with distance to the observer. Steep climb angles require high power but increase the observer flyover altitude. The distance attenuation is more significant than the higher power, resulting in minimum observed noise at maximum achievable climb angle (see Figure 23).

Minimum noise is also achieved with low rotor rpm. This sensitivity is shown in Figure 24 in terms of advancing tip Mach number, which includes the effect of temperature. The normal rpm range of 95 to 105 percent represents an EPNL variation of about one dB.

Achievable CH-53 climb angle with 30-minute power is shown in Figure 25 as a function of gross weight and altitude. It ranges from about 8 degrees at maximum gross weight and high altitude to about 18 degrees at low gross weight and altitude. Because acceptable climb angle may be constrained to less than the power-limited capability by passenger comfort criteria or air traffic control considerations, the takeoff noise optimization program provides for optional input of a specified climb rate. Optimum rotor rpm is pre-loaded as a minimum of 100 percent; other values can be optionally input.

Climb angle is redefined in terms of the more readily controlled air-speed and climb rate parameters for output to the pilot.

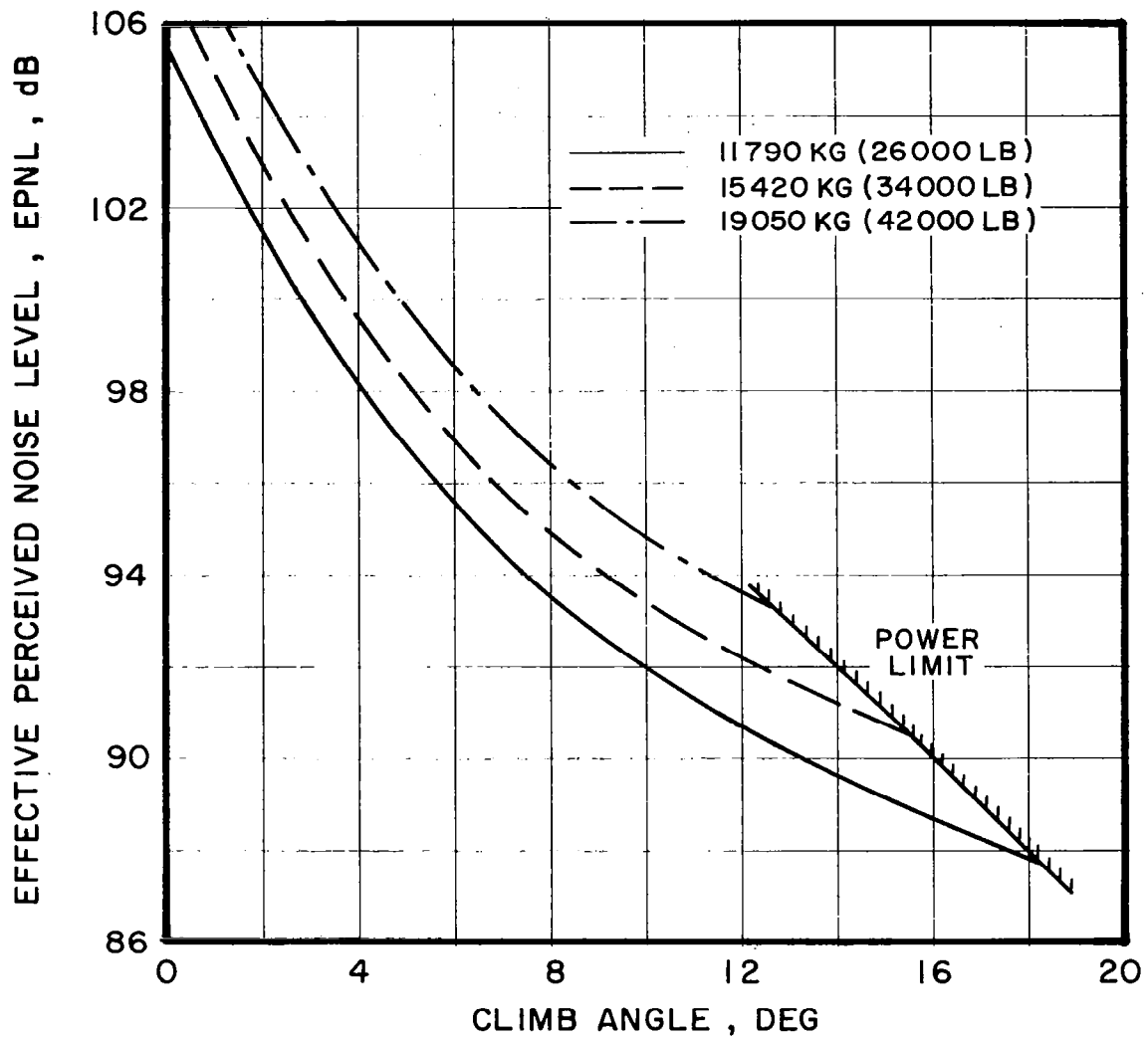


Figure 23. Noise Sensitivity to Climb Angle for Sea Level ISA, Airspeed = 49 m/s (95 kt), 95% rpm, 15°C.

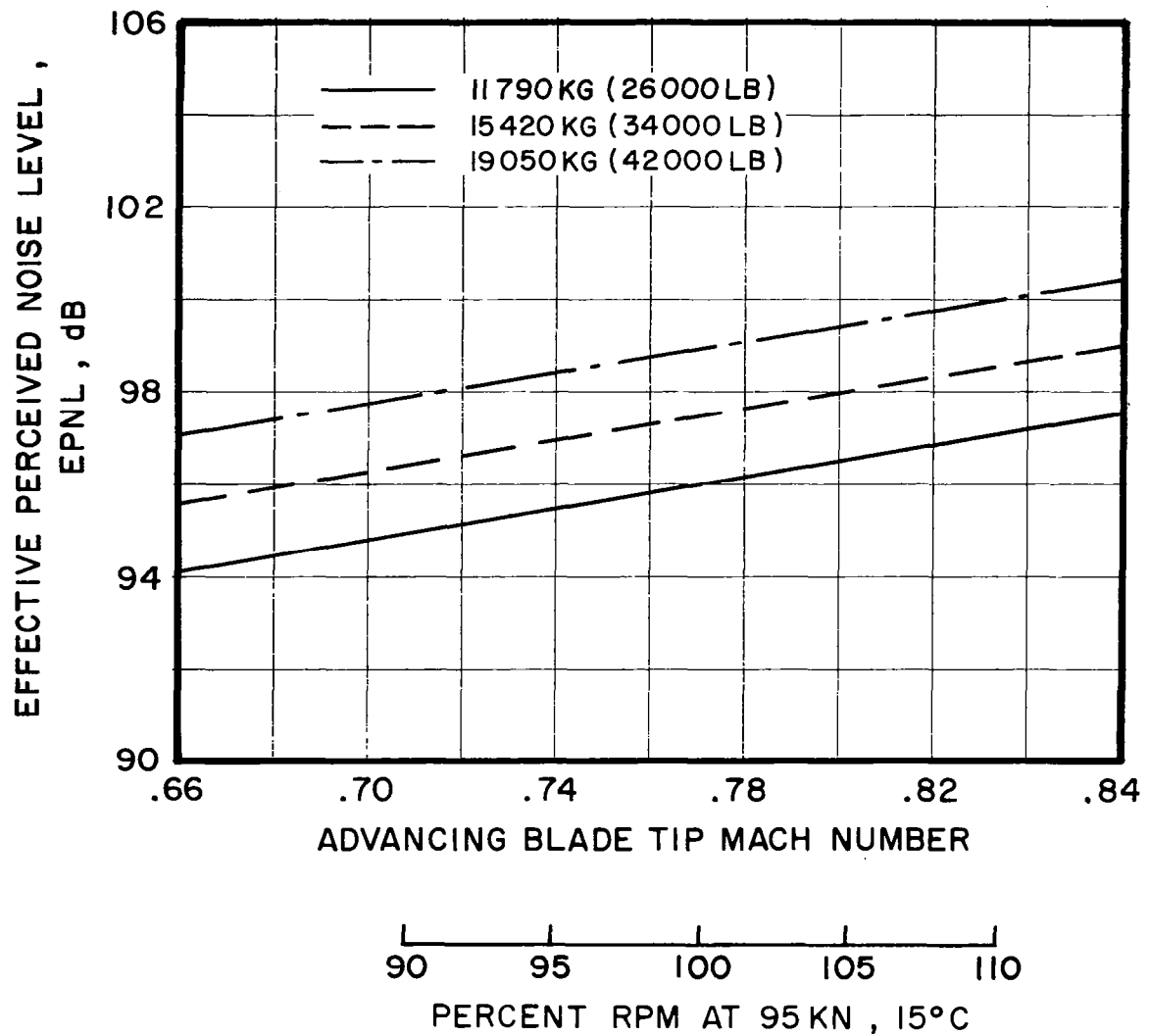


Figure 24. Noise Sensitivity to Tip Mach Number at Six Degree Climb Angle.

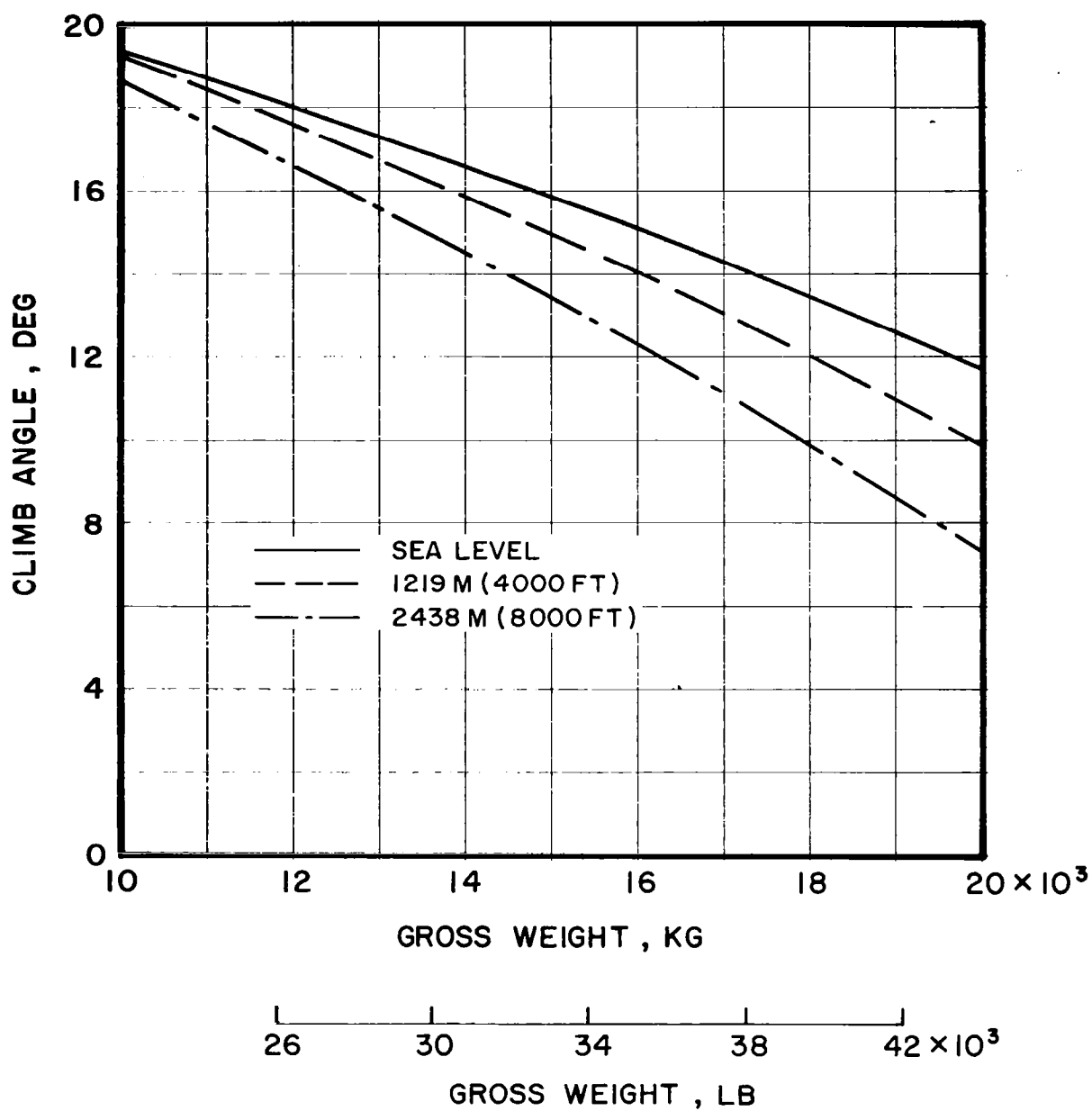


Figure 25. Maximum Achievable Climb Angle at 30-minute Power, Airspeed = 49 m/s (95 kt), ISA.

Landing Noise

The noise produced by the CH-53 during landing descent remains relatively constant for descent angles of up to about six degrees, beyond which it decreases sharply with increasing descent angle (see Figure 26). The peak noise level at six degree descent angle is the result of rotor-wake interaction.

The steepest descent angles are achieved in autorotation. However, autorotation with the collective pitch setting at its lowest position results in high rotor rpm. (At 19050 kg (42000 lb), for example, trim rpm at minimum collective setting is 117 percent.) Descent noise is sensitive to rpm, as shown in Figure 27. The result is that minimum noise is realized at somewhat less than maximum achievable descent angle by increasing collective pitch to reduce rotor rpm. The sensitivity of noise to descent angle and the corresponding trim rpm is shown in Figure 28.

Figure 29 shows the autorotative descent angle for minimum noise as a function of gross weight for several altitude and temperature combinations. A minimum normal rpm of 95 percent is assumed. Because acceptable descent angle may be constrained by passenger comfort or air traffic control criteria, the landing noise minimization program provides for optional input of a specified descent rate and accounts for the appropriate power required to achieve it. Optimum rotor rpm is pre-loaded as a minimum of 100 percent; other values can be optionally input.

Descent angle is redefined in terms of the more readily controlled air-speed and descent rate parameters for output to the pilot.

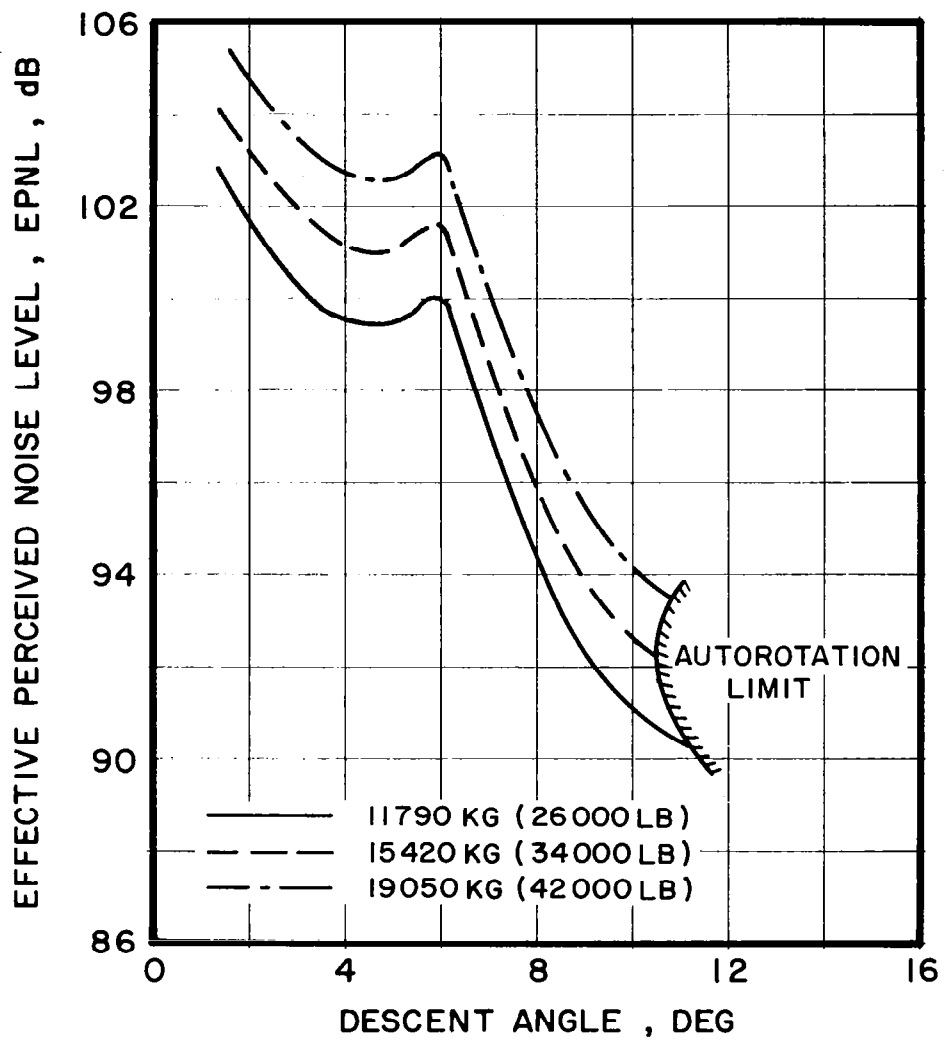


Figure 26. Noise Sensitivity to Descent Angle for Sea Level ISA, Airspeed = 49 m/s (95 kt), 95% rpm, 15°C.

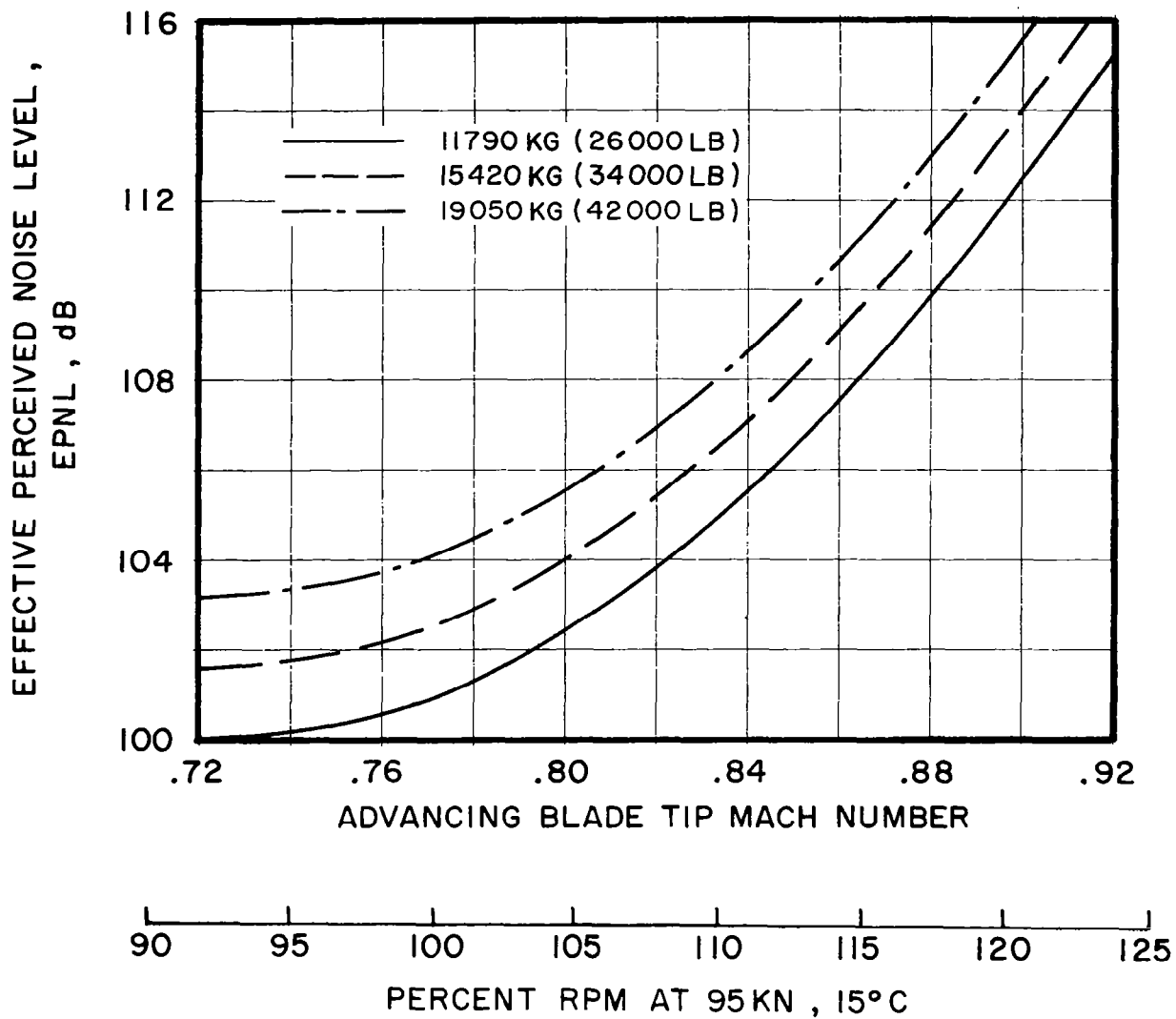
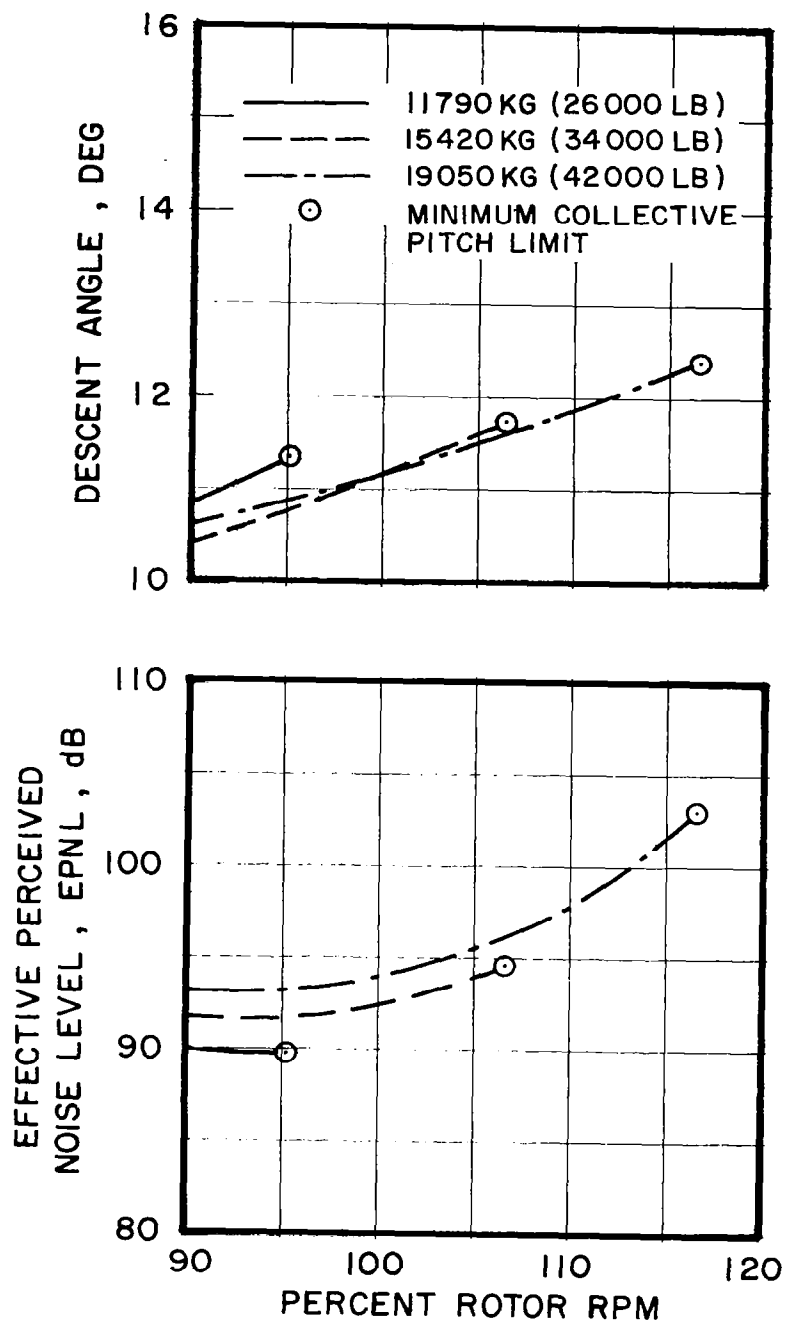
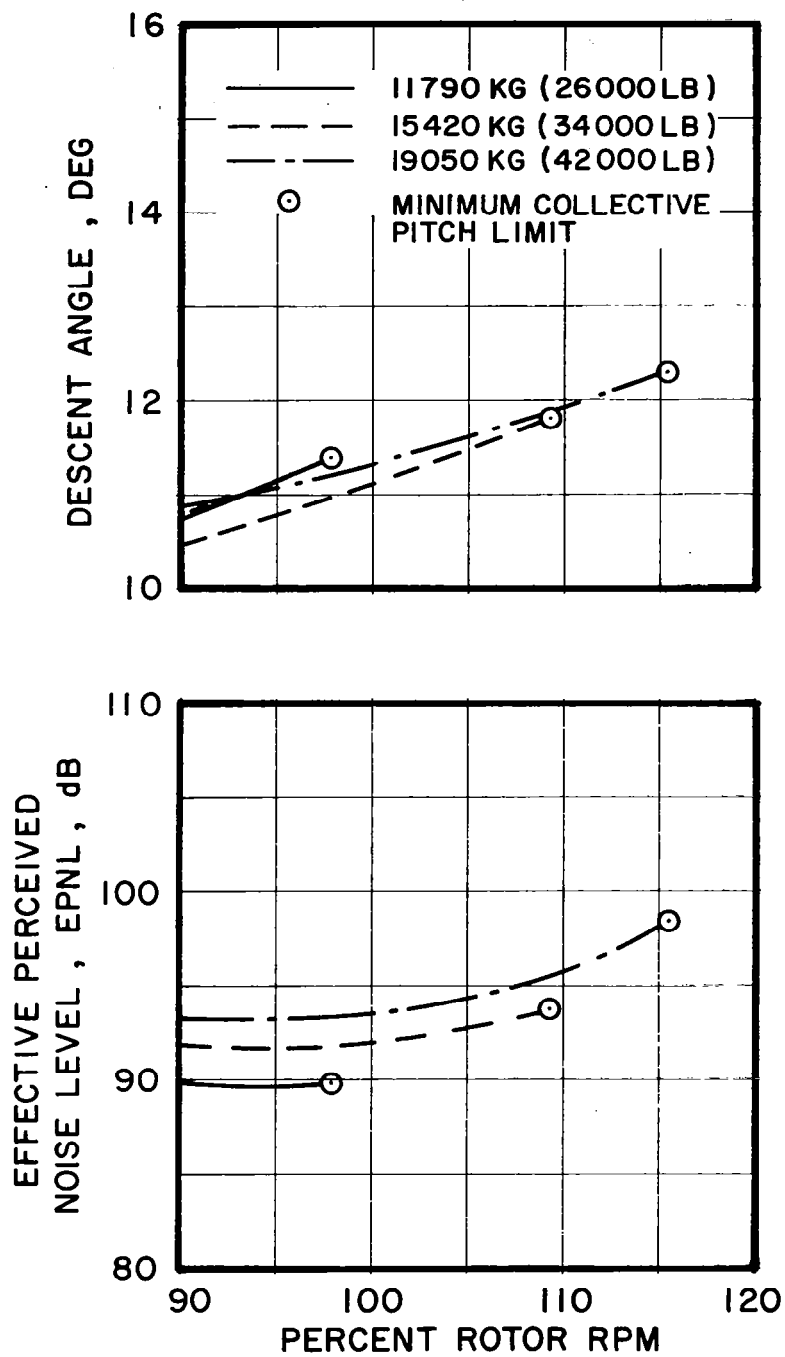


Figure 27. Noise Sensitivity to Tip Mach Number at Six Degree Descent Angle.



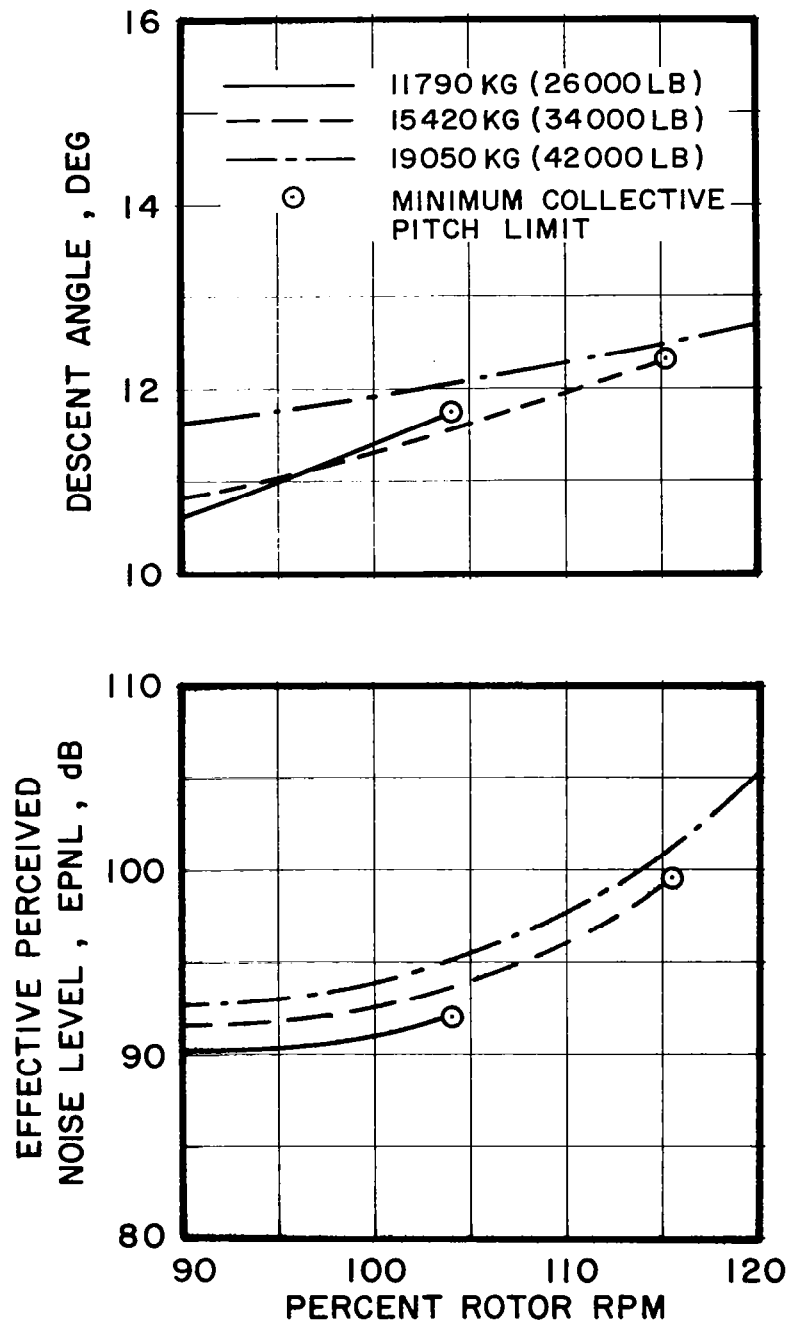
(a) Sea Level ISA

Figure 28. Noise and Descent Angle Sensitivity to Rotor rpm in Autorotation.



(b) Sea Level 35°C

Figure 28. - Continued.



(c) 1829 m (6000 ft) 15°C

Figure 28. - Concluded.

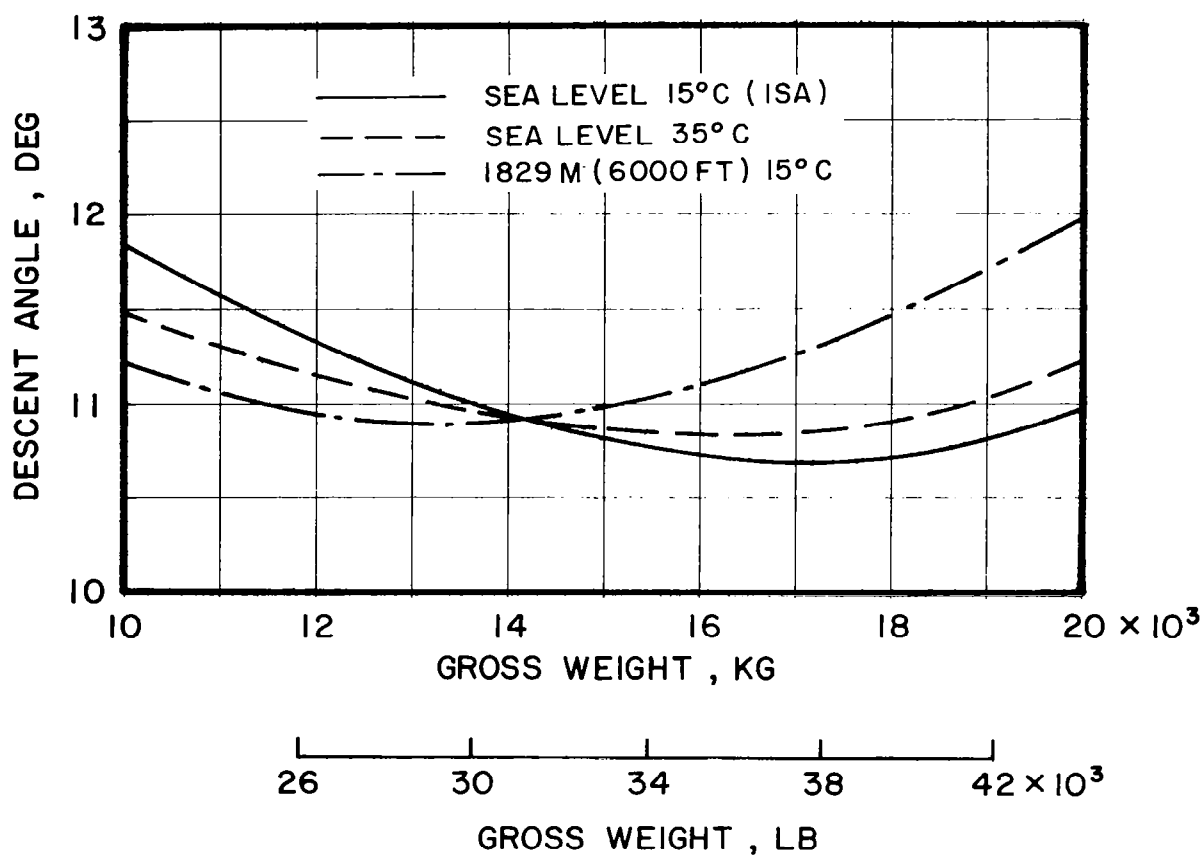


Figure 29. Autorotative Descent Angle for Minimum Noise (95% rpm).

DETAILED PROGRAM DESIGN

The basic design objective of the optimization programs is simplicity of input/output combined with acceptable accuracy. The primary constraint is the 224-step programming capacity of the Hewlett Packard HP-97 computer. These factors resulted in the following design criteria:

1. Subdivision of the overall optimization into eight individual programs, each requiring separate loading into the computer and with its own unique input/output format.
2. Use of curve-fit techniques to model previously calculated performance trends rather than reliance on fundamental analytic methodology.
3. Elimination of variables that have relatively small effect on performance.

The first criterion, division into eight individual programs, permits achievement of a better-than-3-percent accuracy while keeping the input procedures for each program simple and logical. Its drawback is that card manipulation is required to change from one program to another. While constantly improving calculator technology would undoubtedly permit future concentration of all the programs into a single program setup, thereby reducing the requirements for card manipulation, this approach would result in a more complex input/output format to accommodate the same options and variables. Short of a prompting feature, in which an alpha-numeric display could be used to guide the pilot through the operating procedure, such an approach is felt to be less desirable than the one developed for the HP-97.

The second criterion, use of curve-fit techniques to model previously calculated performance trends, greatly reduces the number of program steps and eliminates inputs such as rotor geometry and parasite drag that would be required for a purely analytical approach. Its drawbacks are that it restricts the optimization to a given helicopter model and that configuration variations such as external load drag cannot easily be treated. These drawbacks might be eliminated when a more powerful computer becomes available, but curve fitting is the only practical approach using currently available, low cost computer technology with reasonable program subdivision.

The third criterion, elimination of variables with relatively small effect, minimizes both the programming requirements and the input complexity. An example of an eliminated variable is center of gravity position. As discussed under Assumptions and Limitations, the full CH-53 center of gravity range was found to account for less than a two percent variation in power required, with an even smaller effect on optimum flight conditions. Input variables are limited to gross weight, airspeed, rotor rpm, pressure altitude, temperature, headwind speed, and climb or descent rate.

The eight individual programs, labeled A through H, are listed below with their inputs and outputs. Parentheses indicate optional inputs.

<u>Program</u>	<u>Inputs</u>	<u>Outputs</u>
A. Power Required	GW,ALT,T,TAS(IAS),NR	SHP,Q
B. Fuel Flow	SHP,ALT,T,TAS (IAS), NE, Q, NR	FF
C. Best Range Conditions	GW,(ALT),T(ISA),HWIND	ALT,TAS,IAS,NR
D. Best Range	GW,ALT,T,HWIND	SPR
E. Best Endurance	GW,(ALT),T(ISA)	ALT,TAS,IAS,NR,FF,SPE
F. Maximum Speed	GW,ALT,T(ISA),NR	TAS,IAS
G. Minimum Takeoff Noise	GW,ALT,T,(ROC),(NR)	ROC,TAS,IAS,NR,EPNL
H. Minimum Landing Noise	GW,ALT,T,(ROD),(NR)	ROD,TAS,IAS,NR,EPNL

Seven of the eight programs require the loading of two magnetic cards, one for the program itself (A-1, B-1,..) and the other for the necessary data (A-2, B-2...). The exception is the Best Range Program D, which is complete on a single card. The first (program) card in each case is labeled with input and output locations and is inserted into the face of the computer after loading. The cards are illustrated in Figure 30.

Detailed descriptions of each program, including equations, data constants, and listings, are presented in Appendix I.

User instructions are presented in Appendix II in a stand-alone format that does not require reference to other parts of this report.

Power Required <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 12.5%;">GW</td> <td style="width: 12.5%;">ALT</td> <td style="width: 12.5%;">T_{oF}</td> <td style="width: 12.5%;">T_{oC}</td> <td style="width: 12.5%;">N_R</td> <td style="width: 12.5%;">TAS</td> <td style="width: 12.5%;">IAS</td> </tr> <tr> <td>SHP→Q</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </table> POWER REQUIRED PROGRAM DATA	GW	ALT	T _{oF}	T _{oC}	N _R	TAS	IAS	SHP→Q							Best Endurance <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 12.5%;">GW</td> <td style="width: 12.5%;">ALT</td> <td style="width: 12.5%;">T_{oC}</td> <td style="width: 12.5%;"></td> <td style="width: 12.5%;"></td> <td style="width: 12.5%;"></td> </tr> <tr> <td>ALT opt</td> <td>T_{oC} STD</td> <td></td> <td>N_R opt</td> <td>A/S opt</td> <td>FF→SPE</td> </tr> </table> ENDURANCE OPTIMIZATION PROGRAM DATA	GW	ALT	T _{oC}				ALT opt	T _{oC} STD		N _R opt	A/S opt	FF→SPE
GW	ALT	T _{oF}	T _{oC}	N _R	TAS	IAS																					
SHP→Q																											
GW	ALT	T _{oC}																									
ALT opt	T _{oC} STD		N _R opt	A/S opt	FF→SPE																						
Fuel Flow <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 12.5%;">SHP</td> <td style="width: 12.5%;">N_R</td> <td style="width: 12.5%;">ALT</td> <td style="width: 12.5%;">T_{oF}</td> <td style="width: 12.5%;">T_{oC}</td> <td style="width: 12.5%;">TAS</td> <td style="width: 12.5%;">IAS</td> <td style="width: 12.5%;">NE</td> </tr> <tr> <td>SHP</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>FF</td> </tr> </table> FUEL FLOW PROGRAM DATA	SHP	N _R	ALT	T _{oF}	T _{oC}	TAS	IAS	NE	SHP							FF	Maximum Speed <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 12.5%;">GW</td> <td style="width: 12.5%;">ALT</td> <td style="width: 12.5%;">T_{oC}</td> <td style="width: 12.5%;">N_R</td> <td style="width: 12.5%;"></td> </tr> <tr> <td></td> <td>T_{oC} STD</td> <td></td> <td></td> <td>V_{max} TAS→IAS</td> </tr> </table> V_{MAX} PROGRAM DATA	GW	ALT	T _{oC}	N _R			T _{oC} STD			V _{max} TAS→IAS
SHP	N _R	ALT	T _{oF}	T _{oC}	TAS	IAS	NE																				
SHP							FF																				
GW	ALT	T _{oC}	N _R																								
	T _{oC} STD			V _{max} TAS→IAS																							
Best Range Conditions <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 12.5%;">GW</td> <td style="width: 12.5%;">ALT</td> <td style="width: 12.5%;">T_{oC}</td> <td style="width: 12.5%;">H WIND</td> <td style="width: 12.5%;"></td> <td style="width: 12.5%;"></td> </tr> <tr> <td>ALT opt</td> <td>T_{oC} STD</td> <td></td> <td></td> <td>N_R opt</td> <td>A/S opt TAS→IAS</td> </tr> </table> RANGE OPTIMIZATION PROGRAM DATA	GW	ALT	T _{oC}	H WIND			ALT opt	T _{oC} STD			N _R opt	A/S opt TAS→IAS	Minimum Takeoff Noise <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 12.5%;">GW</td> <td style="width: 12.5%;">ALT</td> <td style="width: 12.5%;">T_{oC}</td> <td style="width: 12.5%;"></td> <td style="width: 12.5%;">ROC</td> <td style="width: 12.5%;">N_R</td> </tr> <tr> <td></td> <td></td> <td></td> <td>TAS→IAS</td> <td>ROC</td> <td>N_R EPNL</td> </tr> </table> TAKEOFF NOISE MINIMIZATION DATA (SIDE 1 ONLY)	GW	ALT	T _{oC}		ROC	N _R				TAS→IAS	ROC	N _R EPNL		
GW	ALT	T _{oC}	H WIND																								
ALT opt	T _{oC} STD			N _R opt	A/S opt TAS→IAS																						
GW	ALT	T _{oC}		ROC	N _R																						
			TAS→IAS	ROC	N _R EPNL																						
Best Range <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 12.5%;">GW</td> <td style="width: 12.5%;">ALT</td> <td style="width: 12.5%;">T_{oF}</td> <td style="width: 12.5%;">T_{oC}</td> <td style="width: 12.5%;">H WIND</td> <td style="width: 12.5%;"></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> <td>SPR</td> </tr> </table>	GW	ALT	T _{oF}	T _{oC}	H WIND							SPR	Minimum Landing Noise <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 12.5%;">GW</td> <td style="width: 12.5%;">ALT</td> <td style="width: 12.5%;">T_{oC}</td> <td style="width: 12.5%;"></td> <td style="width: 12.5%;">ROD</td> <td style="width: 12.5%;">N_R</td> </tr> <tr> <td></td> <td></td> <td></td> <td>TAS→IAS</td> <td>ROD</td> <td>N_R EPNL</td> </tr> </table> LANDING NOISE MINIMIZATION DATA	GW	ALT	T _{oC}		ROD	N _R				TAS→IAS	ROD	N _R EPNL		
GW	ALT	T _{oF}	T _{oC}	H WIND																							
					SPR																						
GW	ALT	T _{oC}		ROD	N _R																						
			TAS→IAS	ROD	N _R EPNL																						

Figure 30. Program Cards.

ACCURACY

Program accuracy is estimated to be generally within three percent. Of this potential error, about half is due to simplifying assumptions in the performance analyses and the other half to curve-fit approximations. The power and fuel flow methodology is generally more accurate than the noise methodology, which is a more recently developed discipline.

A three percent accuracy is more than adequate for the objectives of the optimization programs. Because the optimal operating conditions tend to be maxima or minima on performance trends, the three percent potential error in flight condition generally represents a significantly smaller error in absolute performance. For example, a three percent error in speed for best range (about 2 m/sec or 4 knots) corresponds to only about 1/2 percent error in achieved specific range (see Figure 8).

Accuracy could be improved by expanding the performance methodology or by applying more complex curve-fit techniques. However, the increase in program complexity and user workload that this would entail are not felt to be warranted by an increase in accuracy that probably cannot be matched by pilot input accuracy or control capability.

ASSUMPTIONS AND LIMITATIONS

The performance analyses are subject to simplifying assumptions that are based on a realistic compromise between complexity and accuracy.

No Sensitivity to Center of Gravity

The variance of CH-53 power required between maximum aft and maximum forward center of gravity is less than two percent, varying typically from about one percent at 52 m/sec (100 knots) to 1/2 percent at 77 m/sec (150 knots). For the analysis, the most adverse center of gravity is assumed, consistent with flight manual data.

Constant Parasite Drag

Aside from the variation of drag with speed, which is inherent in the flight test data used to establish the non-dimensional power required, parasite drag is assumed to be constant, representing a given aircraft configuration. The power required to overcome parasite drag accounts for up to 40 percent of total power at high speed. This percentage reduces to about 10 percent at best endurance speed. Therefore, as much as a 10 percent drag change affects total power required by only one to four percent. This tolerance more than covers typical external configuration variation. Obviously for very large drag changes such as for external lift of bulky cargo, the optimization data require modification.

Constant Power Losses

Accessory power requirements consistent with flight manual performance are assumed. No penalty for additional avionics, air conditioning, or anti-icing is assessed. Although potential additional power demands will degrade absolute performance, they will not significantly change the flight conditions for best performance.

No Sidewind Correction

Only headwind and tailwind corrections are accounted for. Sidewinds must be treated by applying their headwind or tailwind component. The effect of wind is limited to its impact on the relationship between airspeed and ground speed.

CH-53 Flight Limitations

The flight limitations of the CH-53 itself must be superimposed on the flight optimization, which is unconstrained. These limitations include the following:

Maximum gross weight = 19,050 kg (42,000 lb)

Maximum ceiling: no absolute limit except as imposed by power
or by availability of oxygen equipment.

Maximum sustained airspeed: as defined by Program F.

Allowable rotor rpm variation:

normal: 95 to 105 percent

maximum: 125 percent

minimum: Below 95 percent subject to acceptable degradation of avionics and system torque limitations. Also as may be considered acceptable for recovery following loss of power.

Appendix III discusses the impact of current CH-53 flight limitations on optimum performance.

RESULTS

Programs were developed for use with the Hewlett Packard HP-97 calculator that permit a CH-53 pilot to rapidly determine optimum flight conditions to minimize fuel consumption or takeoff and landing noise.

The improvement in fuel consumption or noise achievable with flight optimization depends on the initial, non-optimum conditions. Typical improvements are shown in the following table:

Typical Fuel Savings for 14512 kg (32000 lb) and ISA Zero Wind

Initial Condition: 77 m/sec (150 kt) at 610 m (2000 ft), 100% N_R

For Given Range:

Fuel saving from change to best airspeed of 66 m/sec (128 kt)	5%
Fuel saving from change to best altitude of 3932 m (12900 ft)	12%
Fuel saving from change to best rotor rpm of 95%	<u>3%</u>
	20%

For Given Endurance:

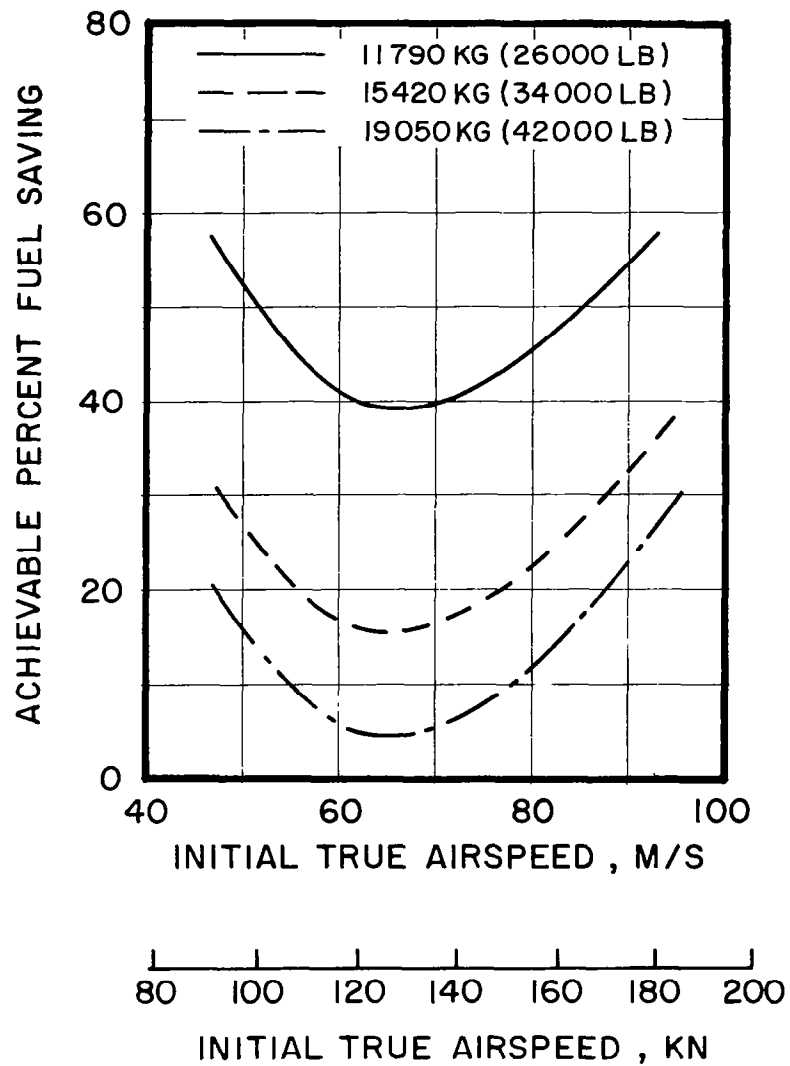
Fuel saving from change to best airspeed of 44 m/sec (86 kt)	32%
Fuel saving from change to best altitude of 3627 m (11900 ft)	8%
Fuel saving from change to best rotor rpm of 96%	<u>1%</u>
	41%

As shown, for the initial conditions assumed, a 20% fuel saving for given range and a 41% fuel saving for given endurance are achievable with flight optimization. Most of these savings result from airspeed and altitude optimization, with the last few percent contributed by rotor rpm tuning.

Fuel savings achievable as a function of initial flight conditions are shown in Figure 31 for ISA and zero wind. At light gross weight and initially high speed, savings of over 50 percent can be realized.

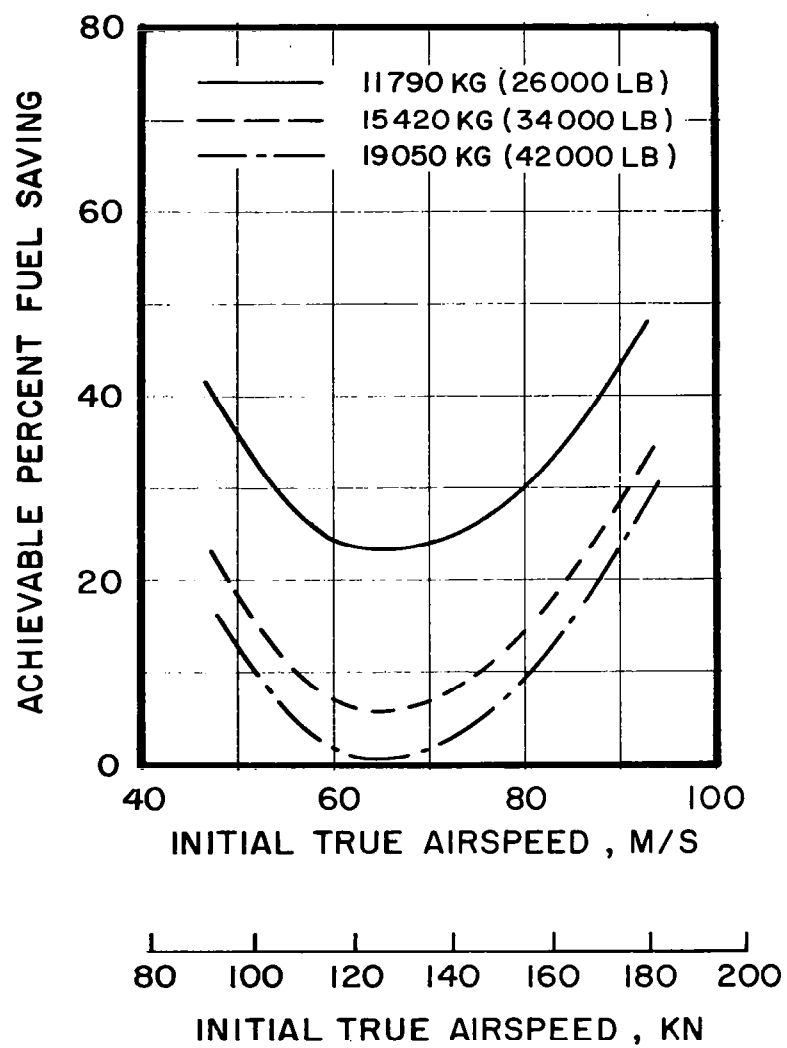
At the same typical gross weight of 14512 kg (32000 lb), takeoff noise can be reduced by seven dB EPNL by climbing at optimum rotor speed and climb angle compared to a typical six degree climb at 100% rpm. Compared to a six degree descent angle at 100% rpm, landing noise can be reduced by eleven dB EPNL at optimum rpm and descent angle.

Noise reduction achievable as a function of initial flight conditions is shown in Figure 32.



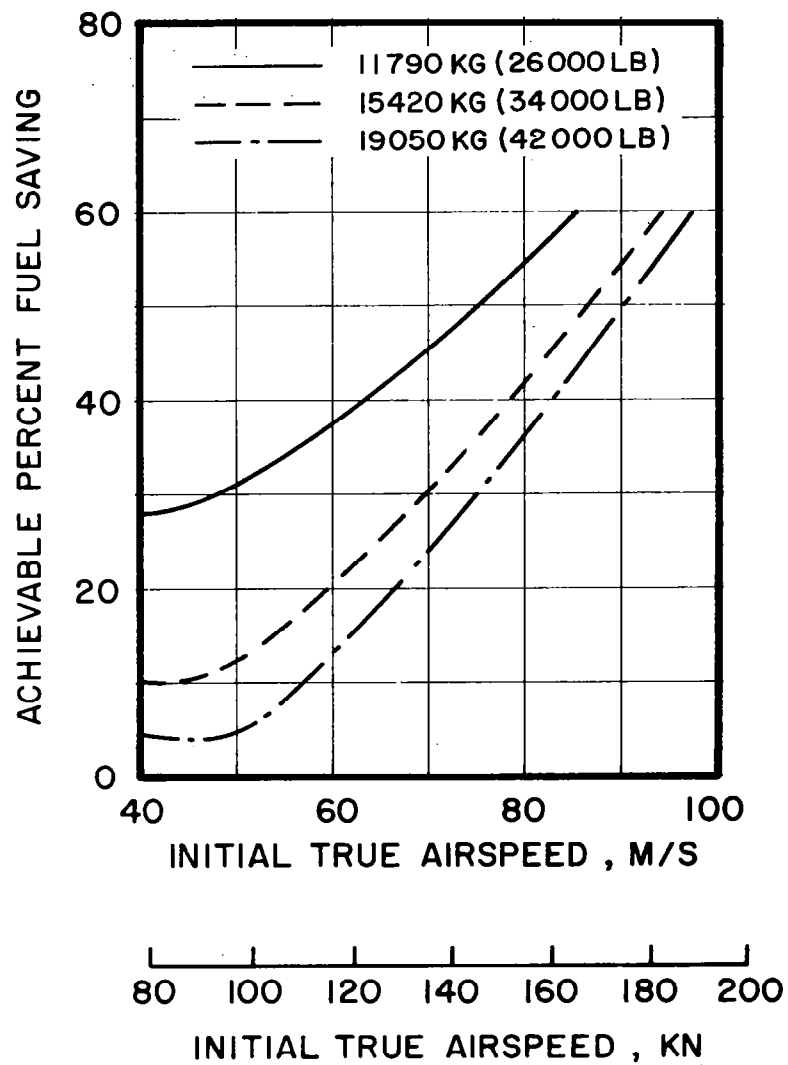
(a) Fixed Range, Sea Level

Figure 31. Achievable Fuel Saving as a Function of Initial Conditions (Zero Wind, ISA, 100% Initial rpm).



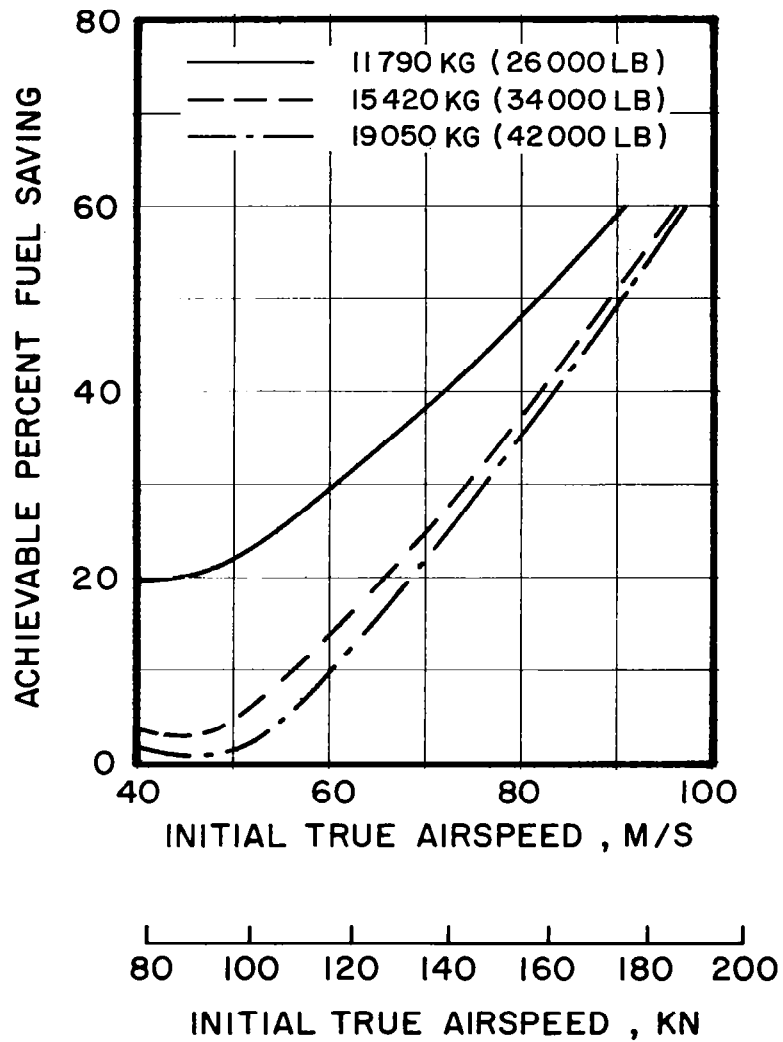
(b) Fixed Range, 1524 m (5000 ft)

Figure 31. - Continued.



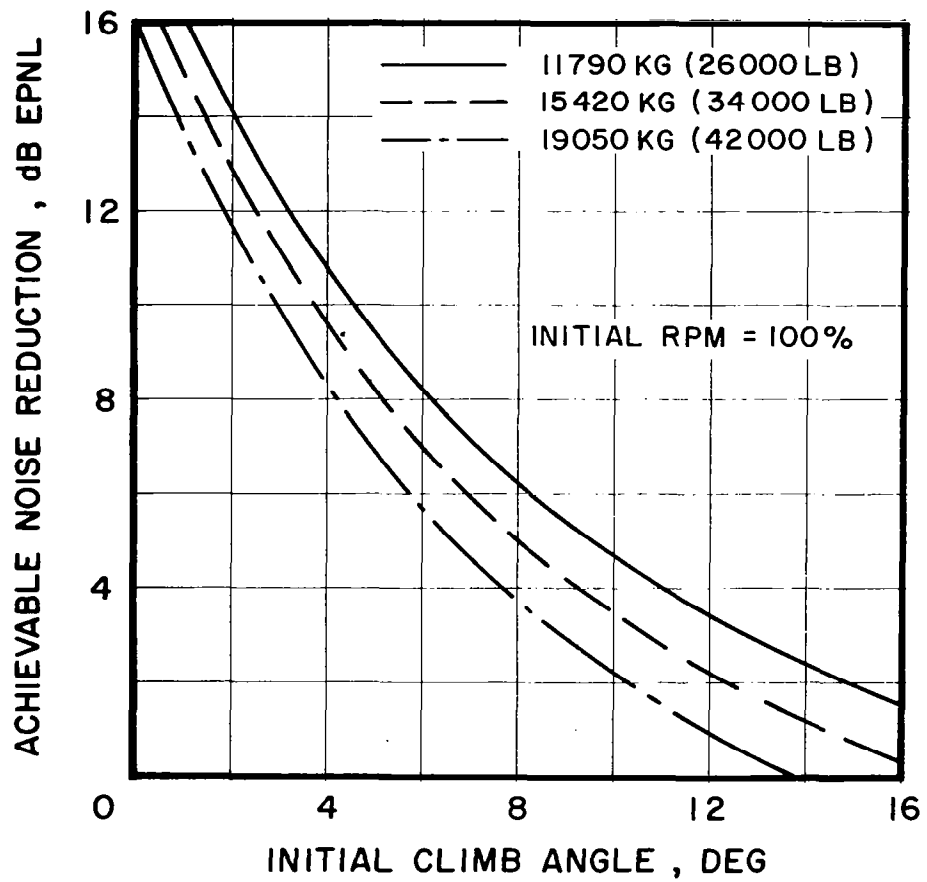
(c) Fixed Endurance, Sea Level

Figure 31. - Continued.



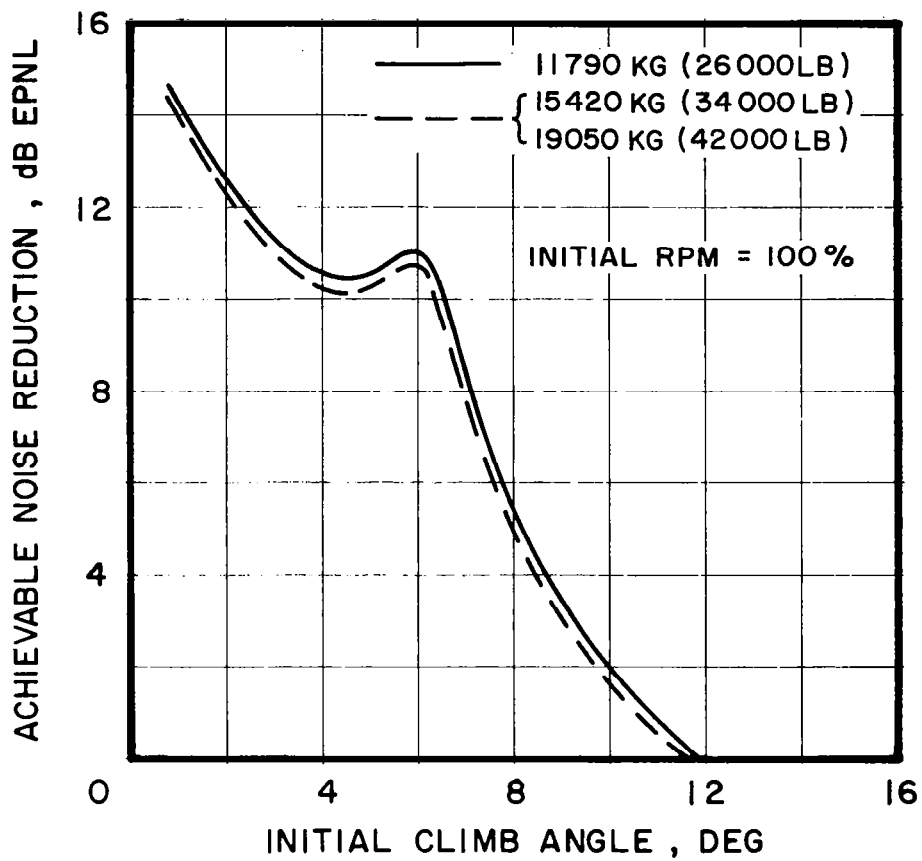
(d) Fixed Endurance, 1524 m (5000 ft)

Figure 31. - Concluded.



(a) Takeoff

Figure 32. Achievable Takeoff and Landing Noise Reduction as a Function of Initial Conditions (Sea Level ISA).



(b) Landing

Figure 32. - Concluded.

CONCLUSIONS

Currently available, low-cost computer technology can be used to provide a helicopter pilot with the information necessary to achieve significant cruise fuel savings and takeoff and landing noise reduction. For a nominal set-up and input, the pilot is provided with optimum airspeed, altitude, and rotor rpm for minimum fuel consumption, and optimum climb or descent rate and rotor rpm for minimum noise. Depending on initial conditions, up to 50 percent fuel savings and ten dB EPNL noise reductions can be achieved.

The computer programs developed in this study demonstrate the feasibility of a cockpit computer approach to flight optimization. However, the inherent limitations of the HP-97 make some of the required pilot manipulations more cumbersome than may be acceptable in a production system. These limitations will largely disappear with the availability of fast-developing small computer technology.

RECOMMENDATIONS

The feasibility of applying available, low-cost hand-held computer technology to help a helicopter pilot optimize performance has been established. However, the limitations of the HP-97 computer impose some penalties in user input redundancy and card manipulation that can be eliminated with the availability of fast-developing hand-held computer technology. In addition, this technology will permit expansion of the optimization to other performance categories and applications. Refinements that warrant further study include:

- . Adaptation to more advanced hand-held computer technology to simplify user input, including potential use of automatic prompting.
- . Expansion to include performance categories such as hover and climb optimization.
- . Automated input of selected parameters such as ambient temperature and pressure altitude.
- . Optimization to maximize dynamic component lives.
- . Optimization to minimize vibration.
- . Expanded noise optimization to include wind effects and footprint characteristics.
- . Addition of navigation options to optimize point-to-point operation.

Most important, prototype systems should be placed in the hands of helicopter pilots for evaluation. Their feedback should be used to incorporate desirable changes in the prototypes before commitment to large-scale operational status.

REFERENCES

1. Edge, P. M. and Cawthorn, J. M., "Selected Methods for Quantification of Community Exposure to Aircraft Noise," NASA Technical Note TN D-7977, February, 1976.
2. Munch, C. L., "Prediction of V/STOL Noise for Application to Community Noise Exposure," Report No. DOT-TSC-OST-73-19, May, 1973.

APPENDIX I. DETAILED PROGRAM DESCRIPTION

This Appendix presents the equations, data constants, and listings for each of the eight optimization programs. This information is sufficient to permit reprogramming from scratch or to incorporate desired program modifications. Unless otherwise specified, parameters are in customary rather than SI units.

For detailed programming instructions, the reader should refer to the Hewlett Packard HP-97 manual.

STANDARD EQUATIONS USED IN HP-97 PROGRAMS

Temperature Conversion	$T (^{\circ}\text{F}) = 1.8 * T (^{\circ}\text{C}) + 32.$
Standard Temperature	$T_{\text{STD}} ^{\circ}\text{F} = 59. - .00356 * \text{ALT}$ $T_{\text{STD}} ^{\circ}\text{C} = 15. - .00198 * \text{ALT}$
Density Ratio	$\frac{\rho}{\rho_0} = \left(\frac{459.7 + 59}{459.7 + T^{\circ}\text{F}} \right) \left(1 - \frac{h_p}{145366} \right)^{5.256}$ or $= \left(\frac{273.2 + 15}{273.2 + T^{\circ}\text{C}} \right) \left(1 - \frac{h_p}{145366} \right)^{5.256}$
True Airspeed	$\text{TAS} = \underbrace{(8.0 + .914286 * \text{IAS})}_{\text{CAS}} (\rho_0/\rho)^{1/2}$
Speed of Sound	$C = 49.04 (459.7 + T^{\circ}\text{F})^{1/2}$
Tip Speed	$\Omega R = 700. * \frac{\% N_R}{100}$
Tip Mach Number	$M_t = \frac{\Omega R (+ \text{Vfps})}{C}$

POWER REQUIRED PROGRAM EQUATIONS

Advance Ratio $\mu = \frac{TAS * 1.687}{\Omega R}$

Nondimensional Gross Weight

$$C_W = \frac{GW}{\pi R^2 \rho (\Omega R)^2} = \frac{GW}{4094.16 \rho (\Omega R)^2}$$

Power Coefficient

$$C_p = .0001473 + .0002462 \mu + .002733 \mu^2 \\ + .04554 C_W + 5.892 C_W^2 - .6969 \mu C_W + 1.339 \mu^2 C_W$$

Compressibility Correction

$$KC = 1 + 200. [\mu^{1/3} M_t^3 C_W^{.07} - .110]^{2.13}$$

Tail Rotor Correction

$$KTR = 1.3634 - 12.31 C_W - .9245 \mu + 35.06 \mu C_W$$

Power Required

$$SHP = [(C_p) (KC) (KTR) \left(\frac{\pi R^2 \rho (\Omega R)^3}{550} \right) + 147.] \frac{1}{.995}$$

$$= 7.4813 [(C_p) (KC) (KTR) (\rho) (\Omega R)^3] + 148.$$

Torque

$$Q = SHP / (0.64 * N_R)$$

POWER REQUIRED PROGRAM STORAGE REGISTER CONTENTS

Primary		Secondary			
0	.002378	10	.0001473	A	C_w
1	459.7	11	.0002452	B	ρ
2	hp	12	.002733	C	T
3	KC	13	.04554	D	ΩR
4	7.481325	14	5.892	E	μ
5	GW	15	-.6969	I	$\frac{P}{P_0}, C_p, \text{ , SHP}$
6	145366.	16	1.339		
7	.914286	17	1.3634		
8	4094.16	18	-12.31		
9	TAS	19	-.9245		

001	*LBLA	Store and print inputs	057	+	
002	ST05		058	LSTX	
003	PRTX		059	RCLC	
004	RTN		060	+	
005	*LBLB		061	+	
006	ST02		062	x	
007	PRTX		063	ST01	
008	RTN		064	RTN	
009	*LBLE		065	*LBLA	
010	1		066	GSB1	
011	8		067	RCL0	
012	x	Convert °C to °F	068	x	
013	3		069	ST08	
014	3		070	RCL9	
015	2		071	1	
016	+		072	6	
017	*LBLC		073	8	
018	ST0C		074	7	
019	PRTX		075	x	
020	RTN		076	RCLD	
021	*LBLO		077	+	
022	PRTX		078	ST0E	
023	7		079	RCL5	
024	x		080	RCL8	
025	ST0D		081	+	
026	RTN		082	RCLB	
027	*LBLe		083	+	
028	RCL7		084	RCL7	
029	x		085	x ²	
030	8	Convert IAS to TAS	086	+	
031	+		087	ST0A	
032	ST09		088	RCLC	
033	GSB1		089	RCL1	
034	1/X		090	+	
035	√X		091	√X	
036	RCL9		092	4	
037	x		093	4	
038	*LBLE		094	9	
039	ST09		095	0	
040	PRTX		096	4	
041	RTN		097	x	
042	*LBL1		098	RCLD	
043	1		099	+	
044	RCL2	Calculate ρ/ρ_0	100	X ² Y	
045	RCL6		101	3	
046	+		102	YX	
047	-		103	RCLC	
048	5		104	3	
049	2		105	3	
050	5		106	3	
051	5		107	3	
052	YX		108	YX	
053	5		109	x	
054	5		110	x	
055	9		111	RCLA	
056	RCL1		112		

113	0		113	ST03	
114	YX		135	+	
115	x		136	ST03	
116	1		137	PFS	
117	1		138	RCL0	
118	1		139	RCL1	
119	1		140	RCLC	
120	-		141	+	
121	X(0?)		142	RCL2	
122	0		143	RCLC	
123	ENT		144	X ²	
124	2		145	x	
125	1		146	+	
126	1		147	RCL3	
127	3		148	RCL4	
128	YX		149	x	
129	2		150	+	
130	0		151	RCL4	
131	0		152	RCL4	
132	x		153	X ²	
133	1		154	x	
134	+		155	+	
135	ST03		156	RCL5	
136	+		157	RCLC	
137	RCL0		158	x	
138	RCL1		159	RCL4	
139	RCLC		160	x	
140	+		161	+	
141	x		162	RCL6	
142	RCL2		163	RCL5	
143	RCLC		164	x	
144	X ²		165	x	
145	x		166	RCL4	
146	+		167	x	
147	RCL3		168	+	
148	RCL4				
149	x				
150	+				
151	RCL4				
152	RCL4				
153	X ²				
154	x				
155	+				
156	RCL5				
157	RCLC				
158	x				
159	RCL4				
160	x				
161	+				
162	RCL6				
163	RCL5				
164	x				
165	x				
166	RCL4				
167	x				
168	+				

169	ST01		191	x	
170	RCL7		192	RCL1	
171	RCL8		193	x	
172	RCL9		194	RCLB	
173	x		195	x	
174	+		196	RCLD	
175	RCL9		197	3	
176	RCLC		198	YX	
177	x		199	x	
178	+		200	RCL4	
179	PFS		201	x	
180	3		202	1	
181	5		203	4	
182	0		204	8	
183	0		205	+	
184	6		206	PRTX	
185	RCL4		207	ST01	
186	x		208	RCLD	
187	RCLC		209	7	
188	x		210	÷	
189	+		211	6	
190	RCL3		212	4	
191	x		213	x	
192	RCL1		214	+	
193	x		215	PRTX	
194	RCLB		216	RTN	
195	x		217		
196	RCLD				
197	3				
198	YX				
199	x				
200	RCL4				
201	x				
202	1				
203	4				
204	8				
205	+				
206	PRTX				
207	ST01				
208	RCLD				
209	7				
210	÷				
211	6				
212	4				
213	x				
214	+				
215	PRTX				
216	RTN				
217					

Power Required Program Listing

FUEL FLOW PROGRAM EQUATIONS

Uncorrected Fuel Flow

$$\begin{aligned} FF_0 = & [374.9 + .002506 \text{ ALT} - .1778 \times 10^{-5} \text{ ALT}^2 + .64 \times 10^{-10} \text{ ALT}^3] \\ & + [.3193 - .1525 \times 10^{-4} \text{ ALT} + .1949 \times 10^{-8} \text{ ALT}^2 - .6833 \times 10^{-13} \text{ ALT}^3] \times \\ & \quad \frac{\text{SHP}}{\text{NE}} \\ & + [.1171 \times 10^{-4} + .4164 \times 10^{-8} \text{ ALT} - .4926 \times 10^{-12} \text{ ALT}^2 + .1956 \times 10^{-16} \text{ ALT}^3] \times \\ & \quad \frac{\text{SHP}}{\text{NE}}^2 \\ & + [.2635 - .333 \times 10^{-4} \text{ ALT} (\text{ALT} \leq 4950) \text{ or } .097 (\text{ALT} > 4950)] \times T \\ & + [.1354 \times 10^{-3} + .1399 \times 10^{-7} \text{ ALT} - .8309 \times 10^{-12} \text{ ALT}^2 + \\ & \quad .1773 \times 10^{-16} \text{ ALT}^3] \times T \times \frac{\text{SHP}}{\text{NE}} \end{aligned}$$

Airspeed Correction

$$\text{KAS} = 1.0 - .25 \times 10^{-4} \text{ TAS} - .6238 \times 10^{-6} \text{ TAS}^2$$

Total Fuel Flow

$$FF = FF_0 \times \text{KAS} \times \text{NE}$$

FUEL FLOW PROGRAM STORAGE REGISTER CONTENTS

Primary		Secondary	
0	FF	10	$.1949 \times 10^{-8}$ A SHP
1	0.0	11	$-.6833 \times 10^{-13}$ B hp
2	$-.333 \times 10^{-4}$	12	$.1171 \times 10^{-4}$ C T
3	4950.	13	$.4164 \times 10^{-8}$ D TAS
4	374.9	14	$-.4926 \times 10^{-12}$ E NE
5	$.2506 \times 10^{-2}$	15	$.1956 \times 10^{-16}$ I
6	$-.1778 \times 10^{-5}$	16	$.1354 \times 10^{-3}$
7	$.64 \times 10^{-10}$	17	$.1399 \times 10^{-7}$
8	.3193	18	$-.8309 \times 10^{-12}$
9	$-.1525 \times 10^{-4}$	19	$.1773 \times 10^{-16}$

001	*BLA	Calculate SHP
002	STX	
003	PRTX	
004	STX	
005	PRTX	
006	x	
007	6	
008	4	
009	x	
010	*BLA	
011	STOA	
012	PRTX	Store and print inputs
013	RTN	
014	*BLB	
015	STOB	
016	PRTX	
017	RTN	
018	*LBC	
019	1	
020	8	
021	x	Convert °C to °F
022	3	
023	2	
024	x	
025	+	
026	*LBC	
027	STOC	
028	PRTX	
029	RTN	
030	*LBD	
031	9	Convert IAS to TAS
032	1	
033	4	
034	3	
035	x	
036	8	
037	+	
038	STOD	
039	1	
040	RCLB	
041	1	
042	4	
043	5	
044	3	
045	6	
046	6	
047	+	
048	5	
049	-	
050	7	
051	*LBL3	
052	RCLC	
053	x	
054	2	
055	5	
056	6	
	YK	

057	5	
058	ENT	
059	5	
060	9	
061	7	
062	+	
063	LSTX	
064	RCLC	
065	x	
066	+	
067	x	
068	1/X	
069	4X	
070	RCLD	
071	x	
072	*LBD	
073	STOD	
074	PRTX	
075	RTN	
076	*LBE	
077	RCLB	
078	+	
079	STOA	
080	RCL3	
081	X4Y?	
082	GTO1	
083	R4	
084	RCL2	
085	x	
086	2	
087	6	
088	3	
089	5	
090	+	
091	GTO3	
092	*LBL1	
093	0	
094	9	
095	7	
096	*LBL3	
097	RCLC	
098	x	
099	STOD	
100	4	
101	6	
102	5	
103	7	
104	9	
105	1	
106	+	
107	STXB	
108	RCLB	
109	PRTX	
110	RTN	
111	*LBL2	
112	STO1	
	R4	

113	STXB	
114	8	
115	GSB2	
116	RCLA	
117	x	
118	STXB	
119	1	
120	2	
121	GSB2	
122	RCLA	
123	x	
124	STXB	
125	1	
126	6	
127	GSB2	
128	RCLA	
129	x	
130	RCLC	
131	x	
132	STXB	
133	RCLA	
134	RCLC	
135	STXB	
136	x	
137	STOA	
138	6	
139	2	
140	3	
141	8	
142	EEX	
143	CHS	
144	CHS	
145	6	
146	RCLD	
147	x	
148	CHS	
149	2	
150	5	
151	5	
152	EEX	
153	CHS	
154	CHS	
155	4	
156	RCLD	
157	x	
158	+	
159	1	
160	+	
161	STXB	
162	RCLB	
163	PRTX	
164	RTN	
165	*LBL2	
166	STO1	
167	R4	
168		

169	RCL4	
170	ISZ1	
171	RCL1	
172	x	
173	+	
174	ISZ1	
175	RCL1	
176	x	
177	+	
178	ISZ1	
179	RCL1	
180	x	
181	+	
182	ISZ1	
183	RCL1	
184	3	
185	YK	
186	x	
187	+	
188	RTN	

Polynomial evaluation
subroutine

SUM = A + Bx + Cx² + Dx³
x = Altitude

Fuel Flow Program Listing

RANGE OPTIMIZATION PROGRAM EQUATIONS

Optimal Altitude

$$ALT_{OPT} = 35937.5 - .71875 \text{ GW}$$

Optimal Rotor RPM

$$\begin{aligned} NR_{OPT} = & [-422.2 + .02595 \text{ GW} - .3264 \times 10^{-6} \text{ GW}^2] \\ & + [52.68 - .002618 \text{ GW} + .3297 \times 10^{-7} \text{ GW}^2] \times \ln (ALT + 4000) \\ & + .09722 (T - 59) \end{aligned}$$

Optimal Airspeed (No Wind)

$$V_{OPT} = [121.13 + .11222 T] \times e^{[.1145 \times 10^{-5} + .3664 \times 10^{-9} T - .9767 \times 10^{-11} T^2 + .3708 \times 10^{-12} T^3]} \times ALT$$

Headwind Correction

$$\Delta V_{HW} = V_{WIND} \times [.8426 - .1166 \times 10^{-4} \text{ GW}] \times e^{[-.59 \times 10^{-4} + .10188 \times 10^{-8} \text{ GW}] \times ALT}$$

Tailwind Correction

$$\Delta V_{TW} = V_{WIND} \times [.6118 - .80125 \times 10^{-5} \text{ GW}] \times e^{[-.4137 \times 10^{-4} + .5144 \times 10^{-9} \text{ GW}] \times ALT}$$

Corrected Optimal Airspeed

$$A/S_{OPT} = V_{OPT} + \Delta V$$

RANGE OPTIMIZATION PROGRAM STORAGE REGISTER CONTENTS

Primary		Secondary			
0	N_R	10	-.002618	A	GW
1	TAS	11	52.68	B	ALT
2	$.1145 \times 10^{-5}$	12	$-.1166 \times 10^{-4}$	C	T
3	$.3664 \times 10^{-9}$	13	.8426	D	WIND
4	$-.9767 \times 10^{-11}$	14	$.10188 \times 10^{-8}$	E	Intermediate Values
5	$.3708 \times 10^{-12}$	15	$-.59 \times 10^{-4}$	I	
6	-.71875	16	$-.80125 \times 10^{-5}$		
7	35937.5	17	.6118		
8	.02595	18	$.5144 \times 10^{-9}$		
9	-422.2	19	$-.4137 \times 10^{-4}$		

001	*LBLA	Store and print inputs
002	STOA	
003	PRTX	
004	6	
005	GSB1	Calculate optimal
006	PRTX	altitude
007	RTN	
008	*LBLB	
009	STOB	
010	PRTX	
011		
012	0	Calculate T _{STD}
013	0	
014	1	
015	9	
016	8	
017	x	
018	CHS	
019	1	
020	5	
021	+	
022	RTN	
023	*LBLB	
024	1	Convert °C to °F
025	8	
026	x	
027	3	
028	+	
029	STOC	
030	PRTX	
031	RTN	
032	*LBLE	
033	PRTX	
034	STOD	
035	PRTX	
036	RTN	
037	*LBLD	Calculate optimal h _R
038	8	
039	GSB1	
040	RCL A	
041	x	
042	2	
043	3	
044	2	
045	6	
046	4	
047	EEX	
048	CHS	
049	0	
050	x	
051	STOE	
052	1	
053	STOE	
054	0	
055	GSB1	
056		

057	RCL A	
058	X2	
059	3	
060	2	
061	9	
062	EEX	
063	CHS	
064	1	
065	CHS	
066	1	
067	x	
068	RCLB	
069	+	
070	4	
071	EEX	
072	3	
073	+	
074	LN	
075	x	
076	RCLC	
077	+	
078	RCLC	
079	5	
080	9	
081	-	
082	0	
083	9	
084	7	
085	2	
086	x	
087	2	
088	x	
089	PRTX	
090	+	
091	STOD	
092	RTN	
093	*LBLE	Calculate wind corrections
094	0	
095	STOE	
096	RCLD	
097	X=0?	
098	GT02	
099	X<0?	
100	GT03	
101	1	
102	2	
103	GSB1	
104	x	
105	1	
106	4	
107	GT04	
108	*LBL3	
109	1	
110	6	
111	GSB1	
112	x	

113	1	
114	*LBL4	
115	GSB1	
116	RCLB	
117	x	
118	e ^x	
119	x	
120	STOE	
121	*LBL2	
122	RCLC	
123	3	
124	YX	Calculate optimal TAS
125	RCL5	
126	x	
127	-RCLC	
128	X2	
129	RCL4	
130	+	
131	x	
132	RCLC	
133	RCL3	
134	x	
135	+	
136	RCL2	
137	+	
138	RCLB	
139	x	
140	e ^x	
141	RCLC	
142	1	
143	1	
144	2	
145	2	
146	2	
147	2	
148	2	
149	x	
150	1	
151	2	
152	1	
153	1	
154	3	
155	+	
156	RCLC	
157	x	
158	PRTX	
159	+	
160	STOI	
161	STOI	
162	1	Convert TAS to IAS
163	RCLB	
164	1	
165	4	
166	5	
167	3	
168	6	

169	6	
170	+	
171	-	
172	5	
173	2	
174	5	
175	6	
176	YX	
177	9	
178	ENT	
179	4	
180	5	
181	9	
182	7	
183	+	
184	LSTX	
185	RCLC	
186	+	
187	+	
188	+	
189	+	
190	+	
191	YX	
192	RCL1	
193	x	
194	8	
195	-	
196	9	
197	1	
198	4	
199	2	
200	8	
201	6	
202	+	
203	STOE	
204	PRTX	
205	RTN	
206	*LBL1	
207	STOI	Polynomial evaluation
208	STOI	subroutine
209	STOI	
210	RCL A	
211	RCL A	
212	x	
213	ISZ1	SUM = A + Bx
214	RCL A	
215	+	x = Gross Weight
216	RTN	
217		

BEST RANGE PROGRAM EQUATIONS

Uncorrected Specific Range

$$\begin{aligned} \text{SPR}_O &= .09436 + .4198 \times 10^{-5} \text{ ALT} + .31 \times 10^{-10} \text{ ALT}^2 \\ &\quad - .8154 \times 10^{-6} \text{ GW} - .7651 \times 10^{-10} \text{ ALT GW} - .2966 \times 10^{-14} \text{ ALT}^2 \text{ GW} \end{aligned}$$

Wind Correction

$$\begin{aligned} \Delta \text{SPR}_V &= \frac{V_{\text{wind}}}{20.} \times [.01529 + .3935 \times 10^{-6} \text{ ALT} + .1864 \times 10^{-10} \text{ ALT}^2 \\ &\quad - .1405 \times 10^{-6} \text{ GW} - .5359 \times 10^{-11} \text{ ALT GW} - .837 \times 10^{-15} \text{ ALT}^2 \text{ GW}] \end{aligned}$$

Temperature Correction

$$\begin{aligned} \Delta \text{SPR}_T &= \left(\frac{59. - T}{36.} \right) \times [-.0023 + .5469 \times 10^{-7} \text{ GW} \\ &\quad + .301 \times 10^{-3} e^{.000122 \text{ ALT}}] \end{aligned}$$

Best Specific Range

$$\text{SPR} = \text{SPR}_O + \Delta \text{SPR}_V + \Delta \text{SPR}_T$$

BEST RANGE PROGRAM STORAGE REGISTER CONTENTS

Primary

Secondary

0 0.0
1
2
3
4
5
6
7
8
9 0.0

10 0.0
11
12
13
14
15
16
17
18
19 0.0

A GW
B ALT
C T
D WIND
E SPR
I

001	*BLA	---	169	EEX	2	Calculate ΔSPR_v
002	PRTX	---	170	CHS	6	temperature correction
003	STOA	Store and print inputs	171			
004	*RTN	---	172			
005	*LBLB	---	173	x		
006	PRTX	---	174	e ^x		
007	STOB	---	175	3		
008	RTN	---	176	0		
009	*LBLC	---	177	EEX	1	
010	1	---	178	CHS	6	
011	8	Convert °C to °F	179	x		
012	13	---	180	RCLA	5	
013	3	---	181	0		
014	2	---	182	EEX	1	
015	+	---	183	CHS	6	
016		---	184	4		
017	*LBLC	---	185	x		
018	PRTX	---	186	9		
019	STOC	---	187	EEX	1	
020	RTN	---	188	CHS	1	
021	*LBLD	---	189	x		
022	PRTX	---	190	1		
023	STOD	---	191	+		
024	RTN	---	192	x		
025	*LBLE	---	193	0		
026	0	Calculate SPR_o	194	0		
027	9	---	195	0		
028	27	---	196	2		
029	4	---	197	3		
030	3	---	198	-		
031	6	---	199	5		
032	RCLB	---	200	9		
033	4	---	201	RCLC		
034	1	---	202	3		
035	9	---	203	6		
036	8	---	204	+		
037	EEX	---	205	x		
038	CHS	---	206	RCLC		
039	9	---	207	+		
040	x	---	208	PRTX		
041	+	---	209	STOE		
042	RCLB	---	210	RTN		
043	X2	---	211			
044	3	---				
045	1	---				
046	EEX	---				
047	CHS	---				
048	1	---				
049	2	---				
050	x	---				
051	+	---				
052	RCLA	---				
053	8	---				
054	1	---				
055	5	---				
056	4	---				
057	EEX	---	113	4		
058	CHS	---	114	EEX		
059	1	---	115	CHS		
060	0	---	116	1		
061	x	---	117	4		
062	-	---	118	x		
063	RCLA	---	119	+		
064	RCLB	---	120	RCLA		
065	x	---	121	1		
066	7	---	122	4		
067	6	---	123	0		
068	5	---	124	5		
069	1	---	125	EEX		
070	EEX	---	126	CHS		
071	CHS	---	127	1		
072	1	---	128	0		
073	4	---	129	x		
074	x	---	130	-		
075	-	---	131	RCLA		
076	RCLB	---	132	RCLB		
077	X2	---	133	x		
078	RCLA	---	134	5		
079	x	---	135	3		
080	2	---	136	5		
081	9	---	137	9		
082	6	---	138	EEX		
083	6	---	139	CHS		
084	EEX	---	140	1		
085	CHS	---	141	5		
086	1	---	142	x		
087	8	---	143	-		
088	x	---	144	RCLB		
089	-	---	145	X2		
090	STOE	---	146	RCLA		
091	0	Calculate ΔSPR_v	147	x		
092	1	head/tail wind correction	148	8		
093	1	---	149	3		
094	5	---	150	7		
095	2	---	151	EEX		
096	9	---	152	CHS		
097	RCLB	---	153	1		
098	3	---	154	0		
099	9	---	155	x		
100	3	---	156	-		
101	5	---	157	RCLD		
102	EEX	---	158	x		
103	CHS	---	159	2		
104	1	---	160	0		
105	0	---	161	+		
106	x	---	162	CHS		
107	+	---	163	RCLC		
108	RCLB	---	164	+		
109	X2	---	165	STOE		
110	1	---	166	RCLB		
111	8	---	167	1		
112	6	---	168	2		

Best Range Program Listing

ENDURANCE OPTIMIZATION PROGRAM EQUATIONS

Optimal Altitude

$$ALT_{OPT} = 38138. - .81875 \text{ GW}$$

Optimal Rotor RPM

$$\begin{aligned} N_{R_{OPT}} &= \text{Minimum of } (40.23 + .001649 \text{ ALT} + .001275 \text{ GW}) \\ &\quad \text{or } (98.5 + .509 \times 10^{-4} \text{ ALT} + .5146 \times 10^{-4} \text{ GW} + \\ &\quad .1929 \times 10^{-8} \text{ ALT GW}) \\ &\quad + (T - 15.) \times .1944 \end{aligned}$$

Optimal Airspeed

$$\begin{aligned} A/S_{OPT} &= \text{Minimum of } (37.7 + .001475 \text{ ALT} + .001094 \text{ GW}) \\ &\quad \text{or } (80.43 + .387 \times 10^{-3} \text{ ALT} + .261 \times 10^{-3} \text{ GW} - \\ &\quad .4537 \times 10^{-8} \text{ ALT GW}) \\ &\quad + (T - 15.) \times .18 \end{aligned}$$

Uncorrected Fuel Flow

$$\begin{aligned} FF_O &= 469.6 - .0267 \text{ ALT} - .1603 \times 10^{-5} \text{ ALT}^2 + .02956 \text{ GW} + \\ &\quad .2183 \times 10^{-6} \text{ ALT GW} + .88 \times 10^{-10} \text{ ALT}^2 \text{ GW} \end{aligned}$$

Temperature Correction

$$\begin{aligned} \Delta FF_T &= \left(\frac{T + 5}{20} \right) \times [-2.193 - .002384 \text{ ALT} - .2754 \times 10^{-6} \text{ ALT}^2 \\ &\quad + .001804 \text{ GW} + .2597 \times 10^{-7} \text{ ALT GW} + .1619 \times 10^{-10} \text{ ALT}^2 \text{ GW}] \end{aligned}$$

Best Endurance Fuel Flow

$$FF = FF_O + \Delta FF_T$$

ENDURANCE OPTIMIZATION PROGRAM STORAGE REGISTER CONTENTS

Primary		Secondary			
0	$-.1603 \times 10^{-5}$	10	$.2612 \times 10^{-3}$	A	GW
1	$.8797 \times 10^{-10}$	11	$-.4537 \times 10^{-8}$	B	T
2	$-.2754 \times 10^{-6}$	12	469.6	C	ALT
3	$.1619 \times 10^{-10}$	13	-.02668	D	Intermediate Values
4	98.5	14	.02956	E	FF
5	$.509 \times 10^{-4}$	15	$.2183 \times 10^{-6}$	I	
6	$.5146 \times 10^{-4}$	16	-2.193		
7	$.1929 \times 10^{-8}$	17	-.002384		
8	80.43	18	.001804		
9	$.3869 \times 10^{-3}$	19	$.2597 \times 10^{-7}$		

001	*LBLA	Store and print inputs	113	1	169	+
002	STOA		114	8	170	RCLD
003	PRTX		115	x	171	RCLA
004	3		116	+	172	x
005	8	Calculate optimal	117	STOD	173	RCL1
006	1		118	1	174	x
007	3	altitude	119	1	175	STOE
008	8		120	4	176	1
009	RCLA		121	1	177	6
010	8		122	4	178	GSB1
011	8		123	5	179	RCLD
012	1		124	3	180	RCLD
013	9		125	6	181	RCL2
014	x		126	6	182	x
015	RTN		127	+	183	+
016	*LBLB		128	-	184	RCLD
017	RTN		129	5	185	RCLA
018	PRTX		130	2	186	1
019	STOC		131	2	187	RCL3
020	8		132	6	188	x
021	8	Calculate T _{STD}	133	Yx	189	+
022	1		134	1	190	RCLB
023	1		135	5	191	5
024	9		136	ENT	192	+
025	8		137	2	193	2
026	8		138	7	194	8
027	CHS		139	3	195	+
028	x		140	3	196	+
029	*LBLD		141	2	197	RCLC
030	5		142	+	198	+
031	RTN		143	LSTX	199	PRTX
032	*LBLD		144	RCLB	200	1/x
033	STOD		145	+	201	PRTX
034	PRTX		146	+	202	RTN
035	8		147	x	203	*LBL1
036	RTN		148	1/x	204	STO1
037	*LBLC		149	RCLD	205	84
038	4	Calculate optimal N _g	150	x	206	RCL1
039	8		151	8	207	ISZ1
040	2		152	-	208	ISZ1
041	RCLC		153	9	209	RCL1
042	8		154	1	210	x
043	8		155	4	211	x
044	8		156	4	212	ISZ1
045	1		157	+	213	RCL1
046	6		158	PRTX	214	RCLA
047	5		159	RTN	215	x
048	x		160	*LBLC	216	+
049	+		161	1	217	ISZ1
050	RCLA		162	2	218	RCL1
051	1		163	GSB1	219	RCLA
052	8		164	RCLC	220	x
053	8		165	STOD	221	RCLC
054	1		166	x	222	x
055	2		167	RCLD	223	x
056	7		168	x	224	RTN

MAXIMUM SPEED PROGRAM EQUATIONS

Power Limited Velocity

$$\begin{aligned}
 V_{MAX_{power}} = & [(474.65 - 2.611 N_R) + (-.00534 + .42 \times 10^{-4} N_R) \times GW] \\
 & + ALT \times [(.31 e^{-.05135 N_R}) + (-.635 \times 10^{-5} + .1234 \times 10^{-6} N_R - \\
 & \quad .6044 \times 10^{-9} N_R^2) \times GW] \\
 & + ALT^2 \times [\underbrace{(-.3176 \times 10^{-3} + .2727 \times 10^{-5} N_R - .1335 \times 10^{-7} N_R^2)}_{\substack{N_R < 100 \\ N_R \geq 100}} + \\
 & \quad (-.18196 + .000778 N_R \text{ or } -.10416) \times (\quad) \times \ln(GW)] \\
 & + 1.8 \times (T - T_{STD}) \times [(.44 \times 10^{-4} e^{.08512 N_R}) + (-.1758 \times 10^{-3} + \\
 & \quad .3611 \times 10^{-4} \ln(N_R)) \times GW] \\
 & + 1.8 \times (T - T_{STD})^2 \times [-.002 e^{(-.3282 \times 10^{-2} + 65 \times 10^{-4} N_R - .3197 \times 10^{-6} N_R^2) \times GW}]
 \end{aligned}$$

Red-line Velocity

$$V_{MAX_{red}} = 170 \text{ kts (CAS)}$$

Stall Limited Velocity

$$V_{stall} = \frac{1}{1.687} [\Omega R - 42.75 \left(\frac{GW}{469.3} \right)^{1/2} \times \left(\frac{p_o}{\rho} \right)^{1/2}]$$

MAXIMUM SPEED PROGRAM STORAGE REGISTER CONTENTS

Primary		Secondary	
0	$V_{MAX}'S$	10	-.00534
1	-145366.0514	11	$-.6044 \times 10^{-9}$
2	272.914286	12	$.1234 \times 10^{-6}$
3	T	13	$-.6351 \times 10^{-5}$
4	469.08512	14	$-.1342 \times 10^{-7}$
5	T_{STD}	15	$.2742 \times 10^{-5}$
6	$(\frac{P}{P_0})^{1/2}$	16	$-.1384 \times 10^{-3}$
7	-2.611	17	$-.3197 \times 10^{-6}$
8	474.65	18	$.6499 \times 10^{-4}$
9	$.42 \times 10^{-4}$	19	-.003282
		A	GW
		B	ALT
		C	1.8 (T-T _{STD})
		D	N _R
		E	170.003566
		I	

001	*LBA	---	---	---	---
002	STOA	Store and print inputs			
003	PRTX				
004	GSB				
005	*LBB				
006	STOB				
007	PRTX				
008	RCL				
009	FRC	Calculate T_{Stu}			
010	X				
011	CHS				
012	1				
013	5				
014	+				
015	STOB				
016	RTN				
017	*LBC				
018	STOB				
019	PRTX				
020	GSB				
021	*LBD				
022	STOB				
023	PRTX				
024	RTN				
025	*LBI				
026	RCLD	Polynomial evaluation			
027	X ²	subroutine			
028	RCL				
029	ISZ	$SUM = A + Bx + Cx^2$			
030	*LBI	$x = N_R$			
031	ISZ				
032	RCL				
033	RCL				
034	X				
035	+				
036	ISZ				
037	RCL				
038	ISZ				
039	RTN				
040	*LBE				
041	RCL	Calculate power			
042	RCL				
043	RCL				
044	-	limited velocity			
045	1				
046	8				
047	X				
048	STOB				
049	X				
050	STOB				
051	STOB				
052	GSB				
053	GSB				
054	STOB				
055	GSB				
056	GSB				
057	RCL				
058	X				
059	ST+0				
060	GSB				
061	RCL				
062	X				
063	RCL				
064	RCLD				
065	X				
066	e ^x				
067	3				
068	1				
069	3				
070	1				
071	X				
072	RCLB				
073	X				
074	ST+0				
075	GSB				
076	ENT				
077	ENT				
078	RCLD				
079	EEX				
080	EEX				
081	2				
082	X ²				
083	X ²				
084	R ₄				
085	7				
086	7				
087	8				
088	CHS				
089	EEX				
090	CHS				
091	6				
092	X				
093	1				
094	8				
095	1				
096	9				
097	+				
098	6				
099	X				
100	RCL				
101	RCL				
102	LN				
103	X				
104	RCLB				
105	2				
106	X				
107	6				
108	ST+0				
109	GSB				
110	RCL				
111	X ^x				
112	e ^x				
113	0				
114	0				
115	2				
116	X ²				
117	RCLC				
118	X ²				
119	ST-0				
120	RCLD				
121	LN				
122	3				
123	6				
124	EEX				
125	CHS				
126	X				
127	6				
128	X				
129	1				
130	7				
131	EEX				
132	CHS				
133	6				
134	RCL				
135	0				
136	-				
137	RCL				
138	X ²				
139	RCL				
140	FRC				
141	RCLD				
142	X ^x				
143	e ^x				
144	4				
145	EEX				
146	CHS				
147	6				
148	X				
149	+				
150	RCLC				
151	X ²				
152	ST+0				
153	RCLB				
154	RCL				
155	RCL				
156	RCL				
157	+				
158	5				
159	2				
160	8				
161	2				
162	5				
163	6				
164	Y ^A				
165	1				
166	5				
167	RCL				
168	+				
169	LSTX				
170	RCL				
171	+				
172	X				
173	X				
174	X				
175	STOB				
176	1/X				
177	RCL				
178	RCL	Calculate stall			
179	RCL	limited velocity			
180	X				
181	X				
182	4				
183	2				
184	7				
185	5				
186	X				
187	CHS				
188	RCLD				
189	7				
190	X				
191	+				
192	1				
193	6				
194	X ²				
195	6				
196	7				
197	RCLB				
198	+				
199	RCLB				
200	X ²				
201	X ²				
202	STOP				
203	RCL				
204	INT				
205	RCL	Calculate redline velocity			
206	1/X				
207	X				
208	RCLB				
209	X ²				
210	STOP				
211	RCLB				
212	PRTX				
213	RCL	Convert IAS to IAS			
214	X				
215	8				
216	-				
217	RCL				
218	FRC				
219	+				
220	PRTX				
221	RTN				
222	RTN				

Maximum Speed Program Listing

MINIMUM TAKEOFF NOISE PROGRAM EQUATIONS

Uncorrected Optimal Rate of Climb

$$\begin{aligned} \text{ROC}_{\text{uncor}} = & 4628. - .06677 \text{ GW} + .03441 \text{ ALT} \\ & - .3119 \times 10^{-5} \text{ GW ALT} - .1311 \times 10^{-9} \text{ GW ALT}^2 \end{aligned}$$

Temperature Corrected Rate of Climb

$$\begin{aligned} \text{ROC} = & \text{ROC}_{\text{uncor}} - 29.08 (T (^{\circ}\text{C}) - 30.) \\ & + .003263 \times \text{ROC}_{\text{uncor}} \times (T (^{\circ}\text{C}) - 30.) \end{aligned}$$

Climb Angle

$$\gamma = \text{TAN}^{-1} \left(\frac{\text{ROC (fpm)}}{\text{TAS (fpm)}} \right) \text{ where TAS} = 95 \text{ kts} = 9615.9 \text{ fpm}$$

Effective Perceived Noise Level

$$\begin{aligned} \text{EPNL} = & 88.58 - 2.369 \gamma + .1249 \gamma^2 - .002684 \gamma^3 \\ & + 1.862 \times 10^{-4} \text{ GW} + 16.667 M_t \end{aligned}$$

MINIMUM TAKEOFF NOISE PROGRAM STORAGE REGISTER CONTENTS

Primary		Secondary			
0	-.06677	10	0.0	A	GW
1	.03441	11	↓	B	ALT
2	$-.3119 \times 10^{-5}$	12		C	T
3	.003263	13		D	ROC
4	459.7	14		E	N_R
5	145366.	15		I	
6	9615.914286	16			
7	$.1862 \times 10^{-3}$	17			
8	CLIMB ANGLE	18			
9	$-.1311 \times 10^{-9}$	19	0.0		

```

001 *LBLA
002 STOA
003 PRTX
004 RTN
005 *LBLA
006 STOB
007 PRTX
008 RTN
009 *LBLB
010
011
012
013
014
015
016
017
018
019
020
021
022
023
024
025
026
027
028
029
030
031
032
033
034
035
036
037
038
039
040
041
042
043
044
045
046
047
048
049
050
051
052
053
054
055
056
Store and print inputs
Convert °C to °F
Calculate rate of climb

```

```

057
058
059
060
061
062
063
064
065
066
067
068
069
070
071
072
073
074
075
076
077
078
079
080
081
082
083
084
085
086
087
088
089
090
091
092
093
094
095
096
097
098
099
100
101
102
103
104
105
106
107
108
109
110
111
112
Calculate climb angle
Print TAS - 95 knots
Convert TAS to IAS

```

```

113
114
115
116
117
118
119
120
121
122
123
124
125
126
127
128
129
130
131
132
133
134
135
136
137
138
139
140
141
142
143
144
145
146
147
148
149
150
151
152
153
154
155
156
157
158
159
160
161
162
163
164
165
166
167
168
Store and print NR
Calculate Mt
Calculate EPNL

```

```

169
170
171
172
173
174
175
176
177
178
179
180
181
182
183
184
185
186
187
188
189
190
191
192
193
194
195
196
197
198
199
2
3
6
9
x
RCL8
X2
1
2
4
9
x
+
RCL8
YX
0
0
2
2
6
8
4
x
-
PRTX
SPC
RTN

```

Minimum Takeoff Noise Program Listing

MINIMUM LANDING NOISE PROGRAM EQUATIONS

Optimal Descent Angle

$$\gamma = 4.116 + .7205 \times 10^{-4} \text{ GW} + .4821 \times 10^{-8} \text{ GW}^2 \\ - .4362 \times 10^{-3} \text{ GW} \frac{P}{P_0} + 13.44 \frac{P}{P_0}$$

Rate of Descent

$$\text{ROD} = \text{TAS (fpm)} \text{ TAN } \gamma = 9615.9 \text{ TAN } \gamma$$

Effective Perceived Noise Level

$$\text{EPNL} = [100.84 - 2.766 \gamma + .2955 \gamma^2] \quad \gamma \leq 6^\circ \\ [126.64 - 7.068 \gamma + .298 \gamma^2] \quad \gamma > 6^\circ \\ + .001955 \text{ GW} \\ + [17.8 (M_t - .74) + 376.1 (M_t - .74)^2] \quad M_t > .74 \\ + 0 \quad M_t \leq .74$$

MINIMUM LANDING NOISE PROGRAM STORAGE REGISTER CONTENTS

Primary		Secondary			
0	$\frac{\rho}{\rho_0}$, GW, γ	10	0.0	A	GW
1	EPNL	11	$.4821 \times 10^{-8}$	B	ALT
2	$\frac{\rho}{\rho_0}$	12	$.7205 \times 10^{-4}$	C	T
3	459.7	13	4.116	D	N_R , ($M_t - .74$)
4	9616.000196	14	.2955	E	DESCENT ANGLE
5	145365.9143	15	-2.766	I	
6	5.256	16	100.84		
7	376.1	17	.298		
8	13.44	18	-7.068		
9	$-.4362 \times 10^{-3}$	19	126.64		

001	*LBLA	Store and print inputs	169	x	SUM = A + Bx + Cx ²
002	STOA		170	ISZI	
003	PRTX		171	RCL0	x = Contents of register 0
004	RTH		172	RCL1	
005	*LBLB		173	x	
006	STOB		174	+	
007	PRTX		175	ISZI	
008	RTH		176	RCL1	
009	*LBLB		177	+	
010			178	RTH	
011		Convert °C to °F			
012	0				
013	x				
014	2				
015	+				
016	STOC				
017	PRTX				
018	RTH				
019	RTH				
020	*LBLB				
021	SPC	Calculate r/o ₀			
022	1				
023	RCL8				
024	RCL5				
025	+				
026					
027	RCL6				
028	x				
029	5				
030	RCL3				
031					
032	LSTX				
033	RCLC				
034	+				
035	x				
036	+				
037	x				
038	STO2				
039	RTH				
040	*LBLD	Calculate descent angle			
041	GSB5				
042	RCLA				
043	STO0				
044	1				
045	GSB1				
046	RCL2				
047	RCL8				
048	x				
049	+				
050	RCLA				
051	RCL2				
052	x				
053	RCL9				
054	x				
055	+				
056					
057	STOE		113	STO1	
058	RCL4	Calculate rate of descent	114	RCLC	
059	x		115	RCL3	Calculate M _t
060	PRTX		116	+	
061	RTH		117	√x	
062	*LBLD		118	4	
063	STO1	Calculate new descent angle	119	9	
064	RCL4		120	0	
065	TAN-1	from given ROD	121	x	
066	STOE		122	STO1	
067	RCL1		123	1	
068	PRTX		124	6	
069	RTH		125	0	
070	*LBLC		126	2	
071	SPC	Print TAS - 95 knots	127	RCLD	
072	GSB5		128	x	
073	SPC		129	+	
074	9		130	RCL1	
075	5		131	+	
076	PRTX		132	7	
077	RCL2	Convert TAS to IAS	133	x	
078	√x		134	+	
079	x		135	RCL1	
080	8		136	+	
081			137		
082			138		
083	RCL5		139	7	Calculate M _t correction
084	FRC		140	4	
085	+		141		
086	PRTX		142	STOD	
087	RTH		143	XK8?	
088	*LBLB		144	GT04	
089	1	Store and print N _g	145	1	
090	0		146	7	
091	0		147	8	
092	*LBLB		148	x	
093	SPC		149	RCLD	
094	STOD		150	x ²	
095	PRTX		151	RCL7	
096	RCLC		152	x	
097	STO0	Calculate EPNL ₀	153	+	
098	6		154	RCL1	
099	XZY?		155	+	
100	GT02		156	STO1	
101	1		157	*LBL4	
102	7		158	RCL1	Print EPNL
103	GT03		159	PRTX	
104	*LBL2		160	SPC	
105	1		161	RTH	
106	4		162	*LBL1	
107	*LBL3		163	STO1	Polynomial evaluation
108	GSB1		164	R1	
109	RCLA		165	RCL0	subroutine
110	RCL4		166	x ²	
111	FRC		167	RCL1	
112	x		168		

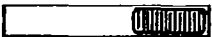
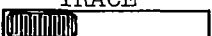
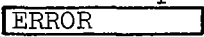
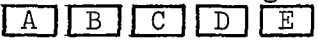
Minimum Landing Noise Program Listing

APPENDIX II. PROGRAM USER INSTRUCTIONS

This Appendix is a user's guide for the mission optimization programs. It contains general instructions for loading the programs into the HP-97 via the magnetic cards, and specific instructions for exercising each of the eight programs. A list of card symbols and units is included.

The optimization programs can be used by referring to this Appendix alone. It is recommended, however, that the user review the body of this report to become familiar with the background, technical approach, and assumptions. The HP-97 manufacturer's manual should also be studied before using the computer.

GENERAL INSTRUCTIONS FOR LOADING HP-97 PROGRAMS

1. Select the desired program card and associated data card from the card holder.
2. Ensure that the PRGM-RUN switch is set to RUN. PRGM  RUN
3. Set the Print Mode switch to MAN. MAN  NORM
TRACE
4. Slowly insert side one of the program card, printed side up, into the card reader slot on the front left of the calculator. When the card is about half way into the slot, a motor engages and draws the card through the calculator and out the back. Let the card slide freely.
5. The calculator display should read  to prompt you that side 2 of the card must be read in.
6. Now pass side 2 of the card through the calculator, again face up.
7. If after either pass of the card through the card reader, the display shows  , that side of the card did not read properly. Press  , then pass that side of the card through the card reader again.
8. When both sides of the card have been read properly, insert the program card into the window slot above the left register. The markings on the card should be directly over the keys marked  . The markings on the card now identify the function of each of these five keys.
9. To load the data card, repeat steps 4, 5, and 6.
10. You are now ready to use the program.

Card Symbols and Units

ALT	Pressure altitude, feet
A/S	Airspeed, knots
EPNL	Effective perceived noise level, dB
FF	Total fuel flow, pounds per hour
GW	Gross weight, pounds
H WIND	Headwind speed, knots (negative for tailwind)
IAS	Indicated airspeed, knots
NE	Number of engines operating
NR	Rotor speed, percent (100% = 185 rpm)
OPT	Optimum
Q	Engine output torque, percent (100% = 3200 SHP per engine at 100% N_R)
ROC	Rate of climb, feet per minute
ROD	Rate of descent, feet per minute
SHP	Total engine shaft horsepower
SPE	Specific endurance, hours per pound of fuel
SPR	Specific range, nautical miles per pound of fuel
STD	International standard atmosphere (ISA)
T	Outside ambient temperature, °C or °F as specified
TAS	True airspeed, knots
Vmax	Maximum airspeed, knots

Program A: Power Required

This program calculates total power required for steady state level flight and specified gross weight, airspeed, rotor rpm, pressure altitude, and temperature.

1. Key in gross weight in pounds, press . The input is printed.
2. Key in pressure altitude in feet, press . The input is printed.
3. Key in outside ambient temperature. If in degrees Fahrenheit, press ; if in degrees Centigrade, press . Degrees Fahrenheit is printed.
4. Key in percent rpm, press . The input is printed.
5. Key in airspeed in knots. If true airspeed, press ; if indicated airspeed, press . True airspeed is printed.
6. Press . Power required is printed, and then percent torque is displayed and printed.

Program B: Fuel Flow

This program calculates total fuel flow for specified power required or NR/torque combination, pressure altitude, temperature, airspeed, and number of operating engines.

1. If available, key in total horsepower, press . The input is printed. Or, key in NR, press , then key in Q, press . The inputs are printed, then total horsepower is calculated and printed.
2. Key in pressure altitude in feet, press . The input is printed.
3. Key in outside ambient temperature. If in degrees Fahrenheit, press ; if in degrees Centigrade, press . Degrees Fahrenheit is printed.
4. Key in airspeed in knots. If true airspeed, press . If indicated airspeed, press . True airspeed is printed.
5. Key in number of operating engines, press . The input is printed.
6. Press . Total fuel flow in pounds/hour is displayed and printed.

Program C: Best Range Conditions

This program calculates the cruise flight conditions that result in maximum specific range (nautical miles per pound of fuel) for specified gross weight, temperature, and headwind.

1. Key in gross weight in pounds, press . The input is printed. The optimal pressure altitude in feet is automatically calculated and displayed.
2. If the optimal altitude displayed is accepted, press . If a different altitude is desired, key it in first (in feet) and then press . The input is printed. The ISA temperature in degrees Centigrade at the input altitude is automatically calculated and displayed.
3. If the ISA temperature displayed is accepted, press . If a different temperature is desired, key it in first (in degrees Centigrade) and then press . The input is printed.
4. Key in headwind (+) or tailwind (-) in knots, press . The input is printed.
5. Press . Optimal percent rotor rpm is displayed and printed.
6. Press . Optimal airspeed in knots, true followed by indicated, is displayed and printed.

Program D: Best Range

This program calculates the best achievable specific range(nautical miles per pound of fuel) for conditions of optimal airspeed and rotor rpm as defined by Program C and specified gross weight, altitude, temperature, and headwind.

1. Key in gross weight in pounds, press . The input is printed.
2. Key in pressure altitude in feet, press . The input is printed.
3. Key in temperature in degrees Centigrade, press . The input is printed.
4. Key in headwind (+) or tailwind (-) in knots, press . The input is printed.
5. Press . Best specific range in nautical miles per pound of fuel is displayed and printed.

NOTE: With the specific range displayed in the last step, actual range available can be quickly calculated by inputing fuel remaining and multiplying.

Program E: Best Endurance

This program calculates the best achievable specific endurance (hours per pound of fuel) and the associated optimal cruise flight conditions for specified gross weight and temperature.

1. Key in gross weight in pounds, press **[A]** . The input is printed. The optimal pressure altitude in feet is automatically calculated and displayed.
2. If the optimal altitude displayed is accepted, press **[B]** . If a different altitude is desired, key it in first (in feet) and then press **[B]** . The input is printed. The ISA temperature in degrees Centigrade at the input altitude is automatically calculated and displayed.
3. If the ISA temperature displayed is accepted, press **[f][B]** . If a different temperature is desired, key it in first (in degrees Centigrade) and then press **[f][B]** . The input is printed.
4. Press **[C]** . Optimal percent rotor rpm is displayed and printed.
5. Press **[D]** . Optimal airspeed in knots, true followed by indicated, is displayed and printed.
6. Press **[E]** . Fuel flow in pounds/hour and specific endurance in hours/pound of fuel are successively displayed and printed.

NOTE: With the specific endurance displayed in the last step, actual endurance available can be quickly calculated by inputting fuel remaining and multiplying.

Program F: Maximum Speed

This program calculates maximum sustained level flight airspeed as limited by power, stall, or structure for specified gross weight, altitude, temperature, and percent rotor rpm.

1. Key in gross weight in pounds, press . The input is printed.
2. Key in pressure altitude in feet, press . The input is printed. The ISA temperature in degrees Centigrade at the input altitude is automatically calculated and displayed.
3. If the ISA temperature displayed is accepted, press . If a different temperature is desired, key it in first (in degrees Centigrade) and then press . The input is printed.
4. Key in percent rotor rpm, press . The input is printed.
5. Press . Maximum airspeed in knots, true followed by indicated, is displayed and printed.

Program G: Minimum Takeoff Noise

This program calculates the optimum rate of climb for minimizing ground observed noise. Climb airspeed is 95 knots true; the corresponding indicated airspeed is calculated for the specified ambients. Rotor speed is 100% N_R . EPNL noise level can also be calculated for specified rate of climb and N_R .

1. Key in gross weight in pounds, press . The input is printed.
2. Key in pressure altitude in feet, press . The input is printed.
3. Key in temperature in degrees Cent igrade, press . The input is printed.
4. Press . Optimal airspeed in knots, true followed by indicated, is displayed and printed.
5. Press . Optimal rate of climb in feet/minute is displayed and printed.
6. If a different rate of climb is desired, key it in (in fpm) and press . The input is printed.
7. Press . Rotor rpm (100%), then noise in EPNL dB are displayed and printed.
8. If a rotor rpm other than 100 percent is desired, key it in and press . The input followed by the associated EPNL in dB is displayed and printed.

Program H: Minimum Landing Noise

This program calculates the optimum autorotative rate of descent for minimizing ground observed noise. Descent airspeed is 95 knots true; the corresponding indicated airspeed is calculated for the specified ambients. Rotor speed is 100% N_R . EPNL noise level can also be calculated for specified rate of descent and N_R .

1. Key in gross weight in pounds, press . The input is printed.
2. Key in pressure altitude in feet, press . The input is printed.
3. Key in temperature in degrees Centigrade, press . The input is printed.
4. Press . Optimal airspeed in knots, true followed by indicated, is displayed and printed.
5. Press . Optimal rate of descent in feet/minute is displayed and printed.
6. If a different rate of descent is desired, key it in (in fpm) and press . The input is printed.
7. Press . Rotor rpm (100%), then noise in EPNL dB are displayed and printed.
8. If a rotor rpm other than 100 percent is desired, key it in and press . The input followed by the associated EPNL in dB is displayed and printed.

APPENDIX III. IMPACT OF CURRENT CH-53 FLIGHT RESTRICTIONS

The performance optimization programs developed under this contract define optimum altitude, airspeed, and rotor rpm without regard to flight envelope restrictions that may change or that may not apply in selected situations. As a result, applicable CH-53 flight restrictions must be superimposed on the theoretical optimums, and otherwise achievable performance may be somewhat degraded, particularly at extremes of weight and altitude. Flight demonstration of performance optimization should not be attempted for conditions outside the allowable operating envelope as defined in the appropriate Flight Manual, or as dictated by local operating conditions.

The current CH-53A/D NATOPS Flight Manual defines normal rotor rpm range as 95 to 105 percent. Theoretically optimum rotor rpm's less than 95 percent, which occur at light weights and low altitudes, and particularly for maximum endurance, cannot, therefore, be used. The result is about a one percent reduction in theoretically achievable range and an 8 percent reduction in theoretically achievable endurance. At normally heavier gross weights, the low rpm limitation has no impact.

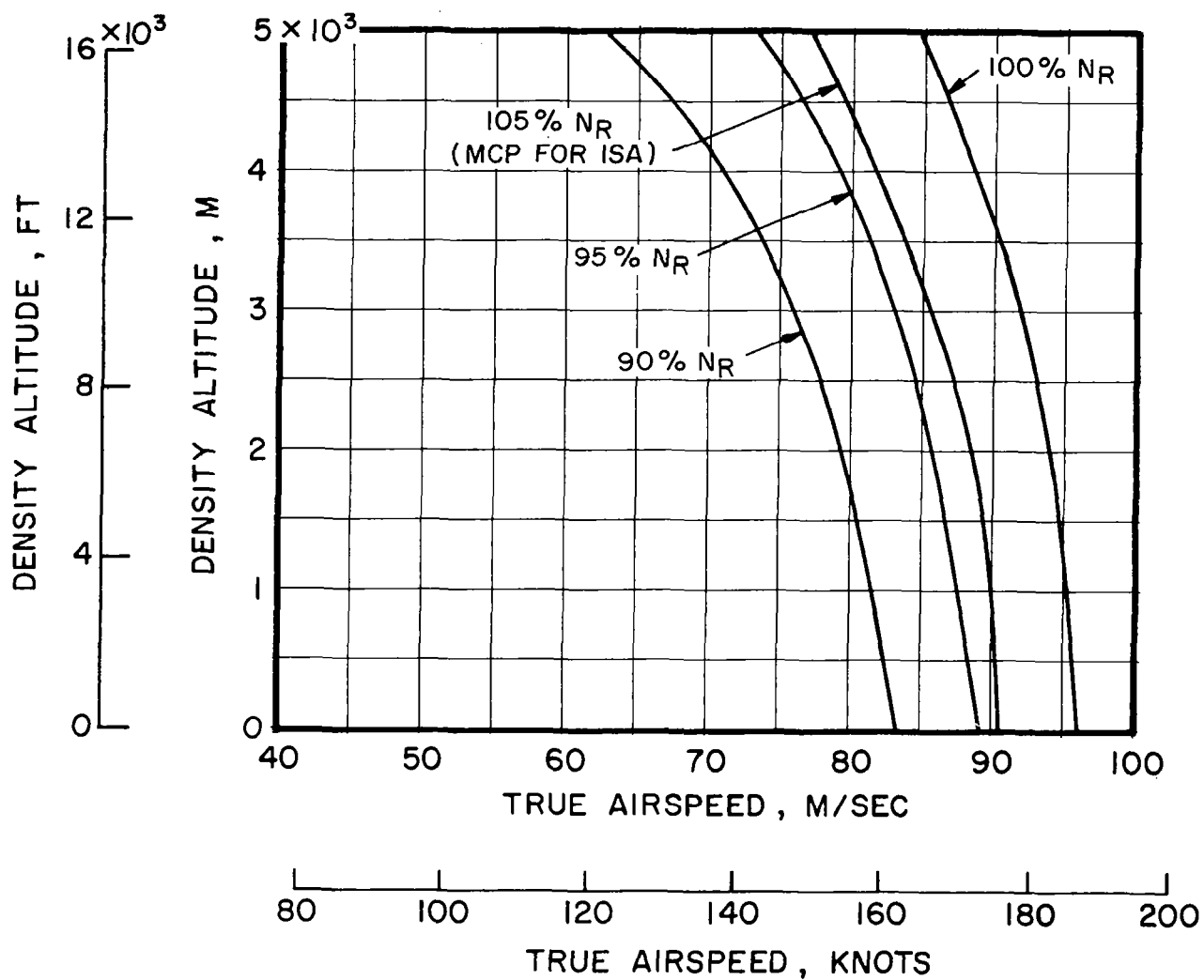
Acceptable combinations of airspeed and rotor rpm can also be constrained by the ability to achieve successful entry into autorotation following loss of power. Rotor rpm must be high enough, and airspeed low enough, to prevent unacceptable rpm decay during the time it takes the pilot to react and to take corrective action. Excessive rpm decay can result in high flapping, degraded handling qualities, and the possibility of reaching the windmill brake state in which increasing rate of descent begins to retard rather than to accelerate rotor speed.

The most extreme (but highly unlikely) autorotative entry situation occurs following simultaneous, instantaneous loss of power from both engines at high cruise speed. The behavior of the helicopter and the rotor following abrupt power loss is very complex, and depends on initial trim conditions, pilot reaction time, and the precise corrective action taken. Analytical treatment is difficult, but semi-empirical methods using flight simulation techniques have made it possible to estimate boundary flight envelopes of gross weight, density altitude, airspeed, and rotor rpm for this situation. These envelopes are shown in Figure 33.

The impact of the low rotor rpm and autorotative entry constraints on range and endurance is summarized in Figures 34 and 35 respectively. The low rpm constraint degrades both range and endurance at combinations of light weight and low altitude. The autorotative entry criterion degrades both range and endurance at combinations of heavy weight and high altitude. For typical weights and altitudes, there is no appreciable degradation since the optimum flight parameters are within the operational flight envelope.

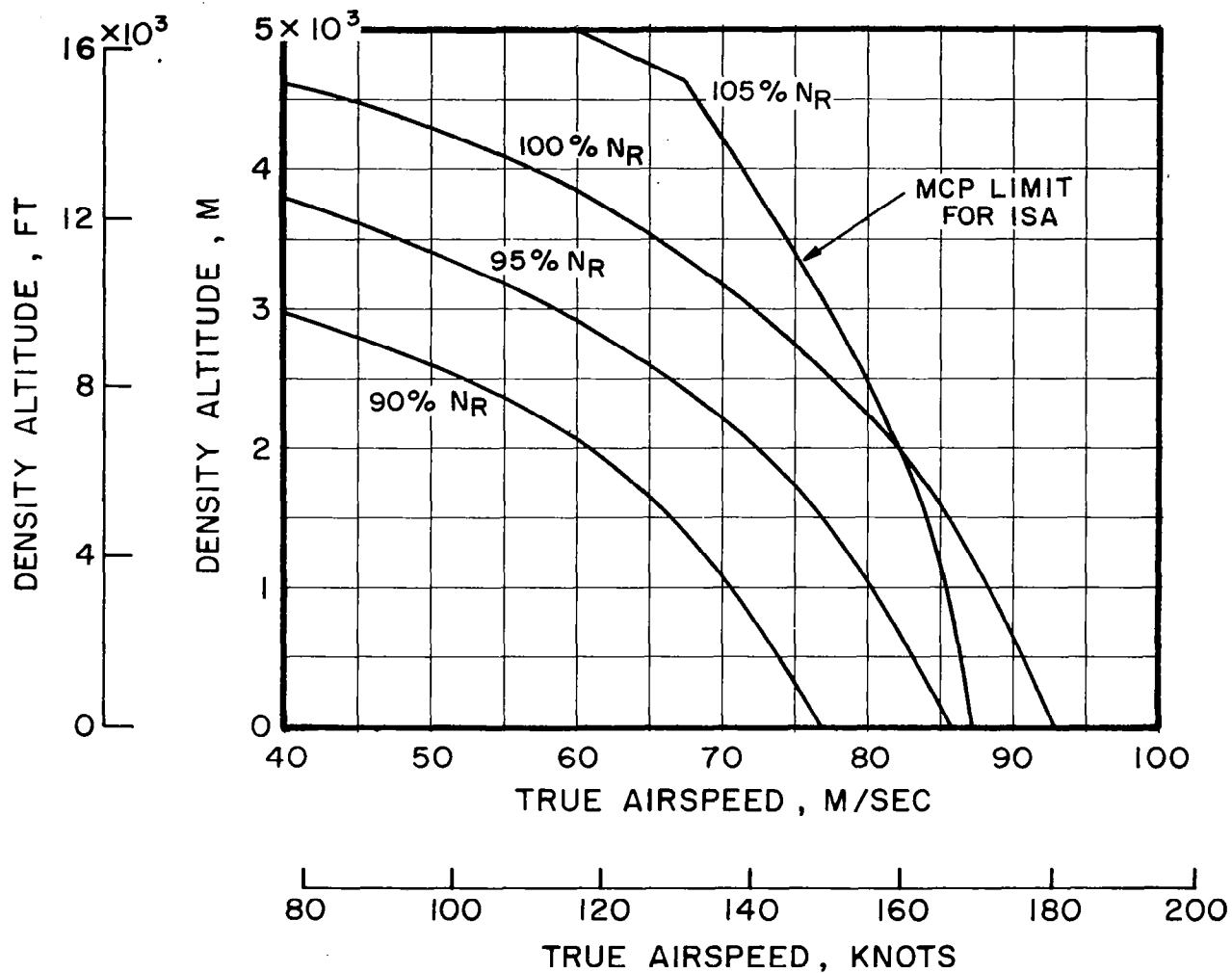
The impact of the autorotative entry criterion on maximum cruise speed is shown in Figure 36 for 100 percent rotor rpm. The apparent penalty at heavy gross weights is significant; however, increased rotor rpm can be used to recover much of the speed degradation (see Figure 33).

Takeoff and landing noise minimization is generally unaffected by flight envelope restrictions since altitudes and airspeeds are relatively low. Optimum climb and descent are defined at a nominal rotor rpm of 100 percent. Should a higher rpm be desired to provide additional recovery margin in the event of power loss or flight path misjudgement, the noise penalty is only about one dB EPNL.



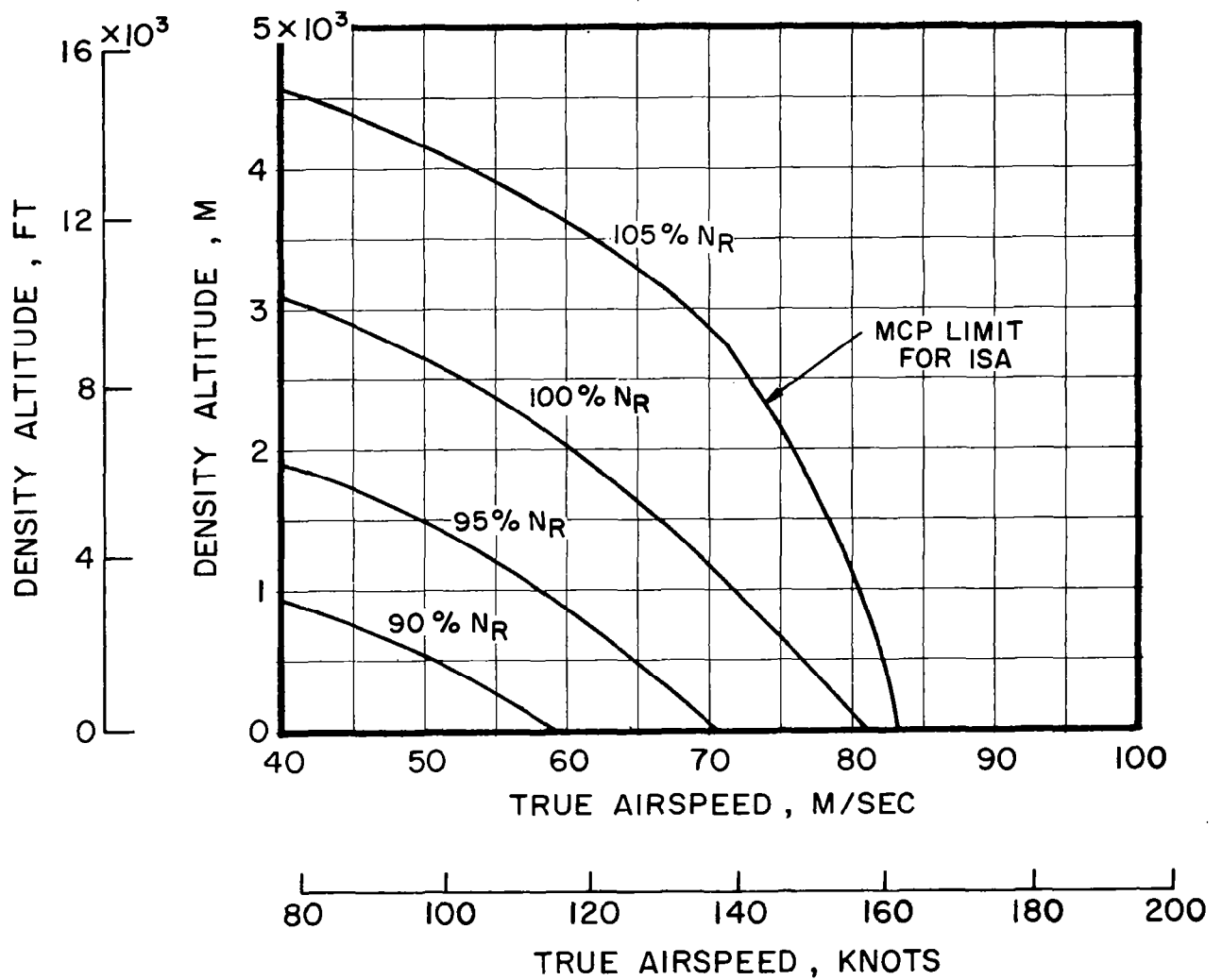
(a) GW = 11790 kg (26000 lb)

Figure 33. Airspeed Limitations to Permit Entry Into Autorotation Following Abrupt Total Power Loss - Estimated.



(b) GW = 15420 kg (34000 lb)

Figure 33. - Continued.



(c) GW = 19050 kg (42000 lb)

Figure 33. - Concluded.

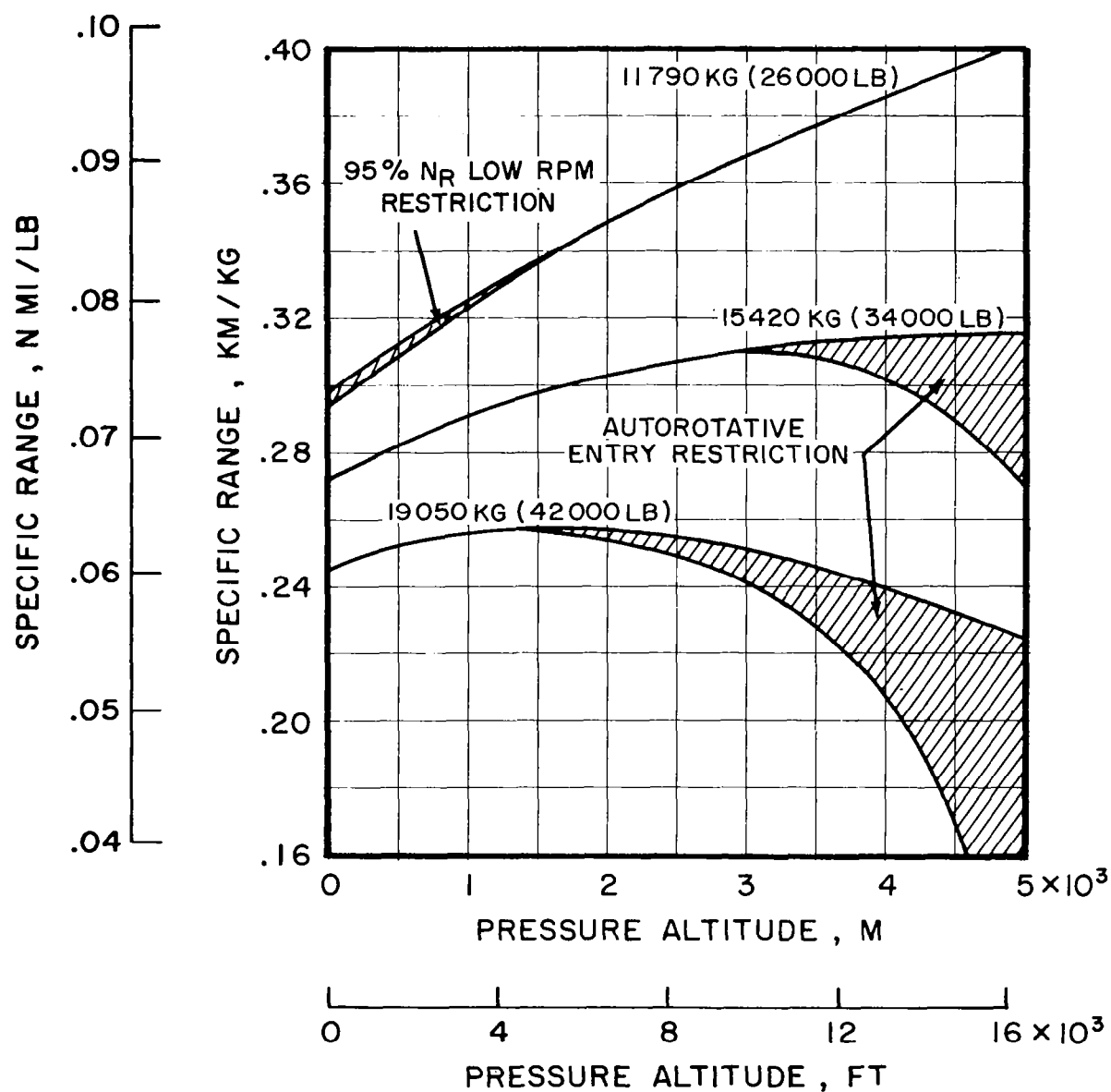


Figure 34. Flight Restriction Impact on Best Specific Range for ISA and Zero Headwind.

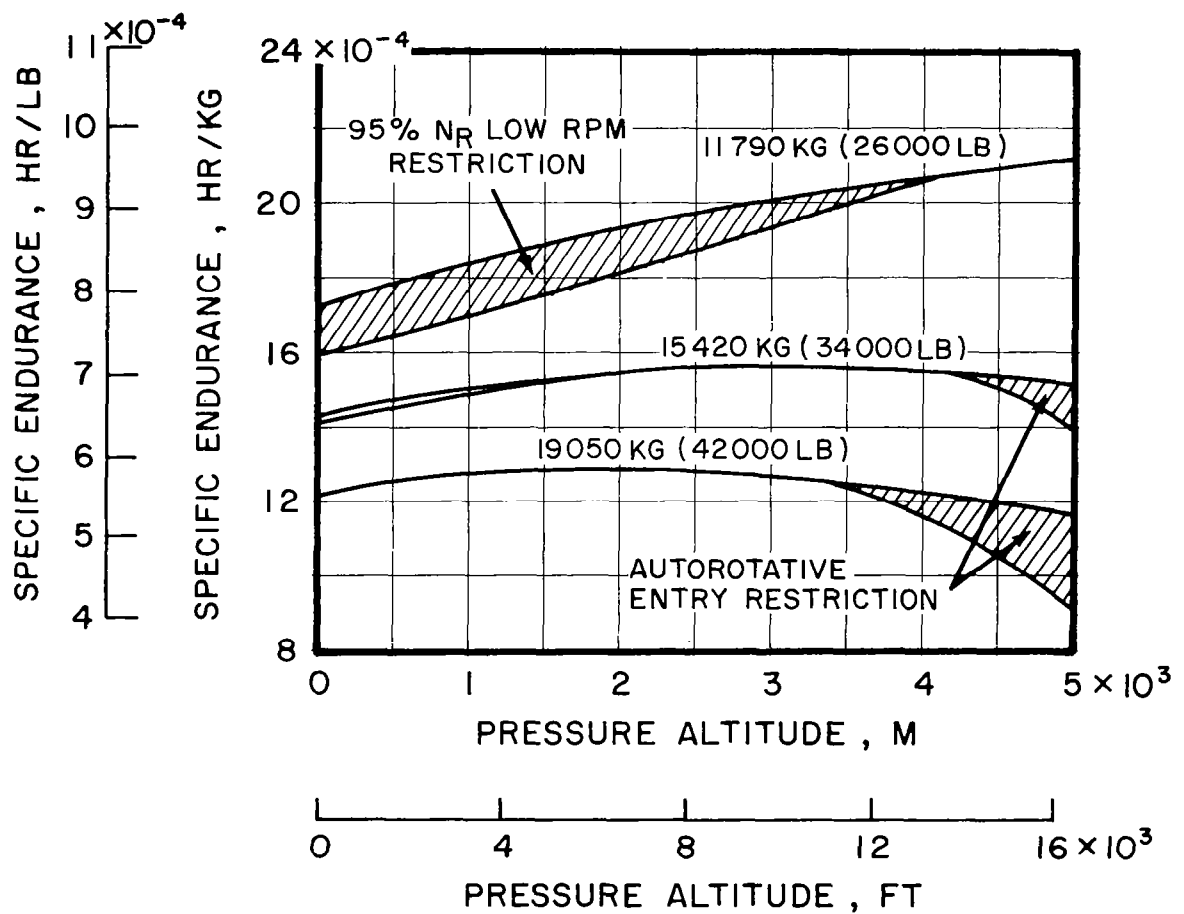


Figure 35. Flight Restriction Impact on Best Specific Endurance for ISA.

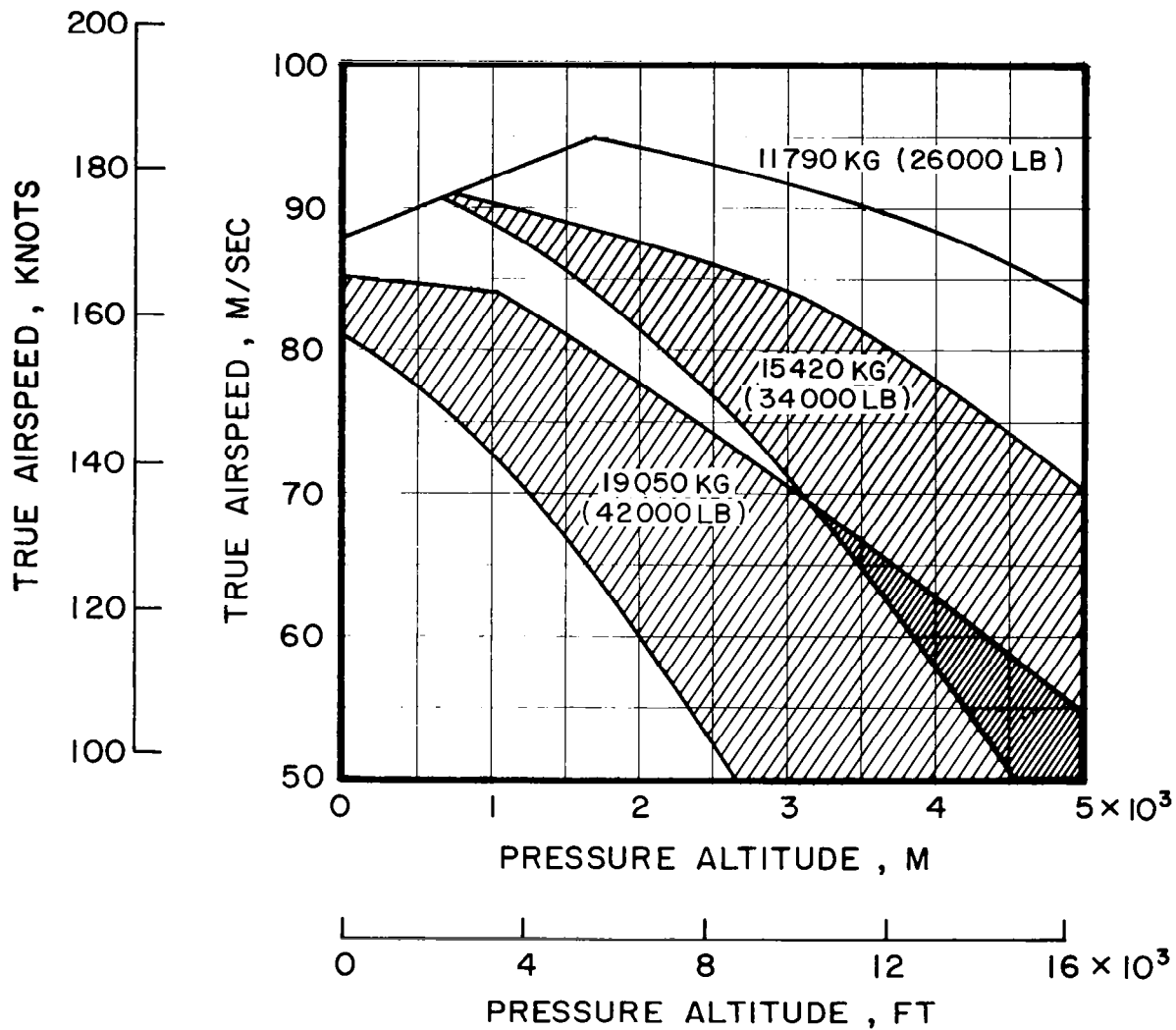


Figure 36. Flight Restriction Impact on Maximum Sustained Airspeed (100% rpm, ISA).

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16. Abstract The Helicopter Mission Optimization Study described in this report is a part of the NASA Civil Helicopter Technology Program. Its objective is to demonstrate the feasibility of using low-cost, portable computer technology to help a helicopter pilot optimize flight parameters to minimize fuel consumption and takeoff and landing noise. Eight separate computer programs have been developed for use in the helicopter cockpit using the Hewlett Packard HP-97 or HP-67 hand-held computer. The programs provide the helicopter pilot with the ability to calculate power required, minimum fuel consumption for both range and endurance, maximum speed and a minimum noise profile for both takeoff and landing. Each program is defined by a maximum of two magnetic cards. The helicopter pilot is required to key in the proper input parameter such as gross weight outside air temperature or pressure altitude and the desired output is designated and, in the case of the HP-97, printed on paper tape for future reference. The computer programs developed in this study demonstrate the feasibility of a cockpit computer approach to flight optimization. However, the inherent limitations of the HP-97 and HP-67 make some of the required pilot manipulations more cumbersome than may be acceptable in a production system. These limitations will largely disappear with the availability of fast-developing small computer technology.					
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